



Manufacturer of Synthetic Harnesses and Tack

# MASTER CATALOG

QUALITY | SERVICE | DELIVERED



Made In USA



Colleen Layton (driver)  
Dawn Pontz Photography

Prices subject to  
change without  
notice, confirm prices  
when placing order



Made in USA



We ship with UPS and  
9-5 (local delivery) daily

☎ PH: 610-273-7370 📠 FAX: 412-504-6014 ✉ sales@yonies.com

435 Churchtown Road, Honey Brook, PA 19344

## Hi! Welcome to our Catalog!

We're constantly trying to improve things, so if you find something you would like changed please let us know.

### *Some items to note in the catalog:*

- **Deluxe Road Harness** - page 73  
(a padded harness for the road horse)
- **Knee Spreaders** - page 28  
(for the horse that hits his knees, as a training aid)
- **Bowman Bits** - page 35
- **NEW ITEM** - Construction Pouches - page 6  
And much more! If you can't find it, just ask!
- **Index** is located on page 87.

## HAVE A BLESSED YEAR!

THE STAFF AT YONIES

**MISCELLANEOUS: PAGES 6 - 15**

**HALTERS & TACK: PAGES 16 - 20**

**RACE: PAGES 21 - 31**

**BITS: PAGES 32 - 35**

**PLEASURE DRIVING: PAGES 36 - 62**

**HEALTH: PAGES 63 - 64**

**AMISH DRIVING: PAGES 65 - 76**

**AMISH WORK: PAGES 77 - 78**

**DRAFT WORK: PAGES 79 - 85**

**DRAFT SHOW: PAGE 86**

### ABOUT YONIES...

Yonies Harness Shop is a family-owned business based in the rolling hills of Eastern Lancaster County in Honey Brook, Pennsylvania.

### PURPOSE

Yonies manufactures synthetic harness and tack products to the Amish and Mennonite communities as well as the Harness Racing and Pleasure/Combined Driving communities throughout the world.

### EARLY HISTORY

A young boy born into the Daniel Stoltzfus family was blessed to have 2 sisters and 7 brothers. Jonathon was chosen at the age of 12 to help his older sister sew buttons onto his and all his brothers pants, shirts and coats. As the years went by Jonathon began to like sewing so much that he found other ways to satisfy his interest and started producing Amish buggy harnesses. Jonathon soon decided to turn his new endeavor into a business and Yonies Harness Shop was established in 1992.

### WHY YONIES?

Thank you for asking! Yonie is derived from the Hebrew language of Yoni pronounced (YOH nee) which is short for Yehonatan pronounced (yeh ho NAT an). Yehonatan is the Hebrew form of the popular name Jonathan. So we can see that the short English and Amish name for Yonie is John and long form is Jonathon. Yonie is the nickname for John or Jonathon similar to Bob for Robert and Bill for William. The founder of Yonies Harness shop is Yonie Stoltzfus in Pennsylvania Dutch language or John or Jonathon Stoltzfus in English.

Yonies added its first employee in 1995. Yonies business mainly grew by word of mouth from various individuals who used and appreciated our products. We are very grateful for everyone that has recommended us over the years! And we do know who you are!

### LIFESTYLE

A unique combination of traditional and modern lifestyles is common in our area where horse and carriages interact with cars and trucks on the streets. Lancaster County is internationally known for its skilled artisans, impeccable craftsmanship, and dedicated work ethic. We aim to carry on that tradition by producing the highest quality synthetic harnesses and tack on the market today.

### OFF-GRID

Yonies manufacturing shop is completely independent of the electrical grid. We create all the power we use. Additionally, the majority of our team members live near the shop so they walk, or use their scooters to go to work. Others that live a distance from the shop do carpool with a driver. It is a place where craftsmen can work at their trade and still watch their neighbors as they work in the fields, planting, cultivating and finally harvesting the crops of corn and hay, seeing the beauty of nature and drawing inspiration for their work.

### GROWTH

Yonies has grown from a home based necessity to a small worldwide business in 30+ years (since 1992). We now have employees and home based sub-contractors who also have employees. We can design, manufacture and produce whatever you desire.



## TERMS

- All orders must be paid in full before shipment leaves our facilities, unless credit has been approved.
- We accept Master card, Visa, money orders, checks, or cash.  
Returned checks will be subject to a \$20 fee.
- Net 30 days on approved accounts. 1.5% interest to be charged on all past due accounts. Owners of delinquent accounts will be responsible for all additional fees, including, but not limited to, collection fees (up to 50%), and legal fees. There is a minimum service fee of \$2.50 per month.
- Any accounts over 90 days past due may be turned over to a collection agency of our choice.

## PREPAID SHIPPING

- If you are mailing your order in with a check you can now add shipping. See mail order form (on page 4).
- Orders placed via phone, fax, or email will be charged standard UPS rates. Does not apply to Gates, Brooms, or any over size box. Within the 48 states, for shipping elsewhere please contact us for a shipping quote.

## SHIPPING

- Unless otherwise requested, domestic shipments via UPS or a local delivery service and international shipments via either DHL or UPS.


## WHOLESALE ACCOUNTS

- Dealers can be listed on our dealer list online at yonies.com upon request.
- Yes, we do sell wholesale and retail from the same facility. For a list of our dealers please visit our website, [www.dealers.yonies.com](http://www.dealers.yonies.com). Or ask your local supplier if they sell Yonies Equipment. Dealers may offer to fit your horse at your location or theirs (added charges may apply)
- Enquiries Welcome, we are always looking to add more dealers.

## RETURNED MERCHANDISE

- All returned merchandise is subject to a 10% restocking charge unless it was our error. You must report shortages and/or overages within 10 days of invoice date or full credit may not be given. All returned merchandise must be accompanied by invoice number and a note requesting exchange or credit. Customer is responsible for all shipping charges. All merchandise returned must be in "as new" condition.

## CUSTOM MADE/CUSTOM MFG

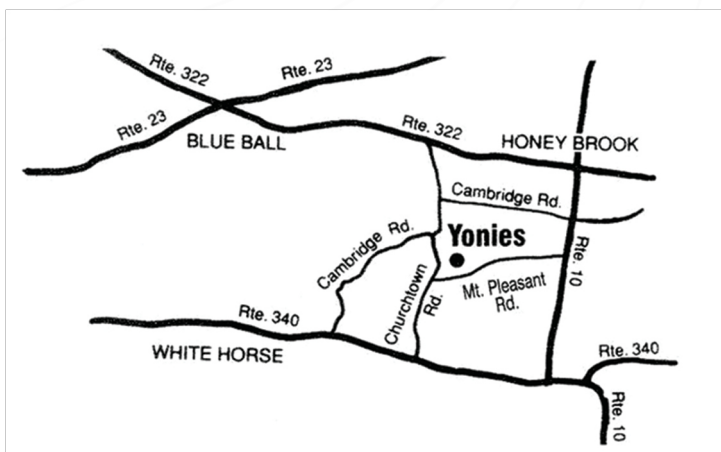
- Custom made products - Cannot be returned unless it was our error.
- We do custom manufacturing for your company as well. Please ask for details and prices.
- Customizing products - There is a surcharge of 20% or \$4 (whichever is more) if we need to customize a part.
-  (made to order) items are made as they are ordered. Custom surcharge applied if custom made outside of normal MTO specs.

## LARGE QUANTITY ORDERS

- Contact us for special pricing on large quantities.

## DISCLAIMER

- All prices in this catalog are subject to change without notice. We are not responsible for incorrect prices or descriptions due to typographical errors.
- Colors and photos shown in catalog may be slightly off due to events beyond our control (photography, print, and slight variations in batches). Ask for samples if you need to perfectly match a certain color. Charges may apply for excessive samples of colors.
- All Yonies products are made with the intention of being the best quality available to man. However, as you are most likely aware by now, horses are strong and powerful animals that can cause the highest quality strap goods to break. Your common sense and commitment are vital to the well being of you, your horse, and those around you. Safe Driving!



4 CONVENIENT WAYS TO ORDER:



**610-273-7370 or 610-403-9241**

Phone calls answered 7AM - 4PM Mon to Fri, If no answer, call back in 20 minutes or leave voicemail.



**Fax 412-504-6014**



**sales@Yonies.com**



**www.yonies.com**

(Not everything is on the site yet...have patience!)

### Store Hours

MONDAY & FRIDAY: 6 AM - 7 PM • TUES, WED, & THURS: 6 AM - 5 PM

SATURDAY: 7 AM - 2 PM • CLOSED SUNDAY

NO PHONE CALLS ANSWERED ON SATURDAYS

Please call with your concerns, comments or complaints.  
If you like our products, tell others, if not, tell us!!

Note: Be sure to make copies for future orders

Email (optional): \_\_\_\_\_

■ Order By Phone: 610-273-7370 ( M-F 7AM - 4PM EST ) ■ Order By Fax: 412-504-6014



Our harnesses are made using different materials, getting these colors to match completely is impossible, so we have all our colors below. Harnesses are ordered with Bio Color #'s.

## Bio vs. Beta?

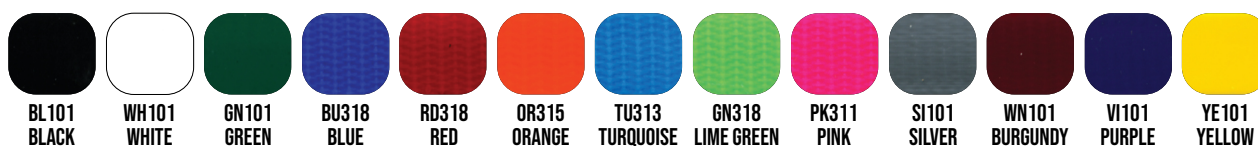
Bio (Biothane®) and Beta® are made by the same company (Biothane® Coated Webbing).

Bio = harder, good for trim and buckle pcs.

Beta = soft. Good for lines and against the horse.

	BIO	BETA	NYLON	LEATHER
High Abrasion Resistance	✓			
Lower Abrasion Resistance		✓	✓	✓
Soft To The Touch		✓		✓
Longer Life	✓			
Easy To Clean	✓	✓		
Light Weight & Strong	✓	✓	✓	
Crack Resistant	✓	✓	✓	

### Bio (main color) *Easy to clean; wears well*



**CUSTOM  
COLORS  
AVAILABLE**  
ASK IF INTERESTED

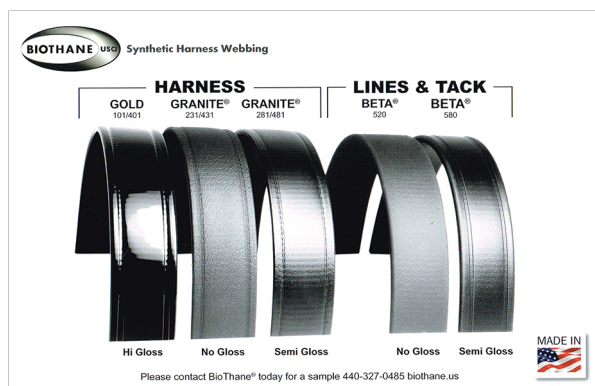
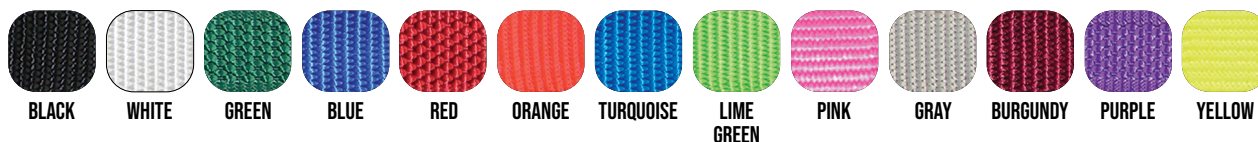
### Beta (accent colors) *Easy to clean; softer - used for lines or against the horse*



### Vinyl (pads)



### Nylon (nylon buxtons)



## Specialty colors may take a few days (not in stock)

For full Biothane Color Chart go to [www.forms.Yonies.com](http://www.forms.Yonies.com)

### NOTE:

Colors not 100% accurate due to photography, print quality and slight variations between batches. We try our best, but you may want to stop by or request samples if you need an exact color.

# TIRED OF YOUR POUCHES WEARING OUT? TRY ONE OF THESE POUCHES!

NO ROTTING | LONG LASTING | SYNTHETIC (NO LEATHER)

## Small Tool/Slap Tacker Pouch

#2202 \$36

Fits the Bostitch Hammer Tacker  
mdl #H30-8D6 & H30-8) and more!



*Still using this pouch  
16+ months after I  
bought it - Incredible!  
- Satisfied customer*



## Nail Pouch

#2203 \$36



## Hammer Holder

#2209 \$17.50



## Bit Pouch Organizer

#2212 1 row (shown) \$37

#2210 2 row \$60



## Square Pouch Holder

#2208 Left \$33

#2208 Right \$33



*Specify Left  
or Right side  
when ordering*

## Tool Belt

#2215 \$44



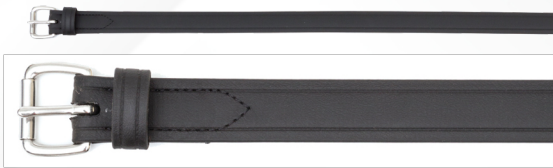
MISCELLANEOUS





# BIOTHANE BELTS

## WON'T CRINKLE, WRINKLE, STRETCH OR SMELL!



### Everyday Belt

#6901 - **\$15.50**  
1-1/8" wide

### Boys Belt

#6961 - **\$16.50**  
1" wide.  
Sizes from 20" to 28"  
(in increments of 2" - 20", 22", 24", etc.)

- Made with Biothane® coated webbing
- Designed to last a very long time
- Will not stretch like leather
- Measured from tip to center hole

### BELT SIZES:

We stock sizes  
from 30" to 60"

in increments of 2"  
(30", 32" 34", 36", etc.)

### Basket Weave Belts

Black or  
Brown only



#6975 50" model - **\$32**

#6976 60" model - **\$35**

Removeable buckle for  
"cut to length" belts

### Lightweight "Gun" Belt



#6910 - **\$38.50**  
A nice wide belt.

1-1/2" Durable and soft!

### ◀ Softer/Flexible

### Harder/Rigid ▶

### Heavy Duty "Gun" Belt



#6906 - **\$49**

Made with a heavy web  
to prevent "twisting"

1-1/2" Very stiff!



### Collar Clock

#87671 - **\$250**  
Available in Maroon,  
Purple, Green and Navy



### Cowboy Hat Decoration

#87675 - **\$10**  
Available in 4 colors:  
Maroon, Royal Blue,  
Green, Silver



### Leather Wallets

#84763 - **\$13.50**  
**Great Gift Item!**  
Nice Soft Leather  
Bifold Wallets

### Flower Pot Holders

#30061 - **\$35**  
29"L x 14"H  
Standard Bred  
with Race Bike  
(flowers not included)



### Bionic Driving Gloves

Black..... #08254 - **\$?**  
Made with top grade, extra  
supple Cabretta Leather.  
Ease of use recommendation  
by Arthritis Foundation  
Call for sizing and availability.



### Corner Balls

#01620 - **\$23**



### Pen Holders

Single  
#84011 - **\$11**

Double  
#84010 - **\$13**





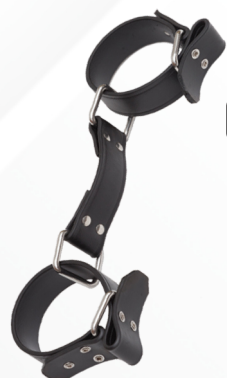
### Grazing Hopples

#7095 - **\$35**  
1" wide  
Stainless Hardware



### Riding Stirrups

#84660 - **\$19.<sup>50</sup>/pr**  
Synthetic - Visalia Style - Color: Brown



### Buckleless Grazing Hopples

Short Model - #7085 - **\$33 ea**  
Long Model - #7086 - **\$42 ea**  
Pony Short Model - #7090 - **\$26 ea**

No Buckles! Designed to help prevent marks. Easy to use!  
1-1/2" wide. Short model is for between the two front legs.  
Long model is for from front to rear legs.

### Swinging Toggles

#50331 - **\$16.<sup>50</sup> ea**



### Whip Sockets

Stainless Steel  
#16501 - **\$16 ea**  
Solid Brass  
#1  
- **\$13 ea**



### Grazing Muzzles

Best Friend Muzzle (shown)  
#82580 - **\$38 ea**

Nylon Muzzle w/Leather Crown Strap  
#82575 - **\$41 ea**



### Corn Brooms

- Top quality
- Solid Handle
- Genuine Broom Corn
- Handmade in Lancaster County
- Poplar Handle

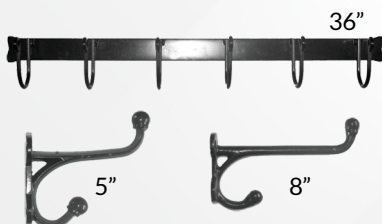
Barn #06055 **\$25**  
Black #06053 **\$27**  
Child #07070 **\$16**



### Harness Hooks

Black powder coated steel

5" #30040 **\$8.<sup>50</sup>**  
8" #30043 **\$9**  
10" #30041 **\$14.<sup>50</sup>**  
12" #30042 **\$20**  
36" #30050 **\$29**



### Stainless Steel Battery Clamps

#15300 - **\$1.<sup>50</sup> ea**  
No more rusty clamps!



### Trace Holders

#66900 - **\$6.<sup>50</sup>/pr**  
Fastens with 2 screws (not included)  
to keep traces from slipping off



### 14-Piece Open End Wrench Case

#2200 - **\$32 ea**  
Made with strong Codura.  
Has Velcro along the top  
and bottom to keep from  
losing wrenches. Three  
Grommets along the top  
for hanging in shop.



### Sweat Sticks

#44519 - **\$9**  
Wooden, curved

Made in the USA!



Tired of flimsy sweat sticks? Try this long-lasting wooden stick!

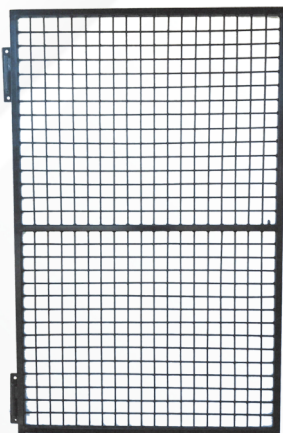


## Stall Gates\*

#07380 - 52" wide x 48" high (width includes hinges)

We can also do custom size gates

[Call for a quote](#)



Also available in a full gate size

[Call for a quote](#)

## Powder coated

1 - 9 pcs. **\$340 ea**

10+ pcs. **\$305 ea**

[Call for shipping quote](#)



## Heavy Duty (73 lb.)

These are the heaviest duty gates we have ever seen!

## Diaper Bag #24997

Mini **\$78**

Horse **\$79**

Draft **\$80**

Includes 2 straps to go to shafts and 2 straps to breeching



## BELLS

Biothane Straps - Shiny or Dull (leather look) with Stainless Steel Rings & Chrome over Brass Bells.

### 29 Bells

#7010 with Chrome Brass Bells **\$425**

#7014 with Brass Bells **\$380**

2" wide strap and 88" in the longest hole

#### NOTE:

29 BELL SET HAS LARGE BELLS IN THE MIDDLE THAT PUT THE PRICE UP AND GIVE IT A NICE JINGLE

### 23 Bells

#7012 with Chrome Brass Bells **\$225**

#7013 with Brass Bells **\$216**

1-1/2" wide strap and 85" in the longest hole



### Rump Bell

#7006 **\$96**



5" Heart w/  
Spots & Bells

#7003 **\$26**

### 8 Bells

#7023 **\$69**



7" Heart w/  
Spots & Bells

#7004 **\$41**

### 4 Bells

#7022 **\$39**



Keychain Bell

#7027 **\$7.50**

### Snap and Bell

#7025 **\$23**



### Door Bell

#7000 **\$72**



### Animal Door Chime

Horse or Dog with Chrome Plated Bells  
#7018 **\$13**

Horse or Dog with Chrome Brass Bells  
#7019 **\$18**



## LEATHER COLLARS

FOR PATENT LEATHER COLLARS ADD: TO 100 MP - 100 BUGGY 101 EXPRESS & 105 A - \$60  
TO 49 1/2 WORK & 69 WORK ADD \$97

## Mini &amp; Pony Collars (#100MP)

looks like #101 Express Collar but smaller

#13600 - 14" **\$78**

#13601 - 15" **\$78**

## Buggy (#100)



looks like #101 Express Collar  
but not quite as heavy

#14215 - 16" **\$84**

## Express (#101)

Collar & Driving Horse Collar. In stock in most sizes.

#14123 - 17" thru 20" **\$102**

#14124 - 21" **\$108**

#14125 - 22" **\$114**

#14126 - 23" **\$120**

## Kay Collar (Show)



#14856 - 21" **\$350**

## Collar (#105A)



All Purpose Collar for Driving Horse

Built like express collar but heavier padding.

Also has a deeper bed for work hames

#14574 - 16" thru 20" **\$108**

#14575 - 21" **\$112**

#14576 - 22" **\$118**

#14577 - 23" **\$124**

#14578 - 24" **\$132**

## Adjustable Work Collar (#69)

(each collar fits 3 sizes)

#14810 - 19" to 21" **\$164**

#14810 - 20" to 22" **\$164**

#14810 - 21" to 23" **\$170**

#14810 - 22" to 24" **\$178**

#14810 - 23" to 25" **\$184**

#14810 - 24" to 26" **\$192**

#14810 - 25" to 27" **\$204**

#14810 - 26" to 28" **\$246**

## Draft Show Collar (#725) - Patent Rim



With your choice of loop & lever opening  
or closed top with 1 dee ring out the back.

#14850 - Side Dee Rings  
are an option **+\$28**

#14862 - 24" **\$315**

Call for prices on other sizes

## Work Collar (#49 1/2)

#14623 - 17" thru 20" **\$136**

#14624 - 21" **\$144**

#14625 - 22" **\$150**

#14626 - 23" **\$158**

#14627 - 24" **\$166**

#14628 - 25" **\$178**

#14629 - 26" **\$190**

#14630 - 27" **\$204**

#14631 - 28" **\$218**



#69  
Collar



optional side  
Dee Ring



#725  
Collar



#49  
Collar

## SYNTHETIC COLLARS - MADE WITH AN IMITATION LEATHER

\*UNDER CONTINUOUS IMPROVEMENT - NEW COLLARS MAY BE BETTER!

BENEFITS: LIGHTER WEIGHT, AND NO OIL REQUIRED.

## Driving #125B

#14918 - 18" **\$88**

#14919 - 19" **\$88**

#14920 - 20" **\$88**

#14921 - 21" **\$92**

#14922 - 22" **\$96**

#14923 - 23" **\$102**

#14924 - 24" **\$108**

#14925 - 25" **\$112**

#14926 - 26" **\$118**

#14950 - Adjustable 20" - 22" **\$106**

## Work #75B

#14418 - 18" **\$116**

#14419 - 19" **\$116**

#14420 - 20" **\$116**

#14421 - 21" **\$122**

#14422 - 22" **\$130**

#14423 - 23" **\$140**

#14424 - 24" **\$150**

#14425 - 25" **\$160**

#14426 - 26" **\$172**

#14427 - 27" **\$184**

#14428 - 28" **\$196**



#101  
Collar



#14856  
Kay  
Collar  
(show)



#105  
Collar





## PADS

VINYL AND VIN/NEO PADS ARE MADE WITH CLOSED CELL FOAM.  
FAKE FUR PADS ARE MADE WITH OPEN CELL FOAM. ALLOW 2 WEEKS FOR FUR PADS.

### Saddle Pads

#18000 Draft ExpressBack Pad - fur8" - 48"	\$38
#18001 Draft Back Pad - fur8" - 28"	\$38
#18002 Horse GS5 - fur7" - 20"	\$26
#18003 Horse GS5V - fur/vinyl7" - 18"	\$25
#17910 Horse Vinyl/neoprene7" - 18"	\$25
#17904 Horse Reflective7" - 18"	\$26
#18004 Horse GS3- fur5" - 18"	\$26
#17912 Pony Vinyl/Neoprene4" - 16"	\$17.50
#18007 Minivinyl/neoprene3" - 15"	\$16



#17910

### Breeching or Straight Breast Collar Pads

#18010 DraftDB40 - fur 6" - 48"	\$36
#18011 DraftDB405 - fur 5" - 48"	\$36
#17940 Horsevinyl/neoprene 4" - 40"	\$23
#17906 Horse Reflective 4" - 40"	\$27
#92523 Ponyvinyl/neoprene 3-1/2" x 31"	\$22
#92524 Minivinyl/neoprene 3" x 26"	\$20



#17940

### Super V Breast Pad

#17932 Continuous (shown) Vinyl/Neo	\$35
#17901 Continuous Reflective/Neo (not shown)	\$44
#17931 Split Vinyl/Neo	\$37
#17938 Split Wide Style	\$37

- MAROON
- RED
- YELLOW
- LIME
- KELLY
- REFL GREEN
- TEAL
- ROYAL
- DARK ROYAL
- NAVY
- TAN
- PURPLE
- BLACK
- REFL BLACK
- CHARCOAL
- REFL SILVER
- GRAY
- WHITE
- CREAM (NOT SHOWN)
- FOREST (NOT SHOWN)
- REFL BLUE (NOT SHOWN)



FOR MORE REFLECTIVE PADS SEE PAGE 65

### Shaped Breast Collar Pads

#17930 Horse vinyl/neoprene Average V \$37



### Neck Strap Pad

#18075 3" x 15" vinyl/neo \$13.50

#17908 Reflective \$19



#17932



#17931



#17938



NOTE: All prices subject to change without notice

MISCELLANEOUS

## Crown Pads

#18040 Draft  
BC14 - fur 1"4" - 14" Black in stock **\$14**

#18041 Horse  
BC10b - fur 1" - 2-1/2" - 10" **\$14**



## Top Collar Pads

#18045 Horse  
TC50 - fur 1" - 7" - 10" Black in stock **\$20**

#18046 Horse  
TC50V - fur/vinyl 1" - 7" - 10" Black in stock **\$20**



## Crupper Roll

#18050 One Size Fits Most  
CC10 - fur 12" Long Black in stock **\$10**



## Belly Band Pads

#18055 Horse  
BB22 - fake fur 1" - 3-1/2" - 22" Black in stock **\$27**

#18056  
BB22 - vin/neo 1" - 3-1/2" - 22" Black in stock **\$27**



## Collar Pads

**21", 22" & 23" colors in stock.  
24" black in stock.**

**SIZING:** For pad size, take collar size plus 2".  
If Collar size is under 17", then +1" to size.

#17920 Horse vinyl/neoprene 20" to 22" **\$42**

#17922 Horse vinyl/neoprene 23" to 25" **\$45**

## Collar Pad with Vinyl



Also available in sizes from 13" to 19" and Draft sizes  
from 23" to 24". **By special order.**

## Work Horse Collar Pads

*Extra wide for work horse collars*

**BLACK WITH GRAY INSIDE** *will not absorb moisture*

17", 18", 19"	#18060	<b>\$30</b>
20", 21", 22"	#18061	<b>\$30</b>
23", 24", 25"	#18062	<b>\$36</b>
26", 27", 28"	#18063	<b>\$41</b>
Top Collar Pad	#18069	<b>\$16</b>

**ALL BLACK PADS** *will not absorb moisture*

17" - 19"	#18080	<b>\$34</b>
20" - 22"	#18081	<b>\$37</b>
23" - 25"	#18082	<b>\$39</b>
26" - 28"	#18083	<b>\$41</b>

**NEED A CUSTOM PAD?  
NO PROBLEM!**

**SEND A DETAILED DRAWING TO US AND  
WE'LL GET IT MADE FOR YOU.**

**ASK FOR CURRENT LEAD TIME**



## SNAPS

### Solid Brass Lock Jaw Snap

3/4"#21522 **\$13.<sup>50</sup> ea**



### Panic Snap, 1"

#10025 **\$4.<sup>50</sup> ea**

Great for quick release for on your turn backs.



### #56 Snap

5/8"#56021 **\$2.<sup>75</sup> ea**

3/4"#56022 **\$2.<sup>75</sup> ea**

1"#56024 **\$3.<sup>25</sup> ea**



### 5015 Scissors Snap

3/4"#50173 **\$3.<sup>75</sup> ea**

1"#50174 **\$4 ea**



### Snap 440SS with Roller, 1-1/2"

#44011 **\$11 ea**



### #017 Snap

5/8"#01741 **\$2.<sup>50</sup> ea**

3/4"#01742 **\$3.<sup>50</sup> ea**

1"#01745 **\$3.<sup>75</sup> ea**



### Plumes (Pictured 6" - 12")

We stock 6" & 12" in Red, White, Blue (Tri-Colored)

6" #84569 **\$36**

12" #84570 **\$40**

If you order 2, deduct **\$2 ea**

If you order 3, deduct **\$3 ea**

We can also order anything you need

Any size up to 12"

Any color - solid, 2-toned, or tri-colored

Prices according to volume and size



### Bridle Attachment Alone

#84578 **\$8.<sup>50</sup>**

Installing Attachment to the Bridle

- Labor is approx. \$5



### Open Eye Snap - 4" S.S.

#23203 **\$5 ea**



### 2001 Snap S.S.

#20033, 3/4" **\$3.<sup>75</sup> ea**

#20034, 1" **\$3.<sup>75</sup> ea**



### Double End Snaps - 4-3/4"

Solid Brass

#16303 **\$3 ea**

Double End Snap Die Cast N.P.

#16323 **\$1.<sup>75</sup> ea**

3 x stronger than brass

Stainless Steel - 4-3/4"

#16333 **\$4.<sup>50</sup> ea**



### #225 Snap

3/4" #22562 **\$4.<sup>25</sup>**

7/8" #22563 **\$6**

1-1/8" #22565 **\$6.<sup>50</sup>**

1-1/4" #22566 **\$6**

1-1/4" Hvy #22537 **\$9**



### Name Plates - 7"H x 13" W

#7059 Plain - has No Spots & No Letters **\$25**

#7060 Double Row 3/8" Spots - No Letters **\$43**

#7061 Single Row 5/8" Spots - No Letters **\$36**

### A. Name Tag

With Snap or Ring (pictured with 3/4" Letters)

#7064 Plain - without Letters **\$10.50**

See above letter & ornament price to create your own tag

### B. Hearts - 5"

#7046 With Single Row of Spots & 1 Ornament **\$16**

### C. Hearts - 7"

#7050 With 2 Rows of 3/8" Spots & 1 Ornament **\$32**

### D. Hearts - 9"

#7052 With 2 Rows of 3/8" Spots & 1 Ornament **\$42**

### Snap Shackle Pulls

#4277 **\$7.<sup>50</sup> ea**

Attach these to your snap shackle so you can release them more conveniently. Available in Black or Brown



### Snap Shackle Cover

#4276 **\$6 ea**

Fastens with velcro



### Snap Shackles w/Safety

Length:

• 1" = 4" long

• 1-1/4" & 1-1/2" = 4-1/2" long

Size is the inside measurement

1" #98043 **\$35 ea**

1-1/4" #98044 **\$36 ea**

1-1/2" #98048 **\$40 ea**



**CALL FOR GIFT BASKET IDEAS!**

**GREAT FOR CHRISTMAS, BIRTHDAYS AND MORE!**



MISCELLANEOUS





## Ornaments

**We can install these for you, just ask!**

#5626 - **\$3.75** (+ornament) - Basic install only

### Texas Star - NP

#504053/4" **\$2.25**

#504061" **\$3**

#504071-1/2" **\$3.50**

#504082" **\$5**



### Noseband Ornament- SS

#503634" **\$6.50**



### Diamond - SS

#50370large (1-3/4" x 3") **\$5.50**

#50371med (1-5/16" x 2-1/4") **\$4**

#50372small (7/8" x 1-1/2") **\$4**

#50373x-small (3/8" x 1") **\$2.25**



### Arrowhead - SS

#503415/8" X 7/8" **\$3**



### Shield - SS

#50376large (2-3/8" x 2-3/8") **\$5.50**

#50377med (1-2/4" x 1-3/4") **\$4.75**

#50378small (1-1/2" x 1-1/2") **\$4.25**



### Small Teardrop - SS

#50390" **\$8**



### Thistle - SS

#50394small **\$5**

#50395med **\$5.50**

#50396large **\$6.50**



### Maple Leaf - SS

#50399" **\$5.50**



### Horseshoe/Horsehead - SS

#50361" **\$4**



### Lg Hanging Horseshoe/Horsehead - SS

#7056" **\$11**



### Horsehead - SS

#503087/8" **\$7.50**



### Heart - SS

#50368x-small **\$3.25**

#50365small **\$3.75**

#50366med **\$5.50**

#50367large **\$5**



### Daisy - SS

#50355x-large (1-3/4") **\$5.50**

#50356large (1-1/2") **\$4.50**

#50357med (1-1/4") **\$3.50**



### Letters

#503221-1/2" h x 1" w **\$11**

#503231-1/2" h x 1-1/2" w **\$12**

#503242-1/2" h x 2-1/2" w **\$14.50**



## Rosettes

#02800 Glass Rosettes **\$9.50/pr.**



**AVAILABLE IN | BLUE, GREEN, RED, WHITE**

#28013 - 1" SS **\$3 pr.**

#28008 - 1-1/4" SS **\$3.75 pr.**

#28009 - 1-5/8" SS **\$5 pr.**



#27850

Texas Star NP — 1-5/8" **\$8 pr.**



#27851

Rope Edged  
SS — 1-3/4" **\$17 pr.**



#27852

Heart Shaped  
SS — 1-3/4" **\$10 pr.**



#27860

Wheat Edged  
SS — 1-3/4" **\$6.50 pr.**



#28018

Rope Edged  
w/Horsehead  
SS — 1-5/8" **\$8.50 pr.**



#28020

English Ring Style — 1-3/4"  
Nickel Plated  
over Brass **\$42 pr.**



#28040

Star Rosette — 1-1/2" & 1-1/4"  
w/Rope Edge SS **\$7.50 pr.**



## TRAINING EQUIPMENT

### Biting Rig/training Bridle

#7113

\$52



### Training Surcingle & Belly Band

Horse & Cob

#4278

\$280

*This Surcingle is constructed from our normal synthetic products. Constructed with Biothane products and stainless steel hardware.*



### Training Surcingle & Belly Band

Horse & Cob

#4290

\$76

*This Surcingle has a nice soft padding with nylon webbing & nickel hardware. Imported.*



### Training Shackles with Bungees

#7097

\$18

*Imported.*



### Robin Cuffy Style

#4285 Saddle

\$295

#4120 Girth

\$83

*This Saddle was designed by Robin Cuffy*



### Running W Harness (nylon)

#21290

\$60



### Long Lines #7209

*Cotton Style - Beta Billets, w/Swivel in hands (pair)  
Available in Black or Brown.*

HO (30')

\$94

PO (25')

\$88

MI (20')

\$77



### Economy Long Lines #720834

HO (30')

\$43

*Available in Black or Brown. Made with Nylon.*

### Lunge Line with Snap

30' #6035

\$35

### Lunge Line with Chain

30' #6037

\$38

### Side Reins

*Side Reins MFG in Beta with Stainless Steel Hardware*

**Elastic Style - 1" #7215**

\$40

**Doughnut Style - 1" #7216**

\$49

**All Beta Conway Style - 3/4" #7217**

\$40

### Knee Spreaders

#6665

\$150

**Is your horse a "knee knocker"?**

*Buxton style knee spreader helps to widen the horse's gait so they don't hit their knees as hard. One strap goes on each side of neck, bottom piece goes between the legs and fastens to the shafts or up to the harness.*

- Can be used on either side
- Easy to put on and easy to adjust
- Rubber ring for comfort
- Adjust for your horse's needs.  
*Not every horse will have the same results*



### Full Neck Sweat

#11635

\$39



### 5" Neck Sweat

#24594

\$11



### 10" Neck Sweat

#24595

\$20



### Neck Sweat Gel

#24599

\$18



## MISCELLANEOUS



# TACK



BL520  
BLACK

BR523  
BROWN



WH521  
WHITE



GN522  
GREEN



BU522  
BLUE



RD522  
RED



OR522  
ORANGE



BU521  
LIGHT BLUE



GN528  
LIME GREEN



PK311  
PINK



GRAY521  
GRAY



WN521  
TUSCAN RED



VI521  
PURPLE



YE521  
YELLOW

## STOCK COLORS

## CUSTOM COLORS

### Dressage Bridles - without Reins

Pony, Cob, Horse, XL Horse, Draft	#7110	\$58
Caveson Alone	#7111	\$24
Flash with Adapter	#7112	\$8

Note: If #300 Buckles are used on Bridle **Add \$10**

### Riding Bridles - without Reins

Mini	#7190	\$35
Pony, Cob, Horse, XL Horse	#7191	\$43
Draft	#7192	\$44
Bitless Bridles	#7105	\$47

Add Colored trim, spots, crystals, and more to your riding tack! Call us for details!

### Halter Bridles - without Reins

Pony, Cob, Horse, XL Horse	#7152	\$76
Draft	#7153	\$79

Note: For Rolled Brow and Nose on Halter Bridles or Dressage Bridles **Add \$15**

### Reins - Riding

Reins - 5/8" x 8' overall - Mini length - No Buckle in Hand	#7196	\$16
Reins - 5/8" x 4' - Pony Length	#7198	\$20
Reins - 5/8" x 5' - Beta	#7200	\$22
Reins - 3/4" x 5' - Beta	#7201	\$22
Reins - 3/4" x 7' - Draft Length	#7199	\$24
Woven Reins - 3/4" x 5'	#7203	\$69
Stops Installed on Reins or Lines up to 10 (5 per side)	#7204	\$14. <sup>50</sup>

More than 10 Stops **each \$1.<sup>50</sup>**

Reins made with Rein Grip - 3/4" x 5' - Beta	#7202	\$34
Riding Reins - 3/4" x 7' overall - Average Continuous pc. w/ Bumpy Rein Grip & Snaps	#7207	\$31

### Riding Breast Collars

Cob & Horse	#7181	\$61
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### Riding Breast Collar Attachments

Standing	#7185	\$12. <sup>50</sup>
Running	#7184	\$18

### Stirrup Leathers

Regular Beta	#7228	\$25
Deluxe Style	#7230	\$42

### Martingales

Standing	#7176	\$21
Running	#7175	\$33

### Show Tack

Bridles - White Beta, includes Straight Bit w/o lead	#7235	\$73
In Hand Halter - White Beta w/o lead	#7236	\$51
Leads - White Beta with 30" SS Chain	#7237	\$35
Mini Halter with Lead (black with colored trim)	#7240	\$26



Dressage Bridle



Riding Bridle



Show Tack

\*Custom surcharge plus 20% or  
\$4 minimum on custom colors/sizes.  
No custom fee if you buy 3 or more  
identical pieces (same color/size/model).



## HALTERS & TACK

Beta breakaway crowns are standard on some of these. Leather breakaways are available.

Barn Halter, with adj chinstrap. Has snap on throat.

Small or Large Mini - 5/8"	#7135	\$35
Pony - 3/4"	#7136	\$39
Cob - 3/4"	#7137	\$40
Horse - 3/4"	#7138	\$41
XL - 3/4"	#7139	\$42
Cob - 1"	#7140	\$53
Horse - 1"	#7141	\$56
XL - 1"	#7142	\$59
Draft - 1"	#7143	\$61

Brass Hardware is Standard. Has an adj chinstrap and beta breakaway crown.

Buckle Nose Halters - Any Size - Black or Brown

Buckle Nose Halter - 5/8" wide (mini size)	#7329	\$37
Buckle Nose Halter - 3/4" wide	#7333	\$44
Buckle Nose Halter - 1" wide	#7344	\$50

Black and Brown in stock. For colors, see below. Stainless Steel hdw is standard.

Buckle Nose Halters - Colors

5/8" wide (mini/Shetland Pony size)	#7330	\$42
Buckle Nose Halter - 3/4" wide	#7334	\$53
Buckle Nose Halter - 1" wide	#7343	\$58

Any Color Other Than Black or Brown

(See Beta Colors Below)



Leather Crowns Only

Mini - 5/8"	#7145	\$6
Horse, Cob, Pony, XL - 3/4"	#7146	\$6
Horse and Cob - 1"	#7147	\$6
XL and Draft - 1"	#7148	\$6
Grooming Halters (not shown)	#7158	\$27

Nylon Halters

w/3/4" White Overlay

Solid Color

Draft (large) 1-1/2"	#10037	\$35	#10017	\$29
L Horse - 1"	Solid colors only		#10014	\$20
Horse - 1"	#10033	\$22	#10013	\$20
Cob - 1"	#10032	\$22	#10012	\$20
Pony - 3/4"	#10031	\$18	#10011	\$15
Foal - 3/4"	#10030	\$18	#10010	\$15
Mini - 3/4"	#10029	\$17	#10009	\$15
Mini Foal - 3/4"	Solid colors only		#10008	\$15

Available in Black, Blue, Green, Maroon, or Red. With Snap at Throat.

\*Custom surcharge plus 20% or \$4 minimum on custom colors/sizes.  
No custom fee if you buy 3 or more identical pieces.

### STOCK COLORS



BL520  
BLACK

BR523  
BROWN



WH521  
WHITE



GN522  
GREEN



BU522  
BLUE



RD522  
RED



OR522  
ORANGE



BU521  
LIGHT BLUE



GN528  
LIME GREEN



PK311  
PINK



GRAY521  
GRAY



WN521  
TUSCAN RED



VI521  
PURPLE



YE521  
YELLOW



Barn Halter



Buckle Nose Halter



Nylon Halter



Nylon Halter

### Poly Halter

An economical halter of soft 1" poly. Comes complete with buckle crown and snap at throat. Plated hardware. Solid or two toned colors.

Sizes: **horse, yearling or weaning**

Made in Lancaster County

#75142 \$12 ea

10 or more SAVE 15% \$10.<sup>20</sup> ea

Base color: **Black**

All other colors minimum order of 10 pieces\*

#### OVERLAY



**NOTE:** Yearling and Weanling only in stock in all Black. Any color available if buying 10+ pieces per color/size\*

\*Custom orders: One week lead time. No surcharge if 10+ pieces per order.



### Beta Halter

Constructed of soft Beta with a breakaway crown. Solid Brass Hardware.

Sizes: **horse, cob, yearling or weanling**

#### Solid Colors

Black or Brown  
#7125 \$37

Colored  
#7126 \$40

#### Two Tones

Black or Brown w/Trim  
#7127 \$41

Colored w/Trim  
#7128 \$43



#### BETA HALTER COLORS



#### OVERLAY - BIO COLORS



Available With Stainless Steel Hardware: **Special Order**

### Nylon Halter - Race Style

3/4" Nylon - Stainless Steel Hardware. Crown is lined with a soft lining. Available in: Red, blue, green, & black.

#10019 (Horse Size) \$25 ea

### Padded Halter

With adjustable chin and snap at throat. The crown and nose have a nice soft padding. Imported by Weaver Leather.

#75143 \$26 ea

Available in: **Yearling, Horse & XLarge**

Black with red, blue, pink, green or purple strips.



### Show Halter

Made with 1" wide Beta. Double ply with triple stitching. Solid Brass hardware.

#7123 \$59 ea

Stainless Steel hardware is special order.

All Beta colors available (no extra charge)



### Embroidered Halter

Embroidery on one side  
#7164 \$57

Embroidery on both sides  
#7165 \$78

Embroidery on both sides & nose  
#7155 \$99

Embroidery on nose  
#7151 \$57



Max: 10 letters per side, 20 letters for nose

**BUY 10 OR MORE IDENTICAL HALTERS AND SAVE 15%!**



## Lead Ropes

### 3/8" x 6' Braided Poly Lead

with nickel plated snap #90085 \$5  
Unwrapped 100+ pcs #90085 unwrapped \$2.74

### 5/8" Braided Poly Lead

with 30" brass plated chain #90087 \$15.<sup>50</sup>  
with stainless steel chain #90224 \$22

### 6' Cotton Lead

with NP Snap #90061 \$6  
with 30" Brass Plated Shank #90086 \$7

### 8' x 5/8" Braided Poly Lead

with heavy duty 1-1/4"  
solid brass snap #90223 \$15.<sup>50</sup>



## Name Plates

(1/2") - Script or Roman lettering

### Name Plate only

#08680 \$14

### Name Plate installed

#08681 \$18

3/4" Plates also available

Call for prices



Also available with 2 lines of writing

Call for quantity pricing

## Beta Leads

Black, Brown, Red,  
Orange, Green,  
Lime Green, Blue,  
Purple, White, Yellow, Pink



Solid Brass - Black or Brown - 24" #7162 \$29  
Solid Brass - Colored - 24" #7163 \$30  
Brass Plated - Black or Brown - 30" #7160 \$18.<sup>50</sup>  
Brass Plated - Colored - 30" #7161 \$19

### With 24" Stainless Steel Chain - #7173

Black or Brown \$29  
Color \$30

### With Solid #225 Snap (solid brass) - #7171

Black or Brown \$16.<sup>50</sup>  
Color \$23

### Add embroidery to any Beta Leads

#10095 \$24



### Trim for your Leads - #7167



Trim Colors: Any color

Match your  
Beta Halters!  
\$4.75



## Riding Tack with Show Chain or Spots with Colored Trim

# LOOKING FOR CUSTOM RIDING GEAR?

## WE CAN HELP!

GIVE US A CALL FOR  
MORE DETAILS



### Riding Breast Collar



- Padded w/Trim & Show Chain

#7182

\$182

### Riding Breast Collar



- Padded w/Trim & Diamonds or Crystals

#7183

\$110

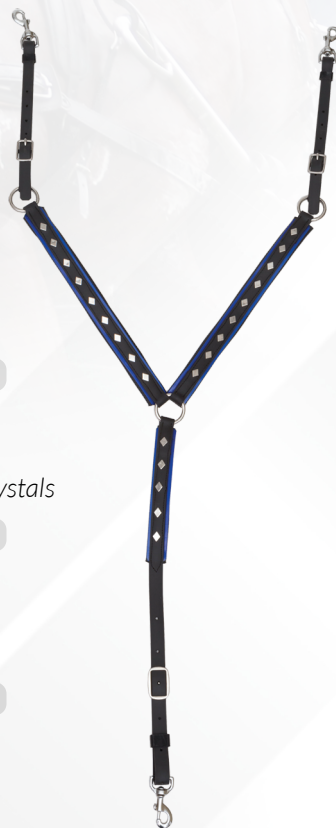
### Riding Breast Collar



- Plain or 2-Toned

#7186 - Padded

\$79



### Riding Bridle



- with Trim & Show Chain on Brow

#7193

\$99

### Riding Bridle



- with Trim & Diamonds or Crystals

#7194

\$80

### Teardrop w/Diamond Ornament (for #7194)

#7195

\$16.<sup>50</sup>



BL101  
BLACK



WH101  
WHITE



GN101  
GREEN



BU318  
BLUE



RD318  
RED



OR315  
ORANGE



TU313  
TURQUOISE



GN318  
LIME GREEN



PK311  
PINK



SI101  
SILVER



WN101  
BURGUNDY



VI101  
PURPLE



YE101  
YELLOW

For Training  
Equipment &  
Long Lines  
Trot to pg 15



For Hoof Care  
and Liniments  
Canter to pg  
63 & 64





Amish Jogging Harness with Bridle	#6503	\$605
Amish Jogging Harness no Bridle	#6503	\$417
Quick Hitch Bridle Only	#2153	\$188

Priced with 2 ornaments on bridle. Stainless Keepers on blinds are available (same price).

Pads included. Lines have built-in snaps. Buckle-in crupper. Specify color of harness and choice of ornament.

Choice of ornaments: **Diamond, Texas Star, Heart, or Horseshoe w/Horsehead.**  
Specify ornaments: **Diamond, Texas Star, Heart, or Horseshoe w/Horsehead.**

**also available in Hackney and Mini sizes**

**Bridles available  
With SS Keepers  
On the blinds.**

Shown with SS keepers and full noseband.

### Browbands

Hex with Heart Rosettes



Weaver Chain  
with #28018 Rosettes



Hex with Tex Star Rosettes



Spotted with Glass Rosettes



### Rosettes



### Ornaments On Blinds (optional)



### COLOR OPTIONS:

- White
- Teal
- Red
- Tan
- Gray
- Royal Blue
- Kelly Green
- Purple
- Charcoal
- Dark Royal
- Maroon
- Navy
- Forest Green
- Black



BL101 BLACK	WH101 WHITE	GN101 GREEN	BU318 BLUE	RD318 RED	OR315 ORANGE	TU313 TURQUOISE	GN318 LIME GREEN	PK311 PINK	SI101 SILVER	WN101 BURGUNDY	VI101 PURPLE	YE101 YELLOW
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### Deep V Fine Breast Collar

#6547 \$104

(Black Only)

### Pad

#17568 \$44

(Choice of Color)

### Deep V Fine Breast Collar w/Built-In Padding MTO

#3745 \$202

(not shown)



**OPTION:  
SUPER V**

## NEED HARNESS?



☎ **610-273-7370** (7 AM - 4 PM Eastern)  
435 Churchtown Rd., Honey Brook, PA 19344

**ORDER TODAY!**

Not sure on the total? Just send in the order,  
we'll mail the product with invoice on the box

**WHOLESALE INQUIRIES WELCOME**  
Prices subject to change without notice.



## HARNESSES

All harnesses are priced with open bridles - Can be upgraded to whatever you want.  
We only charge the difference between the two parts.

### Standard Harness

With Nylon Buxton #6505 **\$475**

With Beta Buxton #6504 **\$495**

- Saddle with Couplers
- Neoprene Girth
- Crupper
- Open Bridle
- Bio/Beta Lines w/Beta Handholds
- Caveson
- Pad, Vinyl with Neoprene Lining

**CALL US TO  
DESIGN A  
CUSTOM  
HARNESS**

### Deluxe Harness

With Nylon Padded Buxton #6491 **\$525**

With Bio Padded Buxton #6493 **\$545**

- Saddle with Couplers
- Shaped Girth
- Crupper
- Open Bridle
- Bio/Beta Lines w/Beta Handholds
- Caveson
- Pad, Vinyl with Neoprene Lining
- Padded Buxton!



ADD BLIND  
BRIDLE FOR  
**\$17.50**

			
BL101 BLACK	WH101 WHITE	GN101 GREEN	BU318 BLUE
			
RD318 RED	OR315 ORANGE	TU313 TURQUOISE	GN318 LIME GREEN
			
PK311 PINK	YE101 YELLOW	SI101 SILVER	WN101 BURGUNDY
			
		VI101 PURPLE	

Upgrades: Like the harness but would want something different? Just find the item you would want and tell us. We'll put it on and only charge the difference. We aim to please!

### COMMENTS:

"All we use is Yonies for our racing needs!" - **Crissman-Bier Racing**

"The best harness for the money" - **Bobby Myers**

"I recommend Yonie's Flex Whip to anyone who's tired of breaking whips" - **Dave Palone**

"Yonie's harnesses are durable, easy to maintain and we love them!" - **Zendt Stables**

"The lines feel great in my hands and I just love the craftsmanship! The best harness for the money" - **Tim Twaddle**

"Yonie's harness' are the best. Beautifully made" - **Syl King**



Crissman-Bier Tack Room

Horse driving is like nuts and bolts...if the driver is nuts, the horse will bolt....



## Saddles

## Standard Saddle

#6573 \$102



## Padded Saddle

#6570 \$160



## Flex Saddle

#6571 \$138



All saddles priced without couplers

PAGE OVER TO  
PAGE 29 FOR PADS

## Sulky Parts

Quick Hitch Attachments  
Stainless Steel - comes without bolts

#10111 \$27/pr



## Glasses

## Clear or Tinted

#08200 \$14

Arms can be adjusted for length and tilt



## Saddle Accessories

- |          |                        |        |                    |
|----------|------------------------|--------|--------------------|
| <b>A</b> | Top Strap              | #6575  | \$28               |
|          | Bottom Strap           | #6576  | \$27               |
| <b>B</b> | Head Pole Strap        | #6577  | \$3. <sup>25</sup> |
| <b>C</b> | Terrets                | #78907 | \$3                |
| <b>D</b> | Rein Hook (water hook) | #26135 | \$2. <sup>75</sup> |
| <b>E</b> | Couplers with Nylon    | #6475  | \$50               |



## Synthetic Crupper Towels

Longer lasting! Easy to clean

With Velcro

#6589 \$18

With Snaps  
Better Coverage

#6530 \$21

**In stock:**  
Black, Maroon, Red  
and Dark Royal Blue.  
Other colors available  
by special request.



## Girths

## X-Wide Shaped

- padded with elastic

#6535 \$85



5-1/2" wide

Neoprene with elastic  
(our standard race girth)

#6536 \$55

All elastic girth  
with Neoprene ends

#6538 \$51



## Padded girth

#6533 \$71



3" wide

## Cruppers

## Standard Crupper

#6586 \$34

All colors in stock

## Crupper w/Buckle

#6585 \$47

Designed for ease of use

## Padded Crupper

#6587 \$43

Replacement Cushion for  
Padded Crupper#4204 \$12.<sup>50</sup>

## Stiff Tail Crupper

#6568 \$57



## LINES

Includes handholds unless otherwise noted

## Lines with Single Handholds

3/4" fronts, 1" backs

#6557 \$78 ea



## Lines with Double Handholds

3/4" fronts, 1" backs

#6553 \$88 ea

Regular style color fronts with black parts in hand, or all color

## Lines with Single Handholds 3/4"

3/4" fronts &amp; backs

#6555 \$72 ea

Black in stock.  
Color is special order

## Lines with Double Handholds 3/4"

3/4" fronts &amp; backs

#6552 \$92 ea

Black in stock. Color is special order

## Lines with Single Handholds

5/8" fronts, 1" backs,  
with reinforced front

#6564 \$122 ea



## European Style Lines

14.5' long - all 3/4"

#6558 \$93 ea

5 loops on handholds,  
no swivel - open ends.  
**Black only**

## Training Lines



#6635 \$53

3/4" lines without handholds,  
snaps sewn in to the end,  
no swivel - open ends.ALL LINES AVAILABLE IN ALL COLOR UPON REQUEST.  
ALL LINES ARE 13.5', EXCEPT FOR #6558 WHICH IS 14.5'

## Line Accessories

## Single Handholds

3/4"#6549 \$15.50 per pr

1"#6548 \$20.00 per pr

## Double Handholds

3/4"#6551 \$30 per pr

1"#6550 \$39 per pr

In stock: 1" Black  
Colors are special orderIn stock: Black.  
Colors are  
special order

## Swivel

Line Swivel

#6560 \$11.50



Black only

## Cavesons

## Race Halter (Caveson)

#6518 \$26

Caveson w/Flash  
Nose Band

#6519 \$33

**1 size fits most** - Soft lining on inside  
All colors with black lining are in stock  
With colored lining: Special Order



## BRIDLES

### Open Bridle #6502 \$92

Specify color. Available in solid color or black with color.

### Open Cheeks Only #6516 \$20/pr

Black in stock

### Kan't C Back Vinyls

#### All Vinyl #17512 \$49/pr

#### Two-Toned Vinyl #17513 \$59/pr

(special order)



Solid colored Open Bridles In Stock



#6502



#17513

#17512



#6500 all color



#6500 black w/color



#6501



#6511



#6510



#6516

### Kan't C Back Bridle #6501 \$104

Available in solid color or black with color.

### Kan't C Backs only #6511 \$37

### Blind Bridle #6500 \$112

Available in solid color or black with color.

### Blinds only #6510 \$40

### Open Cheeks #6516 \$20

## Bridles - Convertible

### Convertible Bridle

#### Open Cheek to Blind #6401 \$112

### Convertible Bridle

#### Open Cheek to Kan't C Back #6402 \$108

#### Open Cheeks with Snaps #6406 \$23

#### Blinds Only with Snaps #6407 \$22

#### Kan't C Backs Only with Snaps #6408 \$18.<sup>50</sup>



#6401



#6509



#6498

## Bridles - Snap-On Murphys

### Blind Bridle with Snap-On Murphys #6498 \$128

### Kan't C Back Bridle with Snap-On Murphys #6494 \$124

### Blinds Only with Snap-On Murphys #6497 \$61

### Kan't C Backs Only with Snap-On Murphys #6495 \$58

### Replacement Murphys with Snaps (specify for Blinds or Kan't C Backs) #6509 \$21/pr



## BRIDLE PARTS &amp; ACCESSORIES

## Crowns

Fit any of our bridles

**Straight Crown**

Bio straps lined with soft foam on inside

#6520 \$18.<sup>50</sup>Black in stock. Color: **special order****Shaped Crown**

Bio straps lined with soft foam on inside

#6521 \$29

Black only

**Straight Crown with Protector**

Bio straps lined with soft foam on inside plus an additional protective piece.

#6523 \$25

Black only

**Shaped Crown with Protector**

Bio straps lined with soft foam on inside plus an additional protective piece.

#6525 \$33

Black only

Front Overcheck #6522 \$17

Rear Overcheck #6528 \$22

Humane Overcheck/Chin #6531 \$15.<sup>50</sup>

Throatlatch #6532 \$7

Black in stock. Color: **special order.**

## Noseband

#6526 \$6

## Browband

#6517 \$6.<sup>50</sup>

## Embroidered Brow

MTO

#6434 \$40

For on Bridles

## Embroidered Brow w/snaps

MTO

#6435 \$46 (not shown)

For on Halters

## Embroidered Nose

MTO

#6437 \$36

For on Bridles

Please specify color and name plus embroidery color.  
Embroidered items may take 1 week for processing.

## Brow with snaps

MTO

#6410 \$10.<sup>50</sup>

To snap unto your halters.

Please specify color when ordering.

Available in custom widths



## Tie Downs

**Bungee Tiedown** - Reg or XL sizes

#6582 \$14

**Bio Tiedown**#6584 (short) \$17.<sup>50</sup>#6583 (long) \$18.<sup>50</sup>**Tiedown w/Rubber Ring**

#6579 \$24



## Shadow Roll 3" diameter

Solid Color, large, all fur #92820 \$45

Large 2-toned, all fur #92831 \$79

Black in stock.  
Other colors  
available by  
special request.

## BRIDLE PARTS & ACCESSORIES

### Murphy Blinds

All Synthetic - no oiling!  
With reinforced stitching.

#### Regular size

#6512 \$34

#### Small size

#6514 \$32

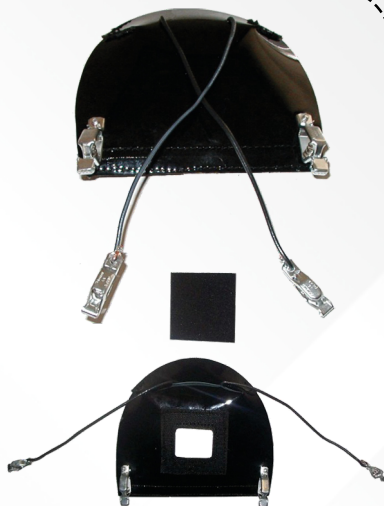
#### Regular size w/Popout

#6513 \$40

#### Small size w/Popout

#6515 \$37

Black in stock. Color: special order



### Earplugs

#### Ear Plugs

#10543  
\$18

#### Ear Plugs w/Hood

#10541  
\$36

#### Rosettes

#28011 \$5.<sup>50</sup>



### Breast Collars

#### Nylon Personalized Breast Collar with Padding

#6451 \$54

3+SAVE 10%

6+SAVE 15%

10+SAVE 20%

Maximum 20 letters

(40 can be done for additional cost)



Custom Order

#### Supreme Personalized Breast Collar

#6633 \$60

3+SAVE 10%

6+SAVE 15%

10+SAVE 20%

Custom Order



#6544 \$48

Made extra heavy especially  
for jogging (shown with pad)  
Price does not include pad

#### Jogging Breast Collar Pad, Vinyl with Neoprene 4" x 38"

#17565 \$28

#### Jogging Breast Collar Pad with stripes 4" x 38"

#17525 \$47



### Buxton Covers

#### Fur Covers

#17555 \$43

#### Fur Covers

2-tone (custom)

#17557 \$76

4 Piece Sets

(2) 2" x 17", (2) 2" x 12".

Covers slide unto the Buxtons



Custom Order

#6545 Average \$45

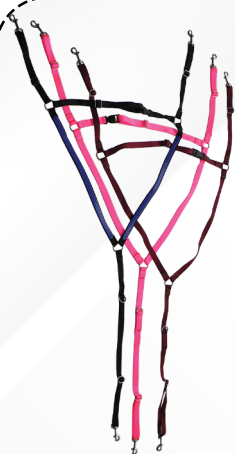
#6546 Padded \$53



RACE



## BUXTONS

**Nylon**

#6539

**\$32****3/4" nylon - all color**

Black, Royal Blue, Red, Green,  
Maroon, Purple, Brown, Silver,  
Yellow, Orange, Pink, Neon Green

**Nylon Buxton with Neoprene Padding**

#6440

**\$44****3/4" Nylon with 1-1/4" Neoprene Padding**

Any color with Black Neoprene

**Beta****3/4" Beta with 1/2" Bio Overlay**

#6541

**\$53**

In stock with 3/4"  
Black with 1/2" Color

**Biothane® with 1" Neoprene Padding**

#6543

**\$63****Personalized Nylon Buxton with Neoprene Padding**

#6441

**\$83**

3+SAVE 10%

6+SAVE 15%

10+SAVE 20%

Available in any color

**Custom Order****Supreme Personalized Buxton**

#6442

**\$99**

3+SAVE 10%

6+SAVE 15%

10+SAVE 20%

Same as nylon but with  
Biothane straps (longer lasting)

**Custom Order****Brown's Buxton**

#6630

**\$75**

An extra wide  
padded Buxton

**Custom Order****Knee Spreader**

#6665 - single

**\$150**

#6666 - double

**\$220**

#6667 - add-on to buxton

**\$72****Is your horse a "knee knocker"?**

Buxton style knee spreader helps to widen the horse's gait so they don't hit their knees as hard. One strap goes on each side of neck, bottom piece goes between the legs and fastens to the shafts or up to the harness.

- Can be used on either side
- Easy to put on and easy to adjust
- Rubber ring for comfort
- Adjust for your horse's needs.  
Not every horse will have the same results.

## PADS

All pads 6" x 37"

- |          |   |                       |             |            |
|----------|---|-----------------------|-------------|------------|
| <b>A</b> | Vinyl/Neoprene, closed cell foam                | #17524                | <b>\$35</b> |            |
| <b>B</b> | Vinyl/Neoprene w/stripes, closed cell foam      | #17540                | <b>\$54</b> |            |
| <b>C</b> | All Neoprene, closed cell foam                  | #6565                 | <b>\$51</b> |            |
| <b>D</b> | Vinyl/Neoprene w/colored edge, closed cell foam | #17541                | <b>\$49</b> | <b>MTO</b> |
| <b>E</b> | Add an extra bead/piping of color for your pad! | <b>\$35/pad extra</b> |             | <b>MTO</b> |

Black with Color  
are usually in stock,  
allow extra lead time  
for other colors.



Neoprene (bottom side)



# NEED LINIMENTS?

LIMP TO PAGES 63 & 64



### VINYL COLOR OPTIONS





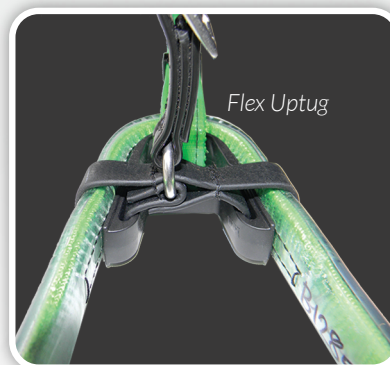
## Hopples

### Super Glide Hopples with Super Strong Hangers

**Sizes:** Horse: 50" - 62", XL: 54" to 66",  
Pony: 39" - 45", Mini: 31" - 38"

Loops (inside measurement) Horse - **17"**, Pony - **12"**, Mini - **8"**

Available in all Black or in any of our Harness Colors.  
Allow 2 weeks for Mini and Pony sizes



Light Weight, Special Order	#6606	MTO	\$212
Medium Weight, w/Black Loops	#6609		\$206
Heavy Weight w/Heavy Loops, w/Clear Loops	#6624*	MTO	\$202
Heavy Weight, 1-1/2" wide Beta	#6620		\$224
Trotting Hopples to the Bike	#6618		\$265

## Accessories

Center Straps, Regular Black	#6590	\$31
Center Straps, Regular Color	#6591	\$31

\*Heavy weight hopples #6624 and #6620 have a 1 year guarantee against defects in workmanship and materials. Must have a copy of invoice with hopples to prove how old they are. All other hopples are not guaranteed against cracking.

## Hopple Hangars

Ends and holes are heat sealed for a longer lasting hanger! Our black hanger will out last any other hanger on the market!



## Riding Hobbles

Add for Riding	\$12.50
Add Ring	\$1
Add Crupper/Gruppa	\$35
Add Gruppa Straps only	\$19

Regular, Black	#6594	\$62
Regular, Color	#6595	\$63
X-Large, Black	#6596	\$67
X-Large, Color	#6597	\$67

## Chicago Style Hangars

Black	#6598	\$73
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## WHIPS



### Handmade

These are the flex whips that everyone likes

Whip Colors:  
**Natural, Black, Red, Blue, Green, Yellow, Orange, Pink and Purple**

We can make 2-toned whips for you in any combination. Minimum order of 10 pieces.



#### Driving

36" Running Aces #11233 **\$22 ea**

48" #11235 **\$22 ea**  
10+ pcs **10% OFF!**



#### Training

60" #11236\* **\$29 ea**  
10+ pcs **10% OFF!**

72" #11258\* **\$31 ea**  
10+ pcs **10% OFF!**

ASK FOR  
AVAILABLE  
COLORS FOR  
72" WHIPS

\*Extra long shipping charge applies

#### Poppers Only - 12" overall

Any color #11260 **\$2.25 ea**

Stock: Black, Blue, Green, Red

"These whips last 3 times longer than others!"  
**Jonathan Roberts**

"The best whip ever made."  
**Walter Haynes**

## Head Poles & Accessories

<b>A</b>	Chin Burr with Regular Burrs	#6482	<b>\$11.50</b>
	Chin Burr with Nipped Burrs	#6484	<b>\$11.50</b>
<b>B</b>	Roller Burr, Long Style with 1/2" Burrs (7" Burrs w/15" velcro)	#6470	<b>\$36</b>
	Roller Burr, Long Style with 3/4" Burrs	#6472	<b>\$36</b>
<b>C</b>	Roller Burr, Short Style with 1/2" Burrs (7" Burrs w/7" velcro)	#6474	<b>\$37</b>
	Roller Burr, Long Style with 3/4" Burrs	#6473	<b>\$37</b>
<b>D</b>	Roller Burr, Long Style with 1/2" Burrs w/Burrs all the way (15" Burrs w/15" velcro)	#6469	<b>\$48</b>
	Roller Burr, Long Style with 3/4" Burrs w/Burrs all the way	#6468	<b>\$48</b>



#### Line Pole - 23" long

#45475 **\$50**

#### Head Pole - 36" long

#45479 **\$53**

#### Head Pole - 38" long

#45481 **\$53**

#### Head Pole - 42" long

#45482 **\$53**



**Which bit do I need for my horse? We hear this question quite a bit, and there is no correct answer. It's about like trying on shoes, you need to try a few till you find one that works for you**

*We've rated the following bits and made a few suggestions, but it all comes down to what your horse likes*

01. **GENTLE** known as a bit made for "comfort"
02. **AVERAGE** your average bit (snaffle, mullen, etc.)
03. **LEVERAGE** these bits are designed with lots of leverage points (Liverpools, Butterflies, etc.). Ask your trainer for help.
04. **SEVERE** for corrective action, use carefully
05. **VERY SEVERE** for heavy corrective action, use carefully
06. **CAUTION** you can cause lots of damage with this bit. Use sparingly



- A Plain or Smooth Cheek** - Mildest setting. The bit is pulled back and up into the mouth and the curb chain is not engaged.
- B Rough Cheek** - Allows slight curb action while the bit is pulled back in the mouth.
- C First Slot** - Provides moderate curb action as well as poll pressure
- D Second Slot or Middle Slot** - Gives increased leverage! Pulls the bit down in the mouth so that the tongue and lower jaw are pinched between the mouthpiece and the curb chain. Poll pressure is also created.
- E Third Slot or Bottom Slot** - Exerts maximum poll and curb pressure. This severe rein setting should be used only as a last resort in a crisis. It is also known as "Dead Man's Slot" because if you are in the bottom slot you have no where else to go! More training should be done.

**NOTE:** The tighter the curb chain, the less time your horse has to react. Loosening the chain will allow a longer response time. A well trained horse will feel the bit move before pressure is put on the chain (if chain is loose). A rule of thumb is to leave two fingers inside the chain when first adjusting, change as needed. **DO NOT** use a liverpool without a chain! One of the main concerns with starting a young horse is to make them want to seek the bit. Contact with the bit becomes their comfort zone. They are safe and know what to do as long as they have that contact. A severe bit destroys the relationship with the bit before it ever has a chance to get in the horse's mind. A driving horse must have a good relationship with the bit. Safe driving!

### Liverpool Bit - Snaffle Mouth

*Stainless Steel - Sides with Slots*

4-1/2"	#25773	\$35
5"	#25775	\$35
5-1/2"	#25777	\$35
6"	#25778	\$35
6-1/2"	#25779	\$35

4-1/2" and 5" have 2 slots,  
5-1/2" to 6-1/2" have 3 slots



### Liverpool Bit - Straight Mouth

*Stainless Steel - Sides with Round Holes  
(round holes are for lines with snaps)*

4-1/2"	#25754	\$45
5"	#25755	\$45
5-1/2"	#25756	\$45
6"	#25757	\$45
6-1/2"	#25758	\$45



### Liverpool Bit - Straight Mouth

*Stainless Steel - Sides with Slots*

4-1/2"	#25763	\$29
5"	#25765	\$29
5-1/2"	#25767	\$30
6"	#25768	\$29
6-1/2"	#25769	\$29

4-1/2" and 5" have 2 slots,  
5-1/2" to 6-1/2" have 3 slots



### Liverpool Bit - Snaffle Mouth

*5" Stainless Steel (not shown)  
Stainless Steel - Sides with Round Holes*

5"	#25780	\$36
5-1/2"	#25781	\$39

### Liverpool Bit - Mullen Mouth

4-1/2" Stainless Steel	
Slotted Cheek	#25792 \$31
5" Stainless Steel	#25793 \$31
5-1/2" Stainless Steel	#25794 \$31

LIVERPOOL BITS ARE MARKED EITHER 2 OR 3  
LOOPS/SLOTS.

**IF INTERESTED IN OTHERS, PLEASE CALL**



### Butterfly Bit with Low Port

4-1/2" Stainless Steel	#25239	\$40
5" Stainless Steel	#25240	\$40
5-1/2" Stainless Steel	#25242	\$40
6" Stainless Steel	#25246	\$40
6-1/2" Stainless Steel	#25248	\$40

WITH 2  
LOOPS  
PLUS RING



### Butterfly French Link Snaffle Bit

w/Copper Link

5" Stainless Steel	#25254	\$33
5-1/2" Stainless Steel	#25256	\$33
6" Stainless Steel	#25259	\$33
6-1/2" Stainless Steel	#25261	\$33

WITH 2  
LOOPS  
PLUS RING



### Butterfly Bit - Mullen Mouth

5" Stainless Steel	#25268	\$37
5-1/2" Stainless Steel	#25270	\$37
6" Stainless Steel	#25275	\$37
6-1/2" Stainless Steel	#25278	\$37

WITH 2  
LOOPS  
PLUS RING



### Butterfly Snaffle Bit

4-1/2" Stainless Steel	#25784	\$37
5" Stainless Steel	#25785	\$37
5-1/2" Stainless Steel	#25787	\$37
6" Stainless Steel	#25788	\$37
6-1/2" Stainless Steel	#25789	\$37

WITH 2  
LOOPS  
PLUS RING



### Happy Mouth Bits

The Original!  
Apple scented



#### Snaffle GENTLE

5"	#59700	\$45
4-1/2"	#59701	\$45

#### Mullen AVERAGE

5"	#59708	\$43
4-1/2"	#59709	\$43

#### Snaffle Bit AVERAGE

An old favorite, now with a safety bar.  
Stainless steel.

5" has safety bar, other sizes do not

3-1/2" S/S	#22237	\$16. <sup>50</sup>
3-1/2" Nickel	#22236	\$7. <sup>50</sup>
3-3/4" S/S	#25551	\$18. <sup>50</sup>
4" S/S	#25552	\$18. <sup>50</sup>
4-1/4" S/S	#25553	\$18
4-1/4" Nickel	#25227	\$10. <sup>50</sup>
4-1/2" S/S	#25554	\$19. <sup>50</sup>
4-3/4" S/S	#25555	\$18. <sup>50</sup>
5" S/S	#25556	\$27



#### Half Cheek Snaffle Bit - Heavy

##### AVERAGE

5" Stainless Steel	#25559	\$28
5-1/2" Stainless Steel	#25560	\$27



#### Uxeter Kimberwick Snaffle Bit

Stainless Steel with 2-1/2" Dees

5"	#25592	\$41
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### Rubber Bits with S/S Bar Inside

#### 5" Snaffle GENTLE

#38542-S	\$22. <sup>00</sup>
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#### 5" Mullen GENTLE

#52253-S	\$20. <sup>00</sup>
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#### 6-Ring Norton Bit

##### CAUTION

Stainless steel

5"#25408	\$30
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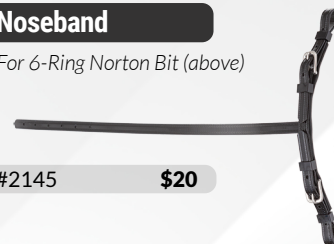
Often used with nose band #2145 (below) !



#### Noseband

For 6-Ring Norton Bit (above)

#2145	\$20
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#### Ring Snaffle Bit

##### AVERAGE

3-1/2" Nickel - Mini	#22240	\$4
4-1/4" Nickel - Pony	#22241	\$9
5" Nickel	#25228	\$10
5" Stainless Steel	#25238	\$13
6" Nickel	#25561	\$6
6" Stainless Steel	#47707	\$13. <sup>50</sup>



#### Half Cheek Mullen Mouth

##### AVERAGE

3-1/2" Nickel	#22235	\$11
4-1/4" Nickel	#25225	\$13. <sup>50</sup>
5" Stainless Steel-S	#52252	\$19. <sup>50</sup>

3-1/2" and 4-1/4" do not have the safety bar.





**Dr Bristol Bit****AVERAGE**5"  
#38545  
\$24Stainless  
steel**Twisted Wire Snaffle Bit**5"  
#25748-S  
\$20Stainless  
steel**Double Twisted Wire Snaffle Bit****VERY SEVERE** Stainless steel

5" - #25750-S - \$20

**Marble Bit****AVERAGE**

5" - #25583 - \$23

6" - #25585 - \$24

**Berry Bit**

Stainless steel



5#25410 \$31

**Beta Bit****GENTLE**

A lot of people have good results using this bit on pullers, colts, and horses with tender mouths. Stainless steel rings.



5" - #6508 - \$22

**Jic Bit****VERY SEVERE**

Stainless steel

5" - #25400 - \$24

**Mule Bit**

6" Nickel Plated



#79001 \$15

**Elbow Bit**#25538  
6 1/2"  
\$44**Pelham Snaffle Bit**

3-1/2" Stainless Steel

#25580  
\$49**Over Check Bit**

Stainless Steel



3-1/2" - #25539 - \$8

4-1/2" - #25541 - \$8.50

4-3/4" - #25542 - \$7.50

5" - #25573 - \$7.50

6" - #25546 - \$8.50

**Burch Bit**

Stainless steel



5"#25547\$26

**Over Check Bits - Show Style**

6" Stainless Steel

#28300 \$11.50

**Crit Davis Bit**Stainless steel  
Use with  
#2145 nose

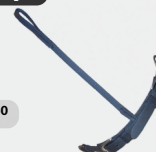
5" - #59600 - \$16

**McKeron Bit**

Stainless steel



5" - #59520 - \$28

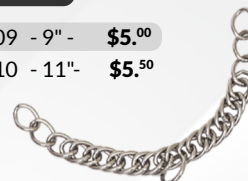
**Bit Guards, Black**#25590  
\$3.25/pr**Bit Wrap 3" x 36"**Temporarily out-of-stock.  
Call before ordering.#25588  
\$ ? call**Adjustable Chin Strap**with Gullet Strap  
Humane Overcheck

#6531 \$15.50

**Curb Strap**#4183  
\$13**Curb Chain**

#25709 - 9" - \$5.00

#25710 - 11" - \$5.50

**Curb Hooks**#25700  
\$2.50/pr**Lolling Bit**

For the horse that sticks out his tongue

5" - #79002 - \$56



**NEED A  
CERTAIN BIT?**  
GIVE US A CALL,  
WE MAY BE ABLE TO  
GET THEM FOR YOU!



### Bitless Bridle Kit - Driving Model

For a horse that doesn't like a bit in the mouth. If you go to hitch up and the horse is chomping angrily on the bit with saliva going all over the place, then I would try this!

**Designed by Dr. Robert Cook**, these bitless kits get used with your existing bridle.

Basic instruction manual is included.

#21275

\$64

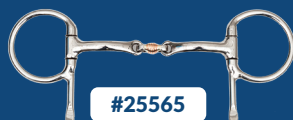
**WE ALSO RENT THESE OUT FOR A  
"TRIAL" RUN - \$12/MONTH**  
(ADDITIONAL \$10 CLEANING FEE IF NOT RETURNED CLEAN)



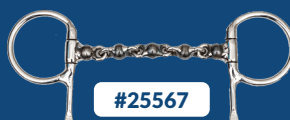
\*Riding Model Shown

**BOWMAN BITS** USA  
MANUFACTURING COMPANY

BY HORSEMEN, FOR HORSEMEN



#25565



#25567



#25569



#25566



#25570



#25578



#25571



#25572

ITEM #	DESCRIPTION	PRICE	
#25565 - 3Piece Snaffle		\$88	AVERAGE
#25566 - Low Barrel Roller, Comfort Snaffle		\$87	AVERAGE
#25567 - Waterford, 5" Bowman		\$89	AVERAGE
#25570 - Smooth, 4-ring, 5"		\$89	SEVERE
#25569 - Twisted, 4-ring, 5"		\$83	VERY SEVERE
#25571 - Leather Flex		\$128	GENTLE
#25572 - Leather Broken		\$128	GENTLE
#25578 - Mohawk Overcheck w/loose rings, SS 5"		\$38	GENTLE

**FOR ANY OTHER BOWMAN BIT, JUST ASK. WE CAN HAVE IT SHIPPED DIRECTLY TO YOU.**





## Padded Harness

The best harness for show and marathon! The saddle is a one piece with rolled padding the full length of the saddle and with a wide gullet opening at the top. The saddle has a firm tree in it. Closed shaft loops are standard. Breast Collars are average V-shaped with rounded ends. Girths have rolled padding and buckle wear plates. Traces are slotted and have wear plates at the holes in the front.

Included is a false martingale with a teardrop. No bits or side checks unless requested. Bridle blinds come in a dull matte finish and are round with a deep shaped cup. Mini Blinds are a standard with a patent finish.

Strap sizes will vary with the size of harness. Draft size harness comes with a ring in the turnback and 1" neck and hip and 1-1/2" tug bearers. For more details please ask your sales rep. Hames Harnesses: Show Hames are an upgrade.

Harnesses with brass hardware, all russet, or neoprene padding: allow additional time to manufacture.

**For Russet or Brass on any Harness, add 20%.**

	DRAFT	XLARGE, HORSE, COB	PONY	MINI
Single w/Buckle in Breast Collar#4145 each	\$1445	\$1310	\$1130	\$975
Single w/Stainless Steel Hames and Short Tug#4146 each	\$1415	\$1330	\$1125	\$970
Pair w/Short Tug Breast Collars#4147 pair	\$3095	\$2770	\$2380	\$2070
Pair w/Long Tug Breast Collars#4148 pair	\$3195	\$2820	\$2550	\$2130
Pair w/Stainless Steel Hames and Short Tug#4149 pair	\$2920	\$2695	\$2320	\$1870
Pair w/Stainless Steel Hames and Long Tug#4150 pair	\$2970	\$2720	\$2310	\$2040
4 In Hand w/Long Tug Breast Collars#4151 pair	\$5980	\$5430	\$4770	\$4095
4 In Hand w/Stainless Steel Hames and Long Tug#4152 pair	\$5595	\$5210	\$4390	\$3950

**Notice:** Handmade Biothane Keepers are now standard on all harnesses. No more cracked Keepers!



**ORDER FORM  
STARTING ON  
PAGE 39**



## WHY SHOULD I BUY THIS HARNESS?



- ✓ Easy to Clean, just use soap and water!
- ✓ Lightweight
- ✓ It's Comfortable
- ✓ Very Durable
- ✓ All Stainless Steel Hardware
- ✓ Custom Made to your Specifications!



**Note:** All of our show chain is sewed on by hand

### Padded Model

*Recommended for anyone interested in the comfort of the horse*

*Advanced/Competition Level Harness*

### Pleasure Model

*Recommended for Beginners/Entry Level Harness*  
*Basic Harness*





# Pleasure Harness

These harnesses are great for all occasions including some shows. All padded areas come with rolled edges such as the breast collar, breeching, belly band, hip strap and neck strap. Standard saddle comes with a stainless steel tree inside. Closed shaft loops are standard. The breast collars are straight across the front. Slotted traces are standard. The bridle comes without the bit and side check unless requested. The bridle blinds are dull matte finish and are round with a deep shaped cup. The bridle has a teardrop. False martingale with teardrop is an option on single harness, but is included on pair harnesses.

**For Russet or Brass on any Harness, add 20%.**

## WARMBLOOD, HORSE AND COB PLEASURE HARNESS

	XLARGE, HORSE, COB	PONY	MINI
Single with Continuous Breast Collar - #4101 - each	\$990	\$735	\$590
Single with Buckle in Breast Collar - #4102 - each	\$1065	\$795	\$655
Single with Stainless Steel Hames with Continuous Trace - #4103 - each	\$1060	\$795	\$650
Single with Stainless Hames, Short Tug - #4104 - each	\$1130	\$865	\$755
Pair with Continuous Breast Collars - #4105 - pair	\$2240	\$1660	\$1355
Pair with Short Tug Breast Collars - #4106 - pair	\$2395	\$1820	\$1510
Pair with Long Tug Breast Collars - #4107 - pair	\$2470	\$1930	\$1580
Pair with Stainless Hames, No Buckle - #4108 - pair	\$2250	\$1710	\$1390
Pair with Stainless Hames, Short Tug - #4109 - pair	\$2430	\$1780	\$1550
Pair with Stainless Hames, Long Tug - #4110 - pair	\$2450	\$1895	\$1590
4-Up with Long Tug Breast Collar - #4111 - 4up	\$4750	\$3740	\$3160
4-Up with Stainless Steel Hames, Long Tug - #4112 - 4up	\$4695	\$3670	\$3150



## Mini Economy

This mini harness is an inexpensive lightweight harness. All padding such as crown, breast collar, breeching, belly band, hip strap and neck strap are lined with a soft lining. Hardware is stainless steel or solid brass. Saddle is flexible and has no tree. Teardrops are optional. Breast collars are straight across the front with continuous traces. Snaffle Bit and side checks are included. Bridle blinds come in a patent finish and are round shaped. False Martingale is an option on single harness, but is included with pair harness.

**For Russet or Brass on any Harness, add 20%**

	MINI
Single Breast Collar Style#3191	\$555 ea
Single with Black Hames#3197	\$585 ea
Single with SS Hames#3198	\$620 ea
Pair Breast Collars with Continuous Traces#3687	\$1255 pr
Pair Harness with Black Hames and Continuous Traces #3698	\$1250 pr
Pair Harness with Black Hames w/Balls and Continuous Traces #3699	\$1280 pr
Pair Harness with SS Hames #3195	\$1325 pr

# Bio Thane Harness Order Form

435 Churchtown Road, Honey Brook, PA 19344



610-273-7370



412-504-6014



sales@yonies.com

WWW.YONIES.COM

## Measuring Chart for: Beta Biothane Harnesses

Name \_\_\_\_\_

Farm \_\_\_\_\_

Address \_\_\_\_\_

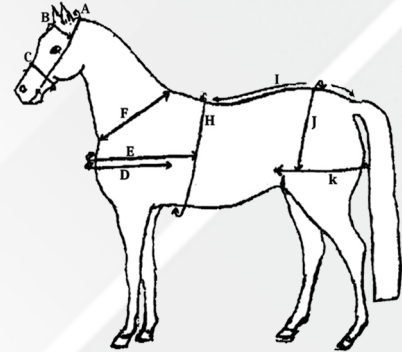
Home phone \_\_\_\_\_

Cell phone \_\_\_\_\_

Fax \_\_\_\_\_

Email \_\_\_\_\_

When measuring your horse for a harness, it is easier to use a piece of string or rope to obtain the dimension and then measure that string with your tape measure. If using a tape measure it is best to use a soft tape measure for best results. Measure each area twice to make sure you are correct.



Name of Horse/Pony \_\_\_\_\_

Breed \_\_\_\_\_ Height \_\_\_\_\_

PLEASURE DRIVING

- A Poll:** Measuring from the corner of mouth over the poll back to the corner of mouth on the other side. \_\_\_\_\_
- B Browband:** We measure our browbands from tip to tip. The best way to do this is to have a 1" wide halter on your horse, have the halter back a 3/4" from the ear. Now take your measurement including the halter on each side. \_\_\_\_\_
- C Noseband:** Position your tape measure or string 1 to 1.5 inches below the cheekbone and measure all the way around the nose. \_\_\_\_\_
- D Breastplate for Single:** Measuring from the back side of the shoulder (elbow area) across the chest to the back side of the elbow area (or 3 inches in front of saddle skirt). \_\_\_\_\_
- E Breastplate for Pair:** The best way to get this measurement is to put a saddle and bellyband on the horse, and then measure from the center of the saddle around the front of the horse, to the center of the saddle. \_\_\_\_\_
- F Full collar, if applicable:** Length \_\_\_\_\_ Width \_\_\_\_\_
- G Traces:** Slot end \_\_\_\_\_ Dee end \_\_\_\_\_ Overall Length \_\_\_\_\_
- H Girth where saddle sits:** Position the tape behind the wither and measure all the way around the girth (Staying about 3" behind the elbow of the horses shoulder). \_\_\_\_\_
- I Turnback:** Here it works best to have a saddle on your horse. If you measure without the saddle it may not be as accurate. Your measurement should be from the back of the saddle to the base of the tail. \_\_\_\_\_
- J Hip Strap:** Measuring from the top of the breeching across the rump to the top of the breeching. \_\_\_\_\_
- K Breeching:** Measuring from the flank Line around the back of the horse to the flank Line on the other side. Dees should come front past the flank line about 1inch. (See above Drawing) \_\_\_\_\_

Overall measurement from tip to tip is what we use



Add 11-1/2" to working hole to working hole measurement for overall length

Overall measurement from tip to tip is what we use



Add to Working hole to working hole measurement for overall length  
1-1/2" traces add 14-1/2", 1" traces add 13-1/2"

OPTIONAL ADVANCED ORDER FORM STARTING ON THE NEXT PAGE



## NEW HARNESS ORDER FORM FOR OUR PADDED MARATHON HARNESS

### Yonie's Harness Shop

435 Churchtown Rd.  
Honey Brook, Pa. 17344

610-273-7370

412-504-6014

sales@yonies.com

www.carriagedriving.yonies.com

Date Ordered \_\_\_\_/\_\_\_\_/\_\_\_\_

Name \_\_\_\_\_

Name if drop shipping \_\_\_\_\_

Address \_\_\_\_\_

Phone \_\_\_\_\_

Email \_\_\_\_\_

**Harness Type:** Single ☐ Pair ☐ Tandem ☐ 4-in-Hand ☐

**Harness Color :** Black ☐ 2-Tone ☐ Russet+20% ☐ Patent+20% ☐

**Hardware:** Stainless Steel ☐ Brass+20% ☐ Russet w/Brass+20% ☐

Do you have a show coming up soon that you would like to use your new Harness? If so, what date would you need your Harness by? \_\_\_\_\_ Please realize that at times we are busier than other times and might not always be able to be on time but we are willing to try!

### Crown - Straight without Ring is Standard

#### Options:

- ☐ Shaped  
☐ Padded Shaped  
☐ With Ring for side check or Roger Rings to go tandem

#4007 Straight



#4010 Shaped



### Rosettes Plain - Standard

#### Options:

- ☐ Rope Edge ☐ Wheat Edge  
☐ Heart Shaped ☐ Texas Star



Standard  
#28009



Rope Edge  
#27851



Wheat Edge  
#27860



Heart Shaped  
#27852



Texas Star  
#27850

### Brow Band - Rolled is Standard

#### Options:

- ☐ Show Chain  
Fill in item # \_\_\_\_\_



#4143



#4095 large



#4095 small



#4113

### Teardrop - Plain is Standard

#### Options:

- ☐ Patent Look - on teardrop  
☐ Any ornament installed  
see Catalog for item # \_\_\_\_\_



Diamond



Texas Star



Arrowhead



Shield



Heart



Letters



#4019

SEE PAGE 14  
FOR MORE OPTIONS  
AND PRICES

### Blinds w/Winker

Deep Dull is Standard except for Mini Size which has a Patent Finish

- Options:** ☐ Patent Look ☐ KCB Blinds ☐ Open Cheeks

Any ornament installed (see above) See Catalog for item # \_\_\_\_\_

KCB Blinds  
#3998



Open Cheek Pc  
#4185

### Nose Band - Single Buckle Style Rolled is Standard

#### Options:

- ☐ Double Buckle Style w/o gullet
- ☐ Double Buckle Noseband Back Style w/Sewed-in Gullet w/o Ring
- ☐ Double Buckle Noseband Back Style w/Sewed-in Gullet w/Ring



Single Buckle Noseband  
is our Standard  
#4118



Double Buckle  
Noseband Front  
#5020



Double Buckle Nose  
w/o Gullet  
#5023



Double Buckle Nose  
w/Sewed-in Gullet w/Ring  
#5031

### Gullet Strap: Gullet Straps are not included in our Standard Harness Package

#### Options:

- ☐ Gullet Strap that slips over Throat Latch and Noseband
- ☐ Double Buckle Nose Back w/Gullet Strap Sewn In
- ☐ Would you like a ring in your Gullet Strap to snap your lead into?



Gullet Strap that slips over the  
Throat Latch and the Noseband

### Check - Standard is without a Sidecheck or Overcheck

#### Options:

- ☐ Sidecheck
- ☐ Overcheck



Sidecheck  
#4017

### Breast Collar - Average V is Standard on all Padded Harness

#### Options:

- ☐ Super V
- ☐ Buggy Hames
- ☐ w/Patent Look
- ☐ w/Loose Terret on Hames
- ☐ Special Super V
- ☐ w/Fixed Terret on Hames
- ☐ Show Hames



Ave V — standard on all  
padded harness  
#4123



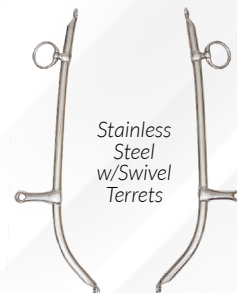
Super V  
with adaptable line of draft  
#4160



Super V with  
ends turned down



Special V  
#4165



Stainless  
Steel  
w/Swivel  
Terrets

### Neck Strap #4080

Fixed Terrets is standard on Harnesses

#### Options:

- ☐ With Nylon Loop & Dees for Pair #4081
- ☐ With Floppy Terrets #4127
- ☐ With Sliding Terrets #4209
- ☐ With Adjustable Terrets #4218
- ☐ With Conway Terrets #51123

With Sliding  
Terrets



With Conway  
Terrets



Fixed Terrets  
(Standard)



With Floppy  
Terrets



With Adjustable  
Terrets



With Nylon  
Loop and Dee





### Traces - Wears at Holes and 2 Slots at Back is Standard #413

#### Options:

- ☐ Dee End w/Tab #4137
- ☐ Roller Bolt Style
- ☐ Without Wears at Holes #4096



With Wear Plate is  
Standard on Harness



Dee w/Tab  
3-Way



Slot End is  
Standard on  
all Harnesses



Without Wears  
at Holes

### False Martingale with Tear Drop - Standard on all Padded Harnesses

#### Options:

- ☐ Patent Look on Teardrop
- ☐ Ornament - *For photos canter to page 14*



### Saddle #4131

#### Options:

- ☐ Sliding Back Band Saddle #4138
- ☐ Road Plus Saddle #4177
- ☐ Patent on Long Punchout
- ☐ Patent on Short Punchout



Our Standard Padded  
Saddle that goes with  
our Padded Harness



Road Plus Saddle

Not Available  
in Draft Size

### Shaft Loops - Closed is Standard #4133

#### Options:

- ☐ QR Style #4240
- ☐ French Tugs #4242
- ☐ Marathon Wraps #4245
- ☐ Closed without Billet to go with Wrap Strap #4243



Closed  
Shaftloop

Marathon  
Wraps



QR Style



French  
Tugs



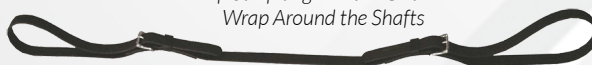
Closed  
without  
Billets to  
go with  
Wrap Strap



### Girths - Belly Band - Padded #4120

#### Options:

- ☐ Elastic w/Wears #4029
- ☐ Elastic w/o Wears
- ☐ Wrap Strap on Bellyband to go around Shafts #4244



Wrap Strap to go on the Girth and  
Wrap Around the Shafts



Padded Belly Band  
Standard on our Padded Harness

Elastic w/Wears



Elastic w/o Wears



### Turn Backs #4099

#### Options:

- ☐ QR Style #4298
- ☐ with Panic Snap #10025



*This Snap is great for a quick release for on your Turn Back*



QR Turn Back

Our Standard Turn Back

### Hip Strap w/Dees is Standard on all Harnesses



### Breechings w/Double Uptugs is Standard



### Hold Backs

#### Options:

- ☐ With Trigger Snaps



### Cruppers - Synthetic is Standard on all Harness #4045

#### Options:

- ☐ Leather #82169
- ☐ Fat Leather #82168
- ☐ Foam on Synthetic Crupper #4204



Leather



Synthetic Crupper is Standard on our Harness



Foam on Synthetic Crupper

### Lines, All Brown - Beta w/Buckle in Hand is Average

#### Options:

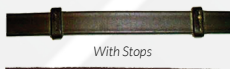
- ☐ Swivel instead of Buckle in Hand #4072
- ☐ With Pinky Loop #4069
- ☐ With Stops #4064
- ☐ With Rubber Gripper Webbing #4326
- ☐ With Bumpy Rein Grip #4073
- ☐ With Smooth Rein Grip #4320
- ☐ With Braids #4066
- ☐ With Lace #4065
- ☐ With Cotton #4068
- ☐ With Leather #4337
- ☐ All Leather Lines #4330



With Buckle in Hand, Standard on all Harness



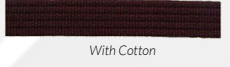
With Leather



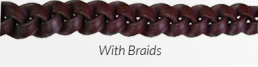
With Stops



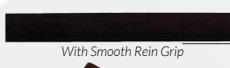
With Lace



With Cotton



With Braids



With Smooth Rein Grip



With Rubber Gripper Webbing



With Pinky Loop



With Bumpy Rein Grip



Swivel instead of Buckle in Hand

### Color Trim Inlay - 15 colors to choose from

#### Options:

- ☐ Brow
- ☐ Nose
- ☐ Breast Collar
- ☐ Saddle
- ☐ Breeching



VISIT OUR WEBSITE AT: [WWW.CARRIAGEDRIVINGYONIES.COM](http://WWW.CARRIAGEDRIVINGYONIES.COM)  
PLEASE CALL IF QUESTIONS OR TO DISCUSS OPTIONS



## THE A.D.S. HAS COME OUT WITH SOME INTERESTING VIDEOS THAT WE THINK EVERYONE WOULD ENJOY

### Harness Fit & Adjustment by ADS:

[https://www.youtube.com/watch?v=8t4KagTs0Es&feature=youtu.be&fbclid=IwAR1TnxvV5NUclVOz8-oPnpC0\\_Wx5PSkiFq9thhYBXcTlj96D36gj8xVRqYk](https://www.youtube.com/watch?v=8t4KagTs0Es&feature=youtu.be&fbclid=IwAR1TnxvV5NUclVOz8-oPnpC0_Wx5PSkiFq9thhYBXcTlj96D36gj8xVRqYk)

### How to put on a single Marathon Harness by ADS:

<https://www.youtube.com/watch?v=u-l0EpGhVPw>

### Difference between Yonies Pleasure and Padded harnesses:

<https://www.youtube.com/watch?v=HoUmn5jlv3Y&t>

### Showing padded harness:

<https://www.youtube.com/watch?v=y4GiLiRoE0k&t>

### Showing the reinforcement on the breastcollars:

<https://www.youtube.com/watch?v=-dMoGROuiVg>

TO VIEW ALL THE ABOVE  
LINKS PLEASE GO TO

[WWW.CDE.YONIES.COM](http://WWW.CDE.YONIES.COM)

AND CLICK ON THE LINKS  
FOR MORE INFO TAB AND  
SELECT THE VIDEO'S THAT  
YOU WOULD LIKE TO VIEW

FOR MORE DRAWINGS &  
INFORMATION, GO TO  
[FORMS.YONIES.COM](http://FORMS.YONIES.COM)



I saw this handsome horse and every bit of common sense left my body and I bought him....

## Bridles

DR=DRAFT HO=XLARGE, HORSE OR COB PO=PONY MI=MINI

Padded	#4114	DR \$275	HO \$260	PO \$242	MI \$200
Pleasure	#4100	DR \$250	HO \$246	PO \$224	MI \$184
Mini Economy	#3190	\$204			

FOR BITS GALLOP TO PAGES 32-35



## Bridle Parts



**Straight Crown With Ring** — to use with Side Checks - #4008

DR \$35 HO \$34 PO \$31 MI \$30

Pony and Mini w/#12 buckle

**Straight Crown Without Ring** - #4007

DR \$35 HO \$34 PO \$30 MI \$30

**Mini Economy without loops** #4006 \$20

FOR ROSETTES,  
GIDDY-UP TO PAGE 14



**Crown** - Shaped Without Rings for Side Checks - #4010

HO \$50 PO \$42 MI \$41

**Crown** - Shaped With Rings for Side Checks - #4009

HO \$49 PO \$42 MI \$42

SIZES: DR, XL, HO, CO, PO, MA



**Crown** - Padded Shaped Without Ring for Side Checks - #4730

XL,HO,CO \$81 PO \$75 MI \$73

**Crown** - Padded Shaped With Ring for Side Checks - #4731

XL,HO,CO \$81 PO \$75 MI \$73

SIZES: DR, XL, HO, CO, PO, MA

## Teardrop - #4019

HO \$9.50 PO/MI \$9



## Throat Latch

#4022

DR \$13 HO \$12.50 PO \$10.50 MI \$9.50

Pony and Mini with #12 buckle

**Pony & Mini w/#121 buckle** - #4023 \$9

## Gullet Strap

To connect your throat latch to your nose band to help keep your bridle on! Also includes a ring to snap your lead on to

#4193 HO \$11.50 PO \$10.50 MI \$10.50



## Blinds With Winker

Deep Blinds With a Matte Finish. Leather Blinds with Biothane Straps. Patent Finish available for an **additional 20%**

Mini size is in a synthetic patent as a standard.

For matte finish on a Mini, there is an **additional fee of \$25**

#4002 HO \$194 PO \$182 MI \$132



## Hanger Straps



#4012 \$11.50 pr

## Blinds Kan't C Back Style With Winker

#3998 Horse, Cob and Pony \$260



This price is Blinds & Winker only, Not a Complete Bridle.



## Open Cheeks



#4185 (per pair)

HO \$43 PO \$38 MI \$32

## Side Check with Gag Runners

#4017

HO \$86 PO \$63 MI \$60

**Mini Pleasure Style w/o Gag Runners**  
Goes through loops in the crown

#3113 \$31

#4018 Sidecheck - Chain Style

HO \$136





# BROW BANDS

DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI

## Pleasure Brow Bands



With Black and Brown Trim only.  
Lined with a soft Beta material.  
#4005  
Use #4004 for colored trim.

HO	\$20
PO	\$19. <sup>50</sup>
MI	\$18. <sup>50</sup>

**WALK TO PAGE 5 FOR  
BETA COLOR OPTIONS**

**BROW BAND WITH COLOR PADDING +20%**  
**NO CUSTOM FEE IF BUYING 3 OR MORE IDENTICAL PIECES**

### Rolled Padding

#4115 (each)

HO	\$32
PO	\$31
MI	\$28



**With Rhinestone Spots**  
Specify large or small crystals  
#4095 (each)

HO (lg crystals)	\$65
HO (sm crystals)	\$75



CALL FOR PRICING ON OTHER SIZES

**With Weaver Chain**  
#4116 (each)

HO	\$74
PO	\$71
MI	\$68



**With Nickel Plated Ring Style Show Chain**  
#4142 (each) MTD

HO	\$116
PO	\$114
MI	\$112

**NOW ALSO AVAILABLE  
IN BRASS +20%**



### Crystal Colors



**With Pyramid Chain (#C99)**  
#4143 (each) MTD

HO	\$85
PO	\$80
MI	\$77



**NOW ALSO AVAILABLE  
IN BRASS +20%**

**With Canada Chain (#H355)**  
#4144 (each) MTD

HO	\$78
PO	\$71
MI	\$68



**NOW ALSO AVAILABLE  
IN BRASS +20%**

**With Round Spots**

#4305 \$53

**With Hex Spots**

#4113 \$55



**With Lacing**  
#4303 (each)

HO	\$96
PO	\$96
MI	\$96

*Hand Braided Lacing  
(takes a lot of time!)*



## NOSE BANDS

All are available in Black or Two-Toned

### SINGLE BUCKLE NOSE BANDS PADDED STYLE

#4118

HO \$34 PO \$33 MI \$30



### DOUBLE BUCKLE NOSE BANDS PADDED

Front Part - #5020

XL,HO,CO \$28

Back Part - XL, Horse, or Cob

#5023 \$28



OTHER SIZES ALSO AVAILABLE



### DOUBLE BUCKLE PADDED STYLE WITH SEWN-IN GULLET STRAP

With Ring (shown)  
XL, Horse, or Cob

#5031 \$44

Without Ring (not shown)  
XL, Horse, or Cob

#5030 \$40

OTHER SIZES ALSO AVAILABLE

### PLEASURE STYLE NOSE BANDS (NOT PADDED)

#### Single Buckle Style #4011

HO \$25 PO \$21 MI (w/#121 buckle) \$20

Mini w/#12 buckle - #3303 \$18.<sup>50</sup>

With Colored Trim #4013 HO \$32

#### Double Buckle Style (not padded)

Front Part - XL, Horse, or Cob #5019 \$16

Back Part - XL, Horse, or Cob #5022 \$19

### CRANK STYLE NOSE BANDS (NOT PADDED)

#4195XL, Horse, or Cob \$40



### NOSE BAND HANGAR STRAPS

All Sizes \$11.<sup>50</sup>

#4012 - DR, HO, PO, MI

## HAMES

All Hames are available in Kidney Link Style for no additional charge.

### Stainless Steel with Swivel Terrets

21" #95835 \$110 pr

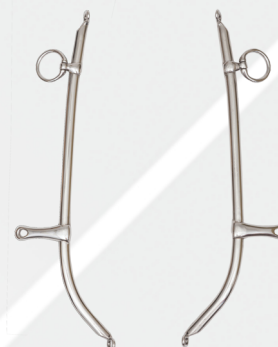
SOLID TERRETS ALSO AVAILABLE

### Solid Brass Hames Loose Terret w/ 2 Hole Clips

#95840 \$122 pr

### Stainless Steel Show Style, Loose Terret (includes bending fee)

#95830 \$192 pr



FOR BENDING ANY DRIVING HAME,  
ADD \$40 PER PAIR



### Hame Strap

Horse #4053 \$15.<sup>50</sup> ea

### Kidney Links

V Style #95431 \$20

Show Style #96432 \$22

### Long Tugs for Hames #4075 (per pair)

HO \$184 PO \$162 MI \$148

### Short Tugs for Hames #4076 (per pair)

HO \$100 PO \$84 MI \$65





## BREAST COLLARS

**\*Note:** No Neck Straps are included in Breast Collar Prices

### AVERAGE V PADDED

PHOTO OF ITEM #4123



STANDARD ON OUR PADDED HARNESSES

DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI

#### XL, Horse and Cob Size Breast Collars

Single Adjustable Ave V Shaped #4123	HO \$224	PO \$200	MI \$178
Short Tug Ave V Shaped #4124	HO \$255	PO \$236	MI \$224
Long Tug Ave V Shaped #4125	HO \$365	PO \$340	MI \$290

### PLEASURE

PHOTO OF ITEM #4031



STANDARD ON OUR PLEASURE HARNESSES

DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI

#### XL, Horse and Cob Size Breast Collars

Continuous, 3 Slots per Side #4030	HO \$184	PO \$140	MI \$73
Adjustable, for Single #4031	HO \$172	PO \$136	MI \$116
Long Tug #4032	HO \$315	PO \$280	MI \$255
Short Tug #4033	HO \$200	PO \$178	MI \$160
With Continuous Traces for Pair Harness #4034	HO \$218	PO \$166	MI \$112

#### Mini Economy Breast Collars\*

Single, Continuous, Traces have 3 Slots in Back #3123	\$87
Pair, Continuous, Traces have 3 Slots in Back #3155	\$106

### QUICK RELEASE HARDWARE BUILT ON ANY SIZE OR STYLE BREAST COLLAR

AVAILABLE WITH RING  
FOR ADJUSTABLE LINE  
OF DRAFT, ON SUPER V  
BREASTCOLLARS ONLY



Shown Apart



Shown Together (ready to drive)

ADD \$50 TO THE  
HARNESS OR  
BREAST COLLAR PRICE

This Breast Collar has an extra deep V shape designed so the horse can move more freely - and breath more easily. No more pressure on the wind pipe! The buckle is attached to a Ring which allows it to pivot to any degree of draft. Soft padding with rolled edges and more comfort for your animal. A must for all marathon occasions.

**PRICING IS FOR BREAST COLLARS ONLY. NECKSTRAPS NOT INCLUDED.**

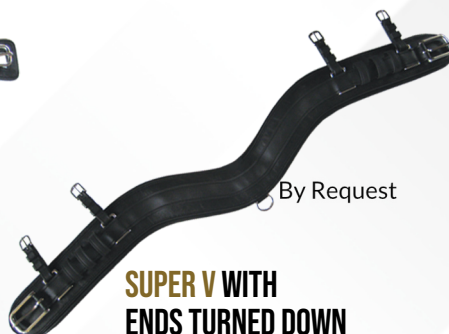
DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI

Single	#4160	HO <b>\$290</b>	PO <b>\$260</b>	MI <b>\$240</b>
Short-Tug	#4161	HO <b>\$320</b>	PO <b>\$295</b>	MI <b>\$270</b>
Long-Tug	#4162	HO <b>\$440</b>	PO <b>\$370</b>	MI <b>\$350</b>
Special V	#4165	HO <b>\$320</b>	PO <b>\$295</b>	MI <b>\$275</b>

**ALL SUPER V BREASTS (EXCEPT LONG TUG)**  
**COME WITH ADJUSTABLE LINE OF DRAFT**  
**UNLESS SPECIFIED OTHERWISE**

For Pads to fit these  
Super V Breast Collars,  
[Ask for details](#)

SGL BREAST COLLAR	LENGTH	BUCKLE WIDT
<b>Draft</b>	52"	1-1/2"
<b>XL</b>	48"	1-1/2"
<b>Horse</b>	44"	1-1/2"
<b>Cob</b>	40"	1-1/2"
<b>Pony</b>	36"	1-1/4"
<b>Mini B</b>	32"	1"
<b>Mini A</b>	28"	1"



### SINGLE BREAST COLLAR



#### SHOWN IN AVERAGE V PADDED STYLE

**Designed for use with one horse only.**  
Made with Biothane and padded with a 3/8" thick felt that is wrapped with synthetic leather for a great feel and a comfortable horse. Works with buckle in traces and any type of carriage or cart. Our breast collars are priced breast collar only (no neck straps).

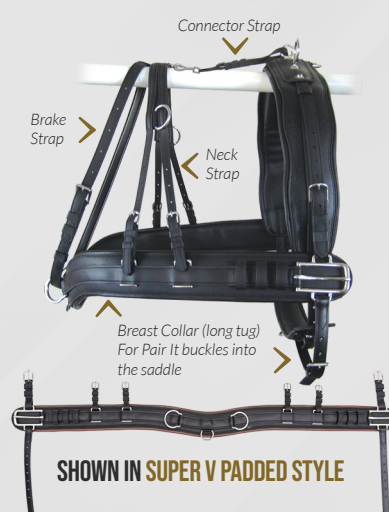
### SINGLE BREAST COLLAR



#### SHOWN IN AVERAGE V PADDED STYLE

Just the same as the Single Breast Collar with the addition of 2 heavy dees in the front to run the brake strap through when driving a pair of horses. Best for a horse that you enjoy driving single or in a pair!

### SINGLE BREAST COLLAR



#### SHOWN IN SUPER V PADDED STYLE

For pairs only. This style is long enough to buckle into the saddle and girth eliminating the need for shaft loops (or trace carriers with pairs). Popular in marathon and combined driving events.

PLEASURE DRIVING



### Items With Colored Trim

MTO

Brow Band, padded w/Trim	#4115 - color	V\$57
Nose Band, padded w/Trim	#4118 - color	\$62
Breast Collar, Ave V, padded w/Trim	#4123 - color	\$280
Breast Collar, Super V, padded w/Trim	#4160 - color	\$360
Breeching, padded w/Trim	#4128 - color	\$162
Saddle, padded w/Trim	#4131 - color	\$440

HORSE SIZE PRICES SHOWN



Breast Collar w/Road Plus Colored Edge Trim

SEE PAGE 62 FOR COLOR OPTIONS

### Euro Collars

MTO

Single	DR	HO	PO	MI
#4170	\$475	\$430	\$385	\$330
Short-Tug				
#4171	\$525	\$480	\$435	\$385
Long-Tug				
#4172	\$740	\$630	\$610	\$585
<b>Euro Collar (top part only)</b>				
#4169 Any size	\$59			



### Neck Straps

Single	DR	HO	PO	MI
#4080	\$62	\$45	\$39	\$32
Mini Economy				
#3138	\$12. <sup>50</sup>			
Team w/Loop for Brakestrap				
#4081	\$69	\$50	\$41	\$34
Mini Economy				
#3165	\$17			
Brakestrap				
#4082	\$42	\$42	\$19	\$17. <sup>50</sup>



Neck Strap Bridge with Show Chain (extra)  
#4216 \$78

### Neck Strap Options

#### An adjustable Terret for neck straps

The ring can be up or down, the conway can be adjusted up or down, which gives a large amount of adjustment.

Terret, adj. style 1/2" conway 1-1/4" ring	#51121	\$15 each
Terret, adj. style 5/8" conway 1-1/4" ring	#51122	\$15 each
Terret, adj. style 3/4" conway 1-1/2" ring	#51123	\$20 each



With Floppy Terrets - #4127 (sgl)	
XL, Horse, or Cob	\$96
With Floppy Terrets - #4208 (pr style)	
XL, Horse, or Cob	\$118
With Sliding Terrets - #4209	
XL, Horse, or Cob	\$59
With Adjustable Terrets - #4218	
XL, Horse, or Cob	\$71



NECK STRAP	LENGTH	BUCKLE WIDTH
Draft	52"	3/4" or 1"
XL	48"	3/4"
Horse	44"	3/4"
Cob	40"	3/4"
Pony	38"	5/8"
Mini B	36"	1/2"
Mini A	32"	1/2"

### False Martingales

1" wide with Teardrop (for breast collars)	
#4049 HO	\$36
1" wide with Teardrop (for collars)	
#4050 HO	\$37
3/4" wide with Teardrop (for breast collars)	
#4048 HO	\$34
PO	\$32
MI	\$30
3/4" wide with Teardrop (for collars)	
#4052 HO	\$35

DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI

## Saddles - Padded #4131

DR	5" with 1-1/4" Billets	<b>\$415</b>
	5" with 1" Billets	<b>\$415</b>
HO	4", with 1" Billets	<b>\$350</b>
PO	3", with 1" Billets	<b>\$330</b>
	2-1/2", with 3/4" Billets	<b>\$295</b>
MI	2-1/2", with 3/4" Billets	<b>\$280</b>

DR(with 1" & 1-1/4" Buckles)  
HO(with 1" Buckles)  
PO(with 1" or 3/4" Buckles)  
MI(with 3/4" Buckles)



Standard Buckle widths are underlined

## Width of saddle varies on model/size

Billets are approx. 1" on each side (measuring from end of saddle to longest hole, approx. 10" overall). Billet widths 1-1/4", 1", or 3/4".

OTHER SIZES AVAILABLE BY REQUEST

NECK STRAP	LENGTH	BUCKLE WIDT
DR	52"	1-1/4"
XL	48"	1"
HO	44"	1"
CO	40"	1"
PO	36"	3/4" or 1"
Mini B	32"	3/4"
Mini A	28"	3/4"

## Girths

All Elastic with Wear Plates and Dees - #4029



DR (1-1/4" buckle)	<b>\$75</b>
HO (1" buckle)	<b>\$67</b>
MI (3/4" buckle)	<b>\$56</b>

## Treeless Saddles

Treeless Saddles have more "flex" to them, designed for that horse with the flat back

#4130 - HO4", with 1" Billets	<b>\$325</b>
#5058 - MI2-1/2", with 3/4" Billets	<b>\$216</b>

## Saddle with Sliding Tugbearers

#4138 - HO4", with 1" Billets	<b>\$385</b>
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## Treeless Saddles with Sliding Tugbearers

#5059 - MI2-3/4", with 3/4" Billets	<b>\$222</b>
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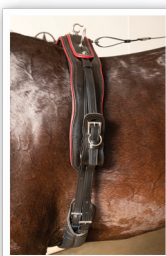
## Deluxe Road Saddle - Marathon version

(Marathon version has Deluxe Billets)

Deep "gully" for horses with high spine. Your choice of colors for edges

#4177

HO	<b>\$455</b>
PO	<b>\$455</b>
MI	<b>\$455</b>



## Pleasure Style

HO - (4" with 1" Billets)  
PO - (2-1/2" with 3/4" Billets)  
MI - (2-1/2" with 3/4" Billets)

#4086

DR	<b>\$290</b>
HO	<b>\$250</b>
PO	<b>\$136</b>
MI	<b>\$118</b>



## Pleasure Style - Has rolled edge



#4025

DR (1-1/4" buckle)	<b>\$75</b>
HO (1" buckle)	<b>\$62</b>
MI (3/4" buckle)	<b>\$52</b>

## Padded Girths

#4120

DR (1-1/4" buckle)	<b>\$110</b>	PO (3/4" buckle)	<b>\$75</b>
HO (1" buckle)	<b>\$83</b>	MI (3/4" buckle)	<b>\$75</b>



## Over Girths #4026

DR (1-1/4" buckle)	<b>\$19</b>	MI (3/4" buckle)	<b>\$11</b>
HO (1" buckle)	<b>\$15.50</b>		

SIZING: GIRTHS (BUCKLE TIP TO TIP)

CUSTOM SIZES/ WIDTHS AVAILABLE

Note: Overgirths are same size

LENGTH	BUCKLE WIDT
DR32" 1" or 1-1/4" (specify)	
XL28" 1"	
HO24" 1"	
CO19" 1"	
PO17" 1" or 1-1/4" (specify)	
Mini Buse ponyuse pony	
Mini A14" 3/4"	

## Saddles

### Mini Economy Saddle - #3140

Flex Gig Style, with 3/4" Billets	<b>\$98</b>
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### Mini Economy Belly Band - #3120

**\$28**

Replacement Parts Skirts Per Piece

Horse Size #4236	<b>\$43</b>
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Tug Bearers Replacement Parts

Horse Size 1" #4234	<b>\$48 pr</b>
Pony Size 3/4" #4234	<b>\$42 pr</b>



DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI



# SHAFT LOOPS

## Closed Shaft Loops - #4133

Per pair



### XL, Horse or Cob

1" \$82

(RF welded holes for durability)

### Pony/Mini

3/4" \$69

(RF welded holes for durability)

## Quick Releases - #4240

Per pair



Draft (heat sealed holes)

1-1/2" SS \$204

Draft (heat sealed holes)

1-1/4" SS \$87

XL, Horse or Cob (RF welded holes)

1" SS \$96

Pony/Mini (RF welded holes)

3/4" SS \$75

## French Tugs #4242

Per pair

DR (1-1/4") \$380

HO (1") \$202

PO (3/4") \$198



## Thimbles #3418

Mini size \$66

## Pleasure Style

Made a little more on the economical side.

### Horse Size with 1" Straps - #4090

DR (with 1-1/4" straps) \$66

HO \$77

PO/MI \$40



## Closed Shaft Loops Without Billets #4243

HO (1") \$40

MI/PO (3/4") \$24



## Economy Quick Release Shaft Loops #4241

DR (1-1/2") \$176

DR (1-1/4") \$64

HO (1") \$56

MI/PO (3/4") \$41

## Marathon Wraps - #4245

Per pair

HO \$50

PO/MI \$42

## Wrap Strap to go with Shaft Loops without Billets #4244

XL.HO.CO \$33

PO \$25



PERSONALIZE  
YOUR ITEMS...  
EMBROIDERY CAN  
BE ADDED



DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI

### Turnbacks

Draft Turn Back  
with Ring with  
Hip Straps Sewn in



#4299DR \$110

#4099 XL/HO/CO \$40 PO \$30 MI \$25



## TAKE A LOOK HERE!

A Turn Back with a Quick Release for safety issues

#4298Any size available \$60



DESIGNED BY JOHN PORTER  
*Thank You John!*

### Double Hipstrap



**With Dees** - standard on padded harness

#4054 HO \$50 PO \$44 MI \$39

**Without Dees** - standard on pleasure harness

#4055 PO \$32 MI \$28

Mini Economy Hipstrap - #3130 \$14

### Rein Guides

To put on Turn Back  
to pass reins thru



#4215 HO \$13 PO \$10 MI \$10

### Hook Style

#12850 \$18 pr

### Stainless steel

Slides onto a 3/4"  
wide hip strap



### Cruppers

#### Our Shaped Synthetic Crupper

#4045 HO \$28 PO/MI \$25

Pony/Mini Pleasure #4046 \$23

#### Leather Crupper, Hand Stitched Keepers

Horse & Cob #82168 \$136

#### WE CALL THIS OUR FAT LEATHER CRUPPER

#### Leather Crupper, Hand Stitched Keepers

Horse & Cob #82169 \$88

Pony & Mini #82167 \$73

#### Crupper Cover

Made out of foam #4204 \$12.<sup>50</sup>

A nice, soft cover. Easy to clean,  
easy to replace. Just slip it off and put a  
new one on. Crupper not included.

#### Stiff Tail Crupper

#4043 \$77



DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI

WANT TO GIVE SOMETHING BUT DON'T KNOW WHERE TO START?  
WE OFFER GIFT CERTIFICATES...ANY \$\$ AMOUNT!



### Breechings

**Padded**  
#4128

DR \$148 HO \$114 PO \$102 MI \$91

**Pleasure**  
#4040

DR \$102 HO \$93 PO \$72 MI \$59

#4039 Mini w/#121 Buckles \$57

#3126 (Mini economy) \$40

### Holdbacks - For single

*Average Style, no Snaps included*

**Draft - 1" wide bio/nylon sewed together**  
#4557 \$53 pr

**Deluxe (per pair)**  
#4129

HO \$84 PO \$31 MI \$23

**Pleasure (per pair)**  
#4058

HO \$42 PO \$31 MI \$23

### Holdbacks - For pair

**Side Backer Style, Long tug**

#4060 (pr) XL,HO,CO \$54 MI,PO \$38

**Side Backer Style, Short tug**

#4059 (pr) XL,HO,CO \$55 MI,PO \$38

**Side Backer Style, w/#12 Buckles at each end**

#4061 (pair)

DR \$70 XL,HO,CO \$70 PO \$62 MI \$61

**Belly Backer Style, w/Snap at one end**

#4062 (pair)

DR \$35 HO \$35 PO \$27 MI \$26

ROLLER BOLT TRACES  
**AVAILABLE**

### Trace Carriers - For on Breeching

**With Teardrop - #4092/ea.**

HO \$20 PO \$18 MI \$18

**Without Teardrop - #4093/ea.**

HO \$12.<sup>50</sup> PO \$9.<sup>50</sup> MI \$9.<sup>50</sup>

Pony w/#121 Econ #3685/ea. \$10

Mini Econ #3170/ea. \$10.<sup>50</sup>

### For at Saddle

#4094/pr DR \$54 HO \$72 PO/MI \$32  
(1-1/4" BUCKLE) (1" BUCKLE) (3/4" BUCKLE)

### Adjustable Trace Carrier

#4237/ea. HO \$13.<sup>50</sup> PO \$12

### Trace Carriers at Hips

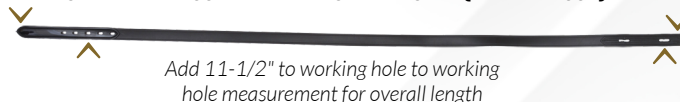
#4091 \$63 ea

*Bungee Style for Wheelers or Leaders without Breeching*

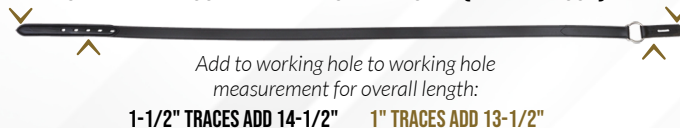
### Traces (priced per pair)

		1 1/2"	1 1/4"	1"
Trace w/Wears, slot end	#4136	\$112	\$102	\$59
Trace w/Wears, 3-way or roller bolt	#4137	\$132	\$124	\$86
Traces w/o Wears, slot end	#4096	\$104	\$88	\$42
Traces w/o Wears, 3-way or roller bolt	#4097	\$130	\$110	\$67
Traces for Hames, slot end, attaches directly to Hames	#4098	\$122	\$87	\$42

### OVERALL MEASUREMENT - FROM TIP TO TIP (WHAT WE USE)



### OVERALL MEASUREMENT - FROM TIP TO TIP (WHAT WE USE)



**Draft, XL, Horse & Cob:** 1-1/2" wide, available in 72, 75, 78, 81, 84, 87 and 90" \*

**Pony:** 1-1/4" wide, available in 66, 69, 72, 75 and 78" \*

**Mini:** 1" wide, available in 48, 54 and 60" \*

\*OTHER SIZES CAN BE CUSTOM MADE

DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI

# SINGLE DRIVING LINES

OUR PADDED AND PLEASURE HARNESS USUALLY HAVE THE FOLLOWING WIDTH OF LINES UNLESS OTHERWISE REQUESTED.  
 MINI - 5/8" • PONY, COB, HORSE, WARM BLOOD & DRAFT - 3/4". WIDER SIZES AVAILABLE ARE: 7/8" (ADD \$12) AND 1" (ADD \$20)

THESE REINS ARE MADE OF A **DARK BROWN BETA** WITH BUCKLE IN HAND

## Single Lines - #4070

With Buckle In Hand. Standard on all harness.

<b>Draft</b>	3/4" x 16'	<b>\$69</b>
<b>XLarge</b>	3/4" x 15'	<b>\$64</b>
<b>Horse</b>	3/4" x 14'	<b>\$64</b>
<b>Cob</b>	3/4" x 13'	<b>\$64</b>
<b>Pony</b>	3/4" x 12'	<b>\$59</b>
<b>Mini</b>	5/8" x 10'6"	<b>\$46</b>



## LINE OPTIONS FOR BACK PART OF LINES (add to cost of lines)

#4072 Swivel instead of Buckle **+\$19.<sup>50</sup>**



#4073 Bumpy Rein Grip **+\$24**



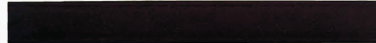
#4064 With 16 Stops Extra stops **+\$1 ea.** **+\$25**



#4326 Rubber Gripper **+\$10**



#4320 Smooth Rein Grip **+\$9**



#4069 Pinky Loop **+\$7**



#4071 Leather in Hands **+\$64**



#4068 Single Ply Cotton **+\$13.<sup>50</sup>**

#4067 Double Ply Cotton **+\$31**



Standard is 1" wide  
(3/4" available by special order)

#4066 Braids **+\$60**



#4065 Lace **+\$91**



#4337 Rolled Leather Hand Parts **+\$73**



## Single Leather Lines - #4330

Russet with Dyed Edges with Hand-stitched Keepers.

<b>Draft</b>	3/4" x 16'
<b>XLarge</b>	3/4" x 15'
<b>Horse</b>	3/4" x 14'
<b>Cob</b>	3/4" x 13'
<b>Pony</b>	3/4" x 12'
<b>Mini</b>	5/8" x 10'6"

Call for  
Prices



## Single Leather Lines - #4331

Russet with Un-dyed Edges, Staped Keepers 3/4".

<b>Draft</b>	3/4" x 16'
<b>XLarge</b>	3/4" x 15'
<b>Horse</b>	3/4" x 14'
<b>Cob</b>	3/4" x 13'
<b>Pony</b>	3/4" x 12'
<b>Mini</b>	5/8" x 10'6"

Call for  
Prices

## LEATHER LINE OPTIONS

#4340 Leather Swivels instead of Buckle in Hand

#4339 Leather Stops in Hand 16 stops

#4338 Leather Pinky Loop

## CUSTOM BETA COLORS - ADD 20% SURCHARGE

STOCK  
COLOR



BR523  
BROWN

BL520 BLACK	WH521 WHITE	GN522 GREEN	BU522 BLUE	RD522 RED	OR522 ORANGE	BU521 LIGHT BLUE
GN528 LIME GREEN	PK311 PINK	GRAY521 GRAY	WN521 TUSCAN RED	VI521 PURPLE	YE521 YELLOW	

## ACCESSORY ITEMS



#4310 Pinky Loop with key ring **+\$6.50**

Split key ring allows you to add this to your existing lines via the buckle

## Swivels

Swivel with 3/8" Buckles #4247 **+\$20**



Swivel with 3/4" or 5/8" Buckle, will Buckle to your Existing Reins #4248 **+\$16.<sup>50</sup>**





# TEAM DRIVING LINES AVAILABLE IN BLACK OR BROWN

## Team Lines - #4074

Draft/Xlarge	3/4" x 18'	<b>\$136</b>
Horse/Cob	3/4" x 16'	<b>\$114</b>
Pony	3/4" x 15'	<b>\$112</b>
Mini	5/8" x 11'	<b>\$77</b>

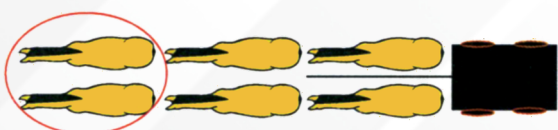
**\*WHEN BUYING 4-UP, 6-UP OR TANDEM REINS, PRICES ARE ONLY FOR THAT SET. THESE PRICES DO NOT INCLUDE REINS FOR THE WHEELER OR SWING TEAMS.**

## 4-Up Lines\* for Leaders Only - #4282

Draft	3/4" x 30'	<b>\$160</b>
XLarge	3/4" x 28'	<b>\$148</b>
Horse	3/4" x 26'	<b>\$148</b>
Cob	3/4" x 24'	<b>\$148</b>
Pony	3/4" x 22'	<b>\$138</b>
Mini	5/8" x 18'	<b>\$106</b>

## 6-Up Lines\* for Leaders Only - #4287

XL/Horse/Cob	3/4" x 36'	<b>\$170</b>
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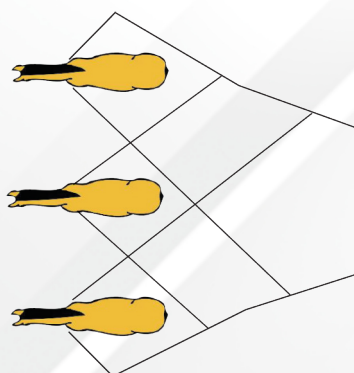
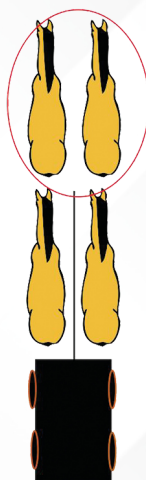
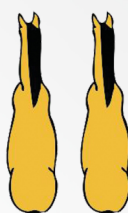


## Tandem Lines\* for Leaders Only - #4078

Draft	3/4" x 30'	<b>\$114</b>
XLarge	3/4" x 28'	<b>\$104</b>
Horse	3/4" x 26'	<b>\$104</b>
Cob	3/4" x 24'	<b>\$104</b>
Pony	3/4" x 21'	<b>\$80</b>
Mini	5/8" x 18'	<b>\$59</b>

## INTERESTING HITCHES THAT HAVE BEEN DONE

**Note:** There are many ways to do some of these, here are a few. For advanced drivers.



## Team Lines, Leather - #4335

*Russet with dyed edges and Hand-stitched Keepers*

Horse/Cob	3/4" x 16'
Mini	5/8" x 11'

Call for  
Prices

## Team Lines, Leather - #4336

*Russet with undyed edges Staped Keepers*

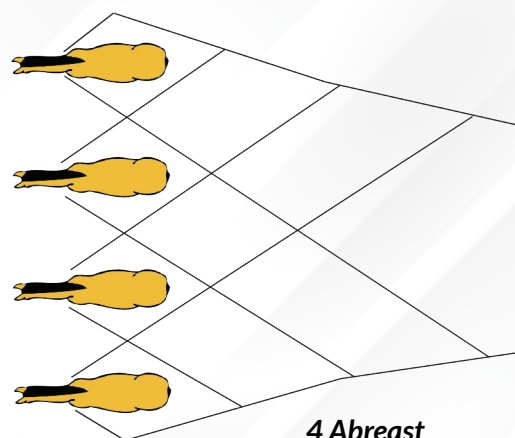
XLarge/Draft	3/4" x 18'
Horse/Cob	3/4" x 16'
Pony	3/4" x 15'
Mini	5/8" x 11'

Call for  
Prices

**FOR 4-UP AND 6-UP LEATHER LINES,  
PLEASE CALL FOR PRICING**

## Tandem Lines, all leather\* for Leaders Only

#17711 Call w/Size For Pricing



**4 Abreast  
1 set of lines**

**3 Abreast  
1 set of lines**

# HORSE & COB OPTIONS AND MISCELLANEOUS PARTS

## Special Items

Cavasons #4182 (each)

HO **\$36** PO **\$31** MI **\$29**

Cross Tie Collars #4200 **\$19.<sup>50</sup> ea**

Flash with Adapter for Nose #4191 **\$16 ea**

Hame Balls on Top of Hames #95600 **\$26 pr**

Seat Straps #4235 **\$12.<sup>50</sup> ea**

Trim Kits #4279 **\$29 ea**

Thimbles for Minis #3418 **\$66**



## Connector Straps w/#56 Snap

#4083 HO **\$22** PO **\$22** MI **\$20**



## Evener Straps

3/4" - 5' Unfolded #4205 **\$41pr**

1" - 5' Unfolded #4206 **\$45 pr**



## Kicking Straps

Quick Release Style #4214

HO **\$100**

PO **\$88**

MI **\$85**



## #4212 - Kicking Strap

Horse **\$54 ea**

Pony **\$49 ea**

Mini **\$37 ea**



## Kicking Strap With Snaps

#4210 HO **\$106** PO **\$96** MI **\$94**



## Pole Straps (each)



## Breast Collar

#4084 HO (1") **\$26** PO (1") **\$25** MI (3/4") **\$14.<sup>50</sup>**

#4084 for Breast Collar DR (1-1/4") **\$34** DR (1-1/2) **\$35**

SIZE, SHORTEST TO LONGEST:

MI 4-1/2 - 6-1/2, PO 8-1/2 - 13, HO 12 - 15-1/2

## Collar

#4085HO (1") **\$32**PO (1") **\$32**MI (3/4") **\$24**

#4085 for CollarDR (1-1/4") **\$40**DR (1-1/2) **\$40**

Pole Strap w/447 snap #4222 **\$53 ea**

Pole Strap, Bermuda Style, 1-1/2" wide #4223 **\$69 ea**

Wearplate w/Dee for Bermuda Style #4224 **\$10.<sup>50</sup> ea**

Pole Strap Horse

## OPTIONS & ADD ONS

For patent look on any harness, take the price of the harness part that you would like to have patent on, and **add 20%**, or a minimum of \$4 per part. Example: on a padded single harness and bridle, we have about 6 places to put patent look for approx. **\$100-\$150**.

1-1/2" Billets with 2-1/2" Girth **\$20 ea**

1-1/4" Billets with 2-1/2" Girth **\$15 ea**

3-1/4" wide Breast Collar **\$15 ea**

2-1/2" wide Breeching **\$10 ea**

2 Heavy Dee Rings Built into Breast Collar **\$20 ea**

Russet on Inside of Cups **\$18 pr**

**NOTE: FOR RUSSET AND/OR BRASS ADD 20% TO HARNESS PRICE**

## 4 in Hand Parts

### Coupling Strap w/Tear Drop for Leaders

#4280 HO **\$58** PO **\$58** MI **\$58**

### Coupling Strap without Tear Drop

#4281 HO **\$43** PO **\$43** MI **\$43**



## 3 Ring Martingale - #4225

Horse **\$26 ea**

Pony **\$26 ea**

Mini **\$21 ea**



# TANDEM PARTS

## Center Terrets

- #51108 **\$33 ea**  
5/16" Thread w/1-3/4" ring



## Roger Rings

- With Strap #4197 **\$29 pr**  
Oblong style Roger Ring #4196 **\$93 ea.**  
- includes Throat Latch



## Tandem Cockeyes

- Spring Style, 1-1/2" #68712 **\$81 pr**  
Spring Style, 1-1/4" #68713 **\$60 pr**  
Chupp Style, 1-1/2" #68705 **\$28 pr**  
Tandem Keys #68715 **\$28 pr**



## Tandem Rosettes

- 1" with 1-1/8" Ring #02796 **\$19 pr**  
1-1/4" with 1-1/4" Ring #02798 **\$19 pr**  
1-5/8" with 1-3/4" Ring #02799 **\$20 pr**  
2" with 1-3/4" Ring #02805 **\$20 pr**



## Tandem Terrets

- With Rollers, 1-1/4", per pc. #51109 **\$19.<sup>50</sup> ea**  
With Rollers, 1-1/2", per pc. #51110 **\$21 ea**



## Tandem Terret, Double Ring Style, Horse Size

- with 1-1/2" Top Ring, #51112 Horse **\$38 ea**  
1-5/8" Bottom Ring, Double Ring Deluxe

## Tandem Terret, Mini/Pony Size

- with 1-1/4" #51112 Mini/Pony **\$38 ea**  
Double Ring Deluxe Style S/S

## Tandem Traces, No Wears, No Hardware

- 1-1/4" x 120" #4140 **\$128 pr**  
1-1/2" x 120" #4141 **\$130 pr**

## Tandem Keepers for lines

- #4293 **\$19 pr**



## Tandem or Single Strap Hip Straps

- #4294 **\$22 ea**

## Trace Carrier for Tandem Hip

- With Teardrop #4296 **\$20 ea**  
Without Teardrop #4295 **\$11.<sup>50</sup> ea**



# TRACE EXTENSIONS

## Trace Extension with Heavy Dee to Convert your Slotted Traces - #4250

- #4250 1-1/2" **\$53 per pr**  
#4250 1-1/4" **\$48 per pr**  
#4250 1" **\$45 per pr**



## Trace Extension with 2 Slots

- #4253 1-1/2" **\$62 per pr**  
#4253 1-1/4" **\$55 per pr**  
#4253 1" **\$37 per pr**



## Trace Converter - Dee to Slot Any Width - install yourself

- #4259 **\$23 per pr**



## Trace Converter - Slot to Chain End

- #48815 **\$17.50 ea**



## Trace Extension with Roller Bolts to Convert your Slotted Traces for Roller Bolts

- #4256 1-1/2" **\$71 per pr**  
#4256 1-1/4" **\$66 per pr**  
#4256 1" **\$61 per pr**



## The #360 Trace Converter or Trace Extension



- #36001 1-1/4" **\$2**  
#36000 1-1/2" **\$3.<sup>25</sup>**

### Carriage Tie Downs

2-1/2" x 15"

#05300 \$33

4" x 19"

#05310 \$37



### Chopping Block

USE WITH THE HAND PUNCHES

3" x 6"

#00478 \$11



### Punches

#223 Revolving Punch

#00480 \$24

Double Revolving Lever  
Action Punch

#00492 \$65



### #245 Hand Punches

#3 for Small Holes

#00479-03 \$9

#6 for Large Holes

#00479-06 \$10



### Number Holders & Belt for Marathon Driving

IN BLACK OR RUSSET



Short Style

#4264 \$23



Long Style

#4265 \$28



Strap Style

#4266 \$33

Small Round Style  
(Black or Russet)

#4267 \$26



Safety Belt for Marathon Driving  
#4269 \$60

### Rein & Trace Splice

3/4" for Reins #4273 \$9.<sup>50</sup>

1-1/2" for Traces #4274 \$21



AVAILABLE IN BLACK OR BROWN

SPECIAL SIZES ARE AVAILABLE (CUSTOM)

### Spares Kit

AVAILABLE IN BLACK OR BROWN

#### Synthetic Spares Kit

without Accessories #4260 \$134

#### Synthetic Spares Kit

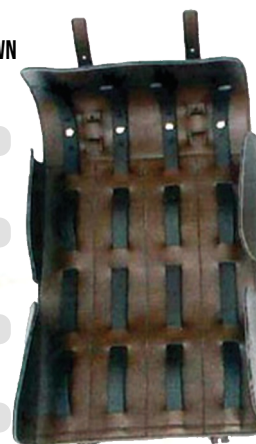
with All Accessories #4261 \$280

#### Leather Spares Kit

without Accessories #4262 \$194

#### Leather Spares Kit

with All Accessories #4263 \$325



SHOWN W/O ACCESSORIES

### Spares Kit Accessories

Available in Black or Brown

Adj. Wheel Wrench	#53000	\$69
Hammer	#53011	\$7. <sup>50</sup>
Lacing, 3/16" x 6'	#53200	\$2. <sup>50</sup>
Hoof Pick	#53250	\$1. <sup>45</sup>
Vise Grip	#53500	\$13. <sup>50</sup>
Pocket Knife Barrow	#53570	\$6
Horseshoe Nails	#53251	\$0.30
#223 Revolving Punch	#00480	\$24
3/4" Hame Strap	#4053	\$15. <sup>50</sup>
3/4" Rein Splice (Black or Brown)	#4273	\$9. <sup>50</sup>
1", 1-1/4" or 1-1/2" Trace Splice	#4274	\$21



SHOWN W/  
ACCESSORIES

### Harness & Bridle Bags

#### Harness Bags

#30030 Draft \$108

26" h x 30" w x 10" d

#30031 Horse \$86

24" h x 28" w x 8" d

#30032 Mini \$72

20" h x 22" w x 6" d

#### Bridle Bags

#30035 Horse \$63

20" h x 12" w x 7" d

#30036 Mini \$59

14" h x 10" w x 5" d



COLORS:

ROYAL BLUE, NAVY,  
MAROON, GREEN AND BLACK

Made with Cordura on the outside for strength and a breathable wool on the inside to keep your harness drier. Comes with carry handles on the top and three velcro straps on the inside to keep the harness organized. Closes with a zipper.



### Diaper Bags

Includes 2 straps to go to shafts and 2 straps to breeching

#24997

Mini **\$78**

Horse **\$79**

Draft **\$80**



### Cart or Lunge Whips

#11120 72" with 18" drop, Solid Black **\$27**

#11124 88" with 48" drop, Solid Black **\$51**

#11130 60" with 18" drop, Solid Black **\$25**

#11132 Cart Whip (49" whip plus popper) **\$8.<sup>50</sup>**

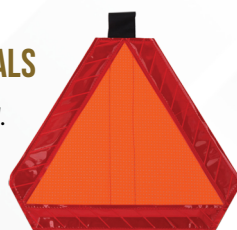
#11237 Stock Yard Whip **\$15**  
3 colors - Speckled White with Red, Blue or Green

#11134 56" with 73" drop **\$34**

### Caution Signs

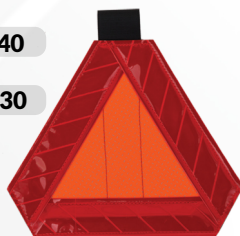
#### MADE WITH ALL SYNTHETIC MATERIALS

The outside has a 2" wide reflective material.  
The back side has a Velcro strap sewn on, to  
loop around your rear axle or seat back of  
your vehicle.



#4154 - Large Size - 16" x 14" **\$40**

#4153 - Small Size - 11" x 9" **\$30**



### Black with White Handle Dressage Whips

#11160  
54" with 16" drop **\$43**

#11162  
70" with 24" drop **\$44**



# NEED BELTS?

MOSEY OVER TO PAGE 7



# NEED RIDING TACK?

GALLOP TO PAGE 20



## EQUILIB MARATHON HORSE ARMOR SADDLE PADS

### Equilib Marathon Horse Armor Saddle Pads

This high density armor pad was invented to protect the horse from the carriage shafts during marathon maneuvers by advanced combined driving competitor, Marnie Hutcheson in 2001. They are available in stock in 4 standard sizes (Pony, Medium, Large, and Extra Large). The 3 pictures below show how these pads work.



### MADE WITH A SQUARE WEAVE VINYL PATTERN

We can also custom make anything you may need such as longer, shorter, wider or with the extra "D" pad behind the saddle as well as in front.

special high density "D" shaped pad in front of the saddle protects the horse's shoulder from the inside shaft tip, and padding behind the saddle protects the horse ribs from the outside shaft when they bend into a turn. Many large bodied horses need extra protection behind the saddle.

If you want an extra "D" pad behind the saddle as well as in front add: \$50 to your size.

### PICK THE RIGHT SIZE PAD FOR YOUR HORSE AND CARRIAGE...

**The tip of the shaft (sweet spot) is at:**

- Pony Size:** 13.5" down from the backbone and 4.5" forward from the center of the saddle
- Horse Size:** 14.5" down from the backbone and 5" forward from the center of the saddle
- Large Horse:** 15.5" down from the backbone and 5.5" forward from the center of the saddle
- Extra Large Horse:** 20" down from the backbone and 7" forward from the center of the saddle

#4301	Extra Large - (X) - 44" Long	<b>\$142</b>
#4301	Horse - (L) - 42" Long	<b>\$142</b>
#4301	Cob - (M) - 40" Long	<b>\$142</b>
#4301	Pony - (P) - 38" Long	<b>\$142</b>

### Marathon Pads - #4173

Available in Horse, Pony and Mini sizes **\$77 pr**



Soft side  
against horse



Hard side  
on outside

**Note:** Soft side against the horse,  
hard side on outside

**DEVELOPED WITH THE AID OF MARJEAN MCINTYRE AT  
CAMPTOWN HARNESS AND SOLD WITH HER PERMISSION**



Neoprene waffle.  
Economical version  
Of the Equilib pad.

### Bone Shaped Saddle Pads - Great for Marathon

Warm Blood	1/2" x 42"	#92093	<b>\$102</b>
Horse	1/2" x 38"	#92092	<b>\$89</b>
Cob	1/2" x 34"	#92091	<b>\$82</b>
Pony	1/2" x 30"	#92090	<b>\$74</b>
Mini	1/2" x 28"	#92089	<b>\$62</b>



## PADS - AIR FLO STYLE & NEOPRENE STYLE

- MAROON
- RED
- YELLOW
- LIME
- KELLY
- REFL GREEN
- TEAL
- ROYAL
- DARK ROYAL
- NAVY
- TAN
- PURPLE
- BLACK
- REFL BLACK
- CHARCOAL
- REFL SILVER
- GRAY
- WHITE



- CREAM (NOT SHOWN)
- FOREST (NOT SHOWN)
- REFL BLUE (NOT SHOWN)

### CHECK THESE OUT!

Now available by request with a 2-4 week lead time. These pads are made with Colored Vinyl on the top and with black Neoprene on the bottom side.



**THIS IS A  
VERY NICE PAD!**

### Neck Strap Pads

*A soft pad for the Neck Strap, Neoprene*

Horse or Cob 3-1/2" x 9"

#92005 **\$24**

Pony or Mini 3" x 7"

#92012 **\$24**

### Saddle Pads

		NEOPRENE	AIR FLOW OR COLORED VINYL
Warm Blood	1/2" x 8" x 28"	#92000 - <b>\$50</b>	#92530 - <b>\$60</b>
Horse	1/2" x 6" x 24"	#92001 - <b>\$42</b>	#92531 - <b>\$51</b>
Cob	1/2" x 6" x 18"	#92002 - <b>\$36</b>	#92532 - <b>\$44</b>
Pony	1/2" x 4" x 16"	#92003 - <b>\$28</b>	#92533 - <b>\$34</b>
Mini	1/2" x 3" x 15"	#92004 - <b>\$27</b>	#92534 - <b>\$33</b>



*Air Flo Style Shown*



*Neoprene Style Shown*

### Breast Collar or Breeching Pads - Straight

		NEOPRENE	AIR FLOW OR COLORED VINYL
Warm Blood	1/2" x 5" x 48"	#92020 - <b>\$51</b>	#92520 - <b>\$62</b>
Horse	1/2" x 6" x 42"	#92026 - <b>\$45</b>	#92519 - <b>\$62</b>
Horse	1/2" x 5" x 40"	#92021 - <b>\$45</b>	#92521 - <b>\$54</b>
Horse	1/2" x 4" x 40"	#92022 - <b>\$39</b>	#92525 - <b>\$47</b>
Cob	1/2" x 5" x 36"	#92023 - <b>\$44</b>	#92522 - <b>\$53</b>
Pony	1/2" x 3-1/2" x 31"	#92024 - <b>\$34</b>	#92523 - <b>\$41</b>
Mini	1/2" x 3" x 26"	#92025 - <b>\$33</b>	#92524 - <b>\$40</b>



### Breast Pads - Average V-Shaped

		NEOPRENE	AIR FLOW OR COLORED VINYL
Draft	1/2" x 5" x 51"	#92038 - <b>\$62</b>	#92508 - <b>\$75</b>
XL	1/2" x 5" x 47"	#92039 - <b>\$59</b>	#92509 - <b>\$71</b>
Horse	1/2" x 5" x 43"	#92040 - <b>\$57</b>	#92510 - <b>\$69</b>
Cob	1/2" x 5" x 39"	#92041 - <b>\$56</b>	#92511 - <b>\$67</b>
Pony	1/2" x 4" x 35"	#92042 - <b>\$52</b>	#92512 - <b>\$63</b>
Mini - B	1/2" x 3-1/2" x 31"	#92044 - <b>\$46</b>	#92514 - <b>\$56</b>
Mini - A	1/2" x 3-1/2" x 27"	#92043 - <b>\$46</b>	#92513 - <b>\$56</b>



### Super V-Shaped Breast Pads

		NEOPRENE	AIR FLOW OR COLORED VINYL
Draft	5 1/2" x 46"	#92059 - <b>\$64</b>	#92506 - <b>\$77</b>
Warm Blood	5" x 42"	#92060 - <b>\$60</b>	#92500 - <b>\$72</b>
Horse	5" x 38"	#92061 - <b>\$57</b>	#92501 - <b>\$69</b>
Cob	5" x 34"	#92062 - <b>\$53</b>	#92502 - <b>\$64</b>
Pony	3-1/2" x 32"	#92063 - <b>\$51</b>	#92503 - <b>\$61</b>
Mini - B	3-1/2" x 28"	#92065 - <b>\$48</b>	#92505 - <b>\$58</b>
Mini - A	3-1/2" x 25"	#92064 - <b>\$48</b>	#92504 - <b>\$58</b>



**Creatine**#07444 **\$180**

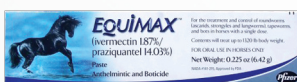
- 99.5% Pure Creatine.
- Helps provide more energy to muscles.
- Increases strength, speed, power and endurance.

**MSM**#07445 **\$34**

- 99% Pure MSM.
- No sugar or fillers added.
- Good for tendons, ligaments and joints.
- Also helps for arthritis.

**Old Fashioned Hoof Dressing**

Qt w/o Brush #07572 **\$12.<sup>50</sup>**  
 Qt w/ Brush #07571 **\$14**  
 1 Gal #07573 **\$44**

**Equimax Wormer**#07650 **\$19.<sup>50</sup>**

Removes Tape Worms. Treat and protect your horse from the most common parasitic threats with one safe, effective compound. safe for all horses, including foals four weeks of age and older, pregnant and lactating mares, and breeding stallions.

1.87% Ivermectin - 14.03% Praziquantel

**Bimectin Wormer**#07594 **\$9.<sup>50</sup> ea****100+ PIECES - CALL FOR CURRENT PRICE**

Controls large and small strongyles, pinworms, ascarids, hairworms, large mouth stomach worms, lungworms, intestinal threadworms and bots. Safe for pregnant mares, breeding stallions and foals.



1.87% Ivermectin Package may vary

**Rabbit's Jug**

Tube - #07468 - **\$8.<sup>95</sup>**  
 Case of 15 tubes - **\$8.<sup>25</sup> ea**

Rejuvenates your horse with electrolytes, minerals, vitamins and amino acids

**Suspensory & Tendon Care/Treatment Plan**#07514 **\$57****Contains:**

- Tightener & Sweat
- Magic Tightener
- Heavy Blister
- Treatment Plan

**2 Wraps and 2 Bandages**#07513 **\$29****Yoder's Hoof Dressing**

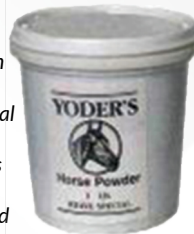
Qt w/o Brush #07510 **\$17.<sup>50</sup>**  
 Qt w/ Brush #07511 **\$20**  
 1 Gal #07512 **\$53**

**OUR FAVORITE HOOF DRESSING!**

Hoof Builder is a strengthener, conditioner and stimulator. Yoder's was developed and used by the Amish and Mennonites in Lancaster County, Pennsylvania for decades and now is available to you!!

**Brush Only**#07570 **\$3.<sup>25</sup>****Horse Heave Special**

This has been used by great horsemen for many years and has been proven over and over for its effectiveness. It's all natural and can be used on race days. If used daily it builds up the immune system. A must for horses with cold symptoms, fever, sore throat or horses that just don't finish well.



**Very inexpensive and a must for today's competitive racing**

1 lb. #07672 **\$11.<sup>50</sup>**  
 5 lbs. #07673 **\$43**  
 25 lb. pail #07675 **\$210**

**Haarlem Oil**#07532 **\$6**

Used to prevent ty up

- Contains Juniperberry tar used as a natural diuretic for oral equine use only.
- Helps induce urination and prevent tying up.
- Dose whole syringe or as per vet instructions

**Super Shine**

#07589 Clear **\$19**  
 #07590 Black **\$19**



Fast drying hoof polish and sealer.

**Leg Soaker**#44145 **\$44**



**Rabbit's Tightener & Sweat****16oz**

#07501 **\$22.<sup>95</sup>**  
 #07504 gallon **\$159**

For feet & 1/4 cracks, ankles & oslets, bow tendons, check ligaments, knees & hocks, shoulders & backs, muscle soreness. Will not blister.

**Rabbit's Magic Tightener****16oz**

#07502 **\$24.<sup>95</sup>**

Relieves muscle soreness, stifles and great for suspensories and bowed tendons.

**Rabbit's Dr. Barbers Solution****16oz**

#07473 **\$19**

An excellent counter irritant used for the relief of muscle soreness, curbs, splints, ringbone, bowed tendons and knees due to extreme overexertion.

**Rabbit's Hot Lick**

2 lbs. #07453 **\$39.<sup>75</sup>**  
 6 lbs. #07454 **\$79.<sup>95</sup>**  
 30 lbs. #07452 **\$295**



Equine Nutritional Supplement formulated to help horses reach their potential. It helps to reduce lactic acid, which can reduce the incidence of tie up. Hot lick potentiates the production of energy to ultimately increase the overall performance for the racehorse. Can be used everyday or as a Pre-race.

**Rabbit's Breathe Easy**

3 lbs. #07484 **\$150**  
 10 lbs. #07485 **\$325**

Helps clear mucus from throat & lungs. Great for allergies. It is a natural bronchial dilator.

**Rabbit's Ultra Block Gel**

#07432 **\$24.<sup>75</sup>**

This is a topical block for pain. Great for knees, feet and oslets.

**Rabbit's No Tie**

5 lbs. #07460 **\$89.<sup>95</sup>**  
 30 lbs. #07458 **\$395**  
 Tube #07463 **\$10**  
 Case of 15 tubes **\$9.<sup>50</sup> ea**



Feed at the rate of 1/2 oz. daily (1 scoop) for performance horses.

**Rabbit's Rites Knee, Stifle & Hock Paint**

#07430 **\$21.<sup>95</sup>**

8 ounces Iodine base, ether. Clip area, shake well and do not bandage.

**Xzantrol The Power To Breathe**

#07442 **\$39.<sup>95</sup>**

Results in 5 minutes. Helps clear sinus cavities & guttural pouches. Removes mucus, dirt & dust from nasal passages.

**Rabbit's Magic Hoof Packing with Ultra Block**

4 lbs. #07476 **\$45**  
 10 lbs. #07477 **\$100**

To help relieve pain in the hoof of the equine animal. It is great for most all soreness within the hoof. Providing relief from laminitis, abscesses, navicular, bruising & corns.

**Rabbit's Ber-Band****8oz**

#07480 **\$15**

For the symptomatic relief of temporary pain and discomfort associated with bucked shins, splints, osselets, big knee, swellings, sore tendons and muscular soreness. To be used as an aid in the temporary relief of minor soreness and stiffness caused by overexertion.

**Rabbit's T.Q. Powder**

1.2 lbs. #07436 **\$37.<sup>95</sup>**  
 5 lbs. #07437 **\$135.<sup>95</sup>**  
 Tube #07438 **\$9.<sup>95</sup>**  
 Case of 6 tubes **\$9.<sup>50</sup> ea**

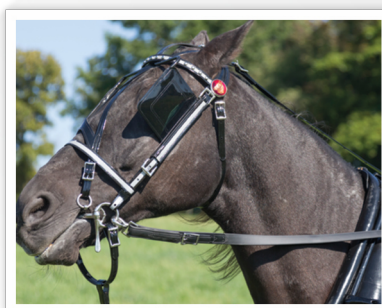
Formulated to help calm down nervous, high strung horses. Will not hinder performance.



One reason why birds and horses are happy is because they are not trying to impress other birds and horse – Dale Carnegie

# BE SEEN... SAVE A LIFE!

REFLECTIVE PARTS ARE VISIBLE  
UP TO 700+ FEET



Nose Band  
#2252

Brow Band  
#2250

Reflective Browband  
w/spots  
#2251

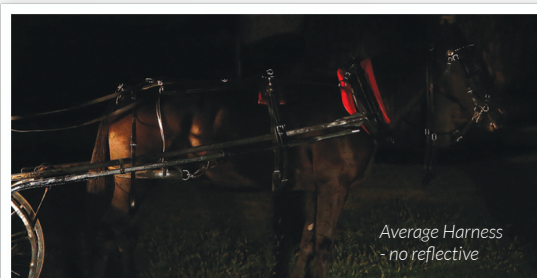
Saddle only w/o  
shaft, loops & girth  
#2067

Blinds  
& Winker  
#2254

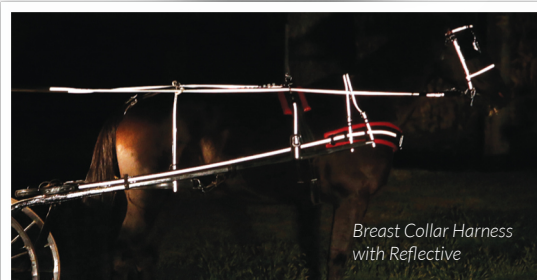
Lines  
#2256

Hipstrap, Straight  
#2260

Neck Strap  
#2258



Average Harness  
no reflective

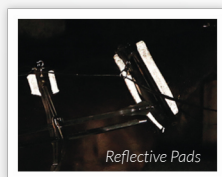


Breast Collar Harness  
with Reflective

CALL FOR REFLECTIVE HARNESS PRICES TODAY!



Black Reflective available  
in the Semi-Gloss  
Biothane Harnesses!!



Reflective Pads

4 colors of Reflective Pads  
to choose from:

- BlackGreen •
- Royal BlueSilver •



Saddle Pad	#17904	\$26
Split Breast Pad	#17900	\$43
Collar Pad	#17902	\$47
Breeching Pad	#17906	\$27
Super V Breast Pad	#17901	\$44

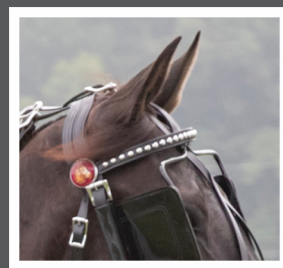
	101 W/SILVER REFLECTIVE	281 W/BLACK REFLECTIVE
#2248Bridle	\$212	\$216
#2252Nose	\$7. <sup>50</sup>	\$7. <sup>50</sup>
#2250Brow	\$9. <sup>50</sup>	\$10
#2251Brow w/spots	\$13	\$13. <sup>50</sup>
#2067Saddle	\$122	\$122
#2254Blinds	\$94	\$96
#2264Traces	\$112	\$114
#2244Super V w/clip	\$188	\$192
#2246Super V w/side opening	\$184	\$188
#2256Lines - Lancaster style	\$118	\$122
#2270Reflective w/Bump - Econ.	\$93	\$96
#2287Reflective w/Beta - Econ.	\$85	\$90
#2290Horse Dealer Halter	\$60	\$63
#2260Hip Strap	\$19. <sup>50</sup>	\$21
#2258Neck w/dees	\$39	\$40



## Standard Features on Amish Driving Harness...

- ◉ Shaped Crown
- ◉ Spots on the Browband
- ◉ Shaped Hipstrap
- ◉ Includes Snaffle Bit and Overcheck Bit
- ◉ Includes Holdbacks

**PADS NOT INCLUDED IN PRICING**



## Harness Options...

For more Girth options

**SEE PAGE 23**



Ornaments on Blinds  
(one on each Blind)

**SEE PAGE 14**



Want to add Spots  
and/or Diamonds?



**SEE PAGE 68 FOR DETAILS!!**



For more Browband options

**SEE PAGES 46 & 68**



Rosette Options

**SEE PAGE 14**

**WANT SOMETHING CUSTOM  
ON YOUR HARNESS?? NO PROBLEM!!**

**JUST TELL US WHAT YOU WANT WHEN  
YOU PLACE THE ORDER AND WE WILL TRY!**



For Prices on  
Complete Harnesses

**SEE PAGE 67**

## Continuous Lines

- ◉ Standard on Driving Harnesses
- ◉ Light on horses mouth
- ◉ Standard one piece (no split)  
Extra grippy lines have split.
- ◉ Shorter snap area, allows  
more room for pulleys



**NEED  
RIDING TACK?**

**TROT TO PAGE 19**

FOR DETAILS



## COMPLETE DRIVING HORSE HARNESS SETS

Choose your finish on the Harness 101 (Shiny) or 281 (Leather Look), available with Stainless Steel or Black Stainless Steel Hardware.

		101 (SHINY)	281 (LEATHER LOOK)
Complete Harness Bridle with Black Stainless Steel Hames	#2162	\$685	\$695
Complete Harness Bridle with Black Hybrid Hames	#2160	\$670	\$685
Complete Harness Bridle with Stainless Steel Hames	#2161	\$695	\$705
Complete Harness Bridle with Continuous Quick Release Super V Breast Collar	#2168	\$705	\$720
Complete Harness Bridle with Split Front Super V Breast Collar	#2167	\$695	\$725

\* Old style Straight/Average V Breast Collars are still available. Call for prices



The price on the complete driving sets includes **bridle, bits, elastic belly band, and hold backs.**

If you are looking for added safety features on your harness, check out page 65 for our reflective harness options.

For more options on the browband, **See pages 46 and 68.** For more options of the rosettes or ornaments **see page 14.** For more options on bits, **See pages 32-35.**

**SEE PAGE 11 FOR PAD COLORS**



### PRICE SHOPPING?

**OUR HARNESSES INCLUDE: BACKERS, BOTH BITS, CHOKESTRAP AND MARTINGALE (\$80+ VALUE)**

## BRIDLES

Overcheck Bridle (includes Overcheck and Snaffle Bits, Martingale, Stainless Steel Horse Head Rosettes and Spotted Browband)	#2150	\$184
Quick Hitch Bridle (Overcheck Bridle with Single Rein-Up, no Martingale, Hex Spots on Browband, Half Noseband, with Colored Trim on Nose and Browbands, Stainless Steel Horse Head Rosettes and Ornaments on the Bridle)	#2153	\$188
Deluxe Sidecheck Driving Bridle (Stainless Steel Keepers, Sidecheck Rein, Teardrop, Weaver Show Chain on Browband, built-in Full Noseband, with Color Trim on Teardrop, Nose and Browbands, and Stainless Steel Horse Head Rosettes)	#2158	\$246
Pappy Bridle (has no Face Piece and includes Snaffle Bit, Black Bio Rosettes, Sidecheck Rein and Plain Browband)	#2151	\$172
Combination Bridle (includes Overcheck and Snaffle Bits, Face Piece, Martingale, Stainless Steel Horse Head Rosettes, Spotted Browband, Sidecheck Rein)	#2152	\$202

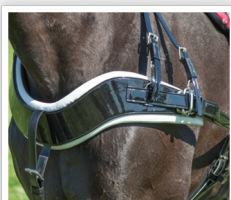
## BREASTCOLLARS

When you buy a new Complete Breast Collar Set, you need to order the Breast Collar, Neck Strap, Choke Strap, and Breast Collar Pad. See item numbers below.

Continuous Quick Release Super V Breast Collar with Molded Traces	#2046	\$160
Super V Breast Collar with Split Front with Molded Traces	#2044	\$162

## NECK STRAPS AND CHOKE STRAPS

Neck Strap with Dees sewed in	#2054	\$32
Neck Strap with Sliding Territs	#2047	\$37
Neck Strap with Line Ring Straps	#2058	\$38
Choke Strap for Breast Collar	#2073	\$14. <sup>50</sup>



**SUPER V  
BREAST COLLAR  
#2046 SHOWN**



**QR SIDE OPENING**  
For Comfort of the horse  
one piece pad in front.





# DRIVING HARNESS & BRIDLE PARTS

All parts available in 101 or 281 unless otherwise marked

## Harness Parts *Stainless Steel or Black*

Belly Band - Elastic Style #2050	\$28
Belly Band - Rolled #2051	\$33
Breeching #2055	\$55
Breeching - Double Buckle Style #2056	\$55
Choke Strap #2060	\$15
Crupper #2063	\$16. <sup>50</sup>
Hame Strap - Single Ply #2070	\$6. <sup>50</sup>
Hame Strap - Single Ply, Extra Long - 29" #2072	\$7. <sup>50</sup>
Hames - Black Hybrid, no Terrets w/Clips #95870	\$55
Hames - Stainless Steel, no Terrets w/Clips #95619	\$86
Hames - Stainless Steel Powder Coated Black no Terrets w/Clips #95120	\$74
Hip Strap - 2 Strap Style #2076	\$24
Hip Strap - Curved #2077	\$16. <sup>50</sup>
Hip Strap - Straight #2075	\$13
Hold Backs - Bio & Nylon Sewn Together #2081	\$39
Hold Backs - Single Ply #2080	\$34
Line Ring Strap at Hip includes Rings & Keepers #2092	\$6
Line Ring Strap for at Hip w/o Rings & Keepers (ea) #2101	\$4. <sup>25</sup>
Line Ring Strap for at Hames w/o Rings & Keepers (ea) #2102	\$3. <sup>50</sup>
Line Ring Straps for at Hames - includes Rings & Keepers (per pr) #2091	\$10. <sup>50</sup>
Lines - Economy Style #2272	\$50
Lines - Economy Style w/520 in Hand & Semi-Front #2271	\$61
Lines - Economy Style w/Bumpy Rein Grip w/Beaded Front #2273	\$70
Lines - Economy Style w/Smooth Rein Grip w/Beaded Front #2275	\$60
Lines - Hand parts only - in 1" Beta #2083	\$22
Lines - Lancaster County Style #2086	\$81
Lines - Lancaster County style - fronts only #2089	\$67
Lines - Lancaster County Style w/ 7/8" Bumpy Rein Grip in Hand #2084	\$88
Lines - Lancaster County Style w/Beta Braids in Hand #2094	\$124
Lines - w/Conway at Snap (Beta all the way) #2087	\$49
Rings on Shaft Loops (each) #00154	\$0.65
Saddle #2067	\$122
Shaft Loop Strap - Outside #2099	\$6
Shaft Loops - Bio Sheet (per pr) #2098	\$45
Shaft Loops - Straight Style #2104	\$43
Skirt #2100	\$15. <sup>50</sup>
Traces - Double Ply Bio #2111	\$85
Traces - Single Ply - Molded ends #2113	\$102
Tug Bearer #2115	\$6. <sup>50</sup>
Turn Back with Hardware - 1" opening #2120	\$14. <sup>50</sup>



- ROUNDS SPOTS ON BROW IS STANDARD
- FOR MORE OPTIONS ON OUR BROWBANDS, SEE PAGE 46
- FOR OPTIONS ON ROSETTES SEE PAGE 14
- FOR OPTIONS ON BITS SEE PAGES 32-35

## Bridle Parts *Stainless Steel or Black*

Bit, Stainless Steel Snaffle w/Bar - 5" #25556	\$18
Bit, Stainless Steel Overcheck - 5" #25573	\$7. <sup>50</sup>
Blinds, Winker, Loops #2005	\$73
Brow, Plain #2010	\$4. <sup>50</sup>
Brow, Spotted #2011	\$8
Brow w/Hexagon Spots & Colored Trim #2009	\$12. <sup>50</sup>
Brow w/Hexagon Spots #2012	\$11
Brow w/Spots & Colored Trim #2008	\$9. <sup>50</sup>
Brow w/Weaver Chain & Colored Trim #2013	\$42
Combination - Crown Shaped #2018	\$29
Crown - Shaped w/ 3/4" 2-groove bio #2015	\$28
Crown - Straight #2014	\$17. <sup>50</sup>
Face Piece #2020	\$20
Martingale - U Part Only #2026	\$9. <sup>50</sup>
Martingale - U Style #2025	\$19. <sup>50</sup>
Martingale - V Style #2027	\$22
Rosettes, Bio (per pair) #2036	101/\$6. <sup>50</sup> 281/\$8
Rosettes, Glass #02800	\$9. <sup>50</sup>
Rein Up - Double Strap #2028	\$21
Rein Up - Single Strap w/Rein End #2034	\$19. <sup>50</sup>
Rein Up - Single Strap w/Snap #2032	\$22
Side Check - Crown Shaped #2017	\$29
Side Check Complete #2042	\$37
Side Rein - Rounds only - Bio #2039	\$17
Side Reins - Rounds only - Bio w/Tab #2038	\$21
Throat Latch #2045	\$6

## Add spots to your Harness

Face Piece add #9. <sup>50</sup>	Saddle Skirts add \$45
Hip Strap add \$9	Crupper add \$5. <sup>50</sup>
Martingale add \$6. <sup>50</sup>	Breeching, single uptug add \$7. <sup>50</sup>
Rein Up add \$11	Breeching, double uptug add \$23
Saddle top add \$26	



## Team Parts for Horse Size Harness

Also available for pony and mini sizes

BREAST  
COLLAR

COLLAR  
HARNESS

Brake Strap w/snap (shown) per horse	#2205	\$81	✓	
Pole Strap 1" Bio/Nylon w/snaps	#2189	\$18. <sup>50</sup>	✓	1 <sup>st</sup> Pick
Pole Strap 1-1/4" x 42" old style	#2192	\$27	✓	2 <sup>nd</sup> Pick
Pole Strap 1-1/2" x 42" old style	#2193	\$27	✓	3 <sup>rd</sup> Pick
Pole Strap - nylon - ring style	#2199	\$6	✓	
Belly Backers w/snaps	#2188	\$41	✓	✓
Team Lines	#2198	\$102	✓	✓
Trace Carriers at Breeching with/snap	#2195	\$15. <sup>50</sup>	✓	✓
1 Pair per horse				

### Extra Parts

Evener Straps - 1" wide	#4206	\$45
Yoke Eye	#2196	\$27
Yoke Safety Strap	#2197	\$11



#2199



Add a ring to your yoke to snap pole strap into

#2196



Replacement yoke eye for wooden yokes

#2195



Trace carrier for at breeching w/#56 snap

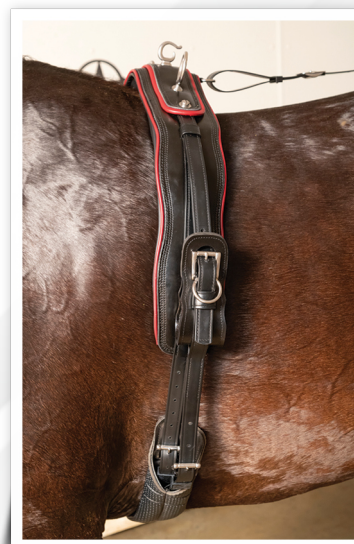
## LOOKING FOR A BETTER HARNESS FOR YOUR HORSE?

THIS NEW PADDED SADDLE IS DESIGNED FOR YOUR HORSE!  
[SEE PAGE 73 FOR COMPLETE HARNESS DETAILS]

Designed with experience in working for the "English" Driving community, this model is designed with built-in padding to spread out the weight of the saddle. Has a built in "gully" for spine relief. Available with Extra deep gully by request. Made with nice colored edges for the "showy" look, this is also available with black edges for a "Pappy-style" harness.



SEE PAGE 51  
FOR THE  
MARATHON VERSION

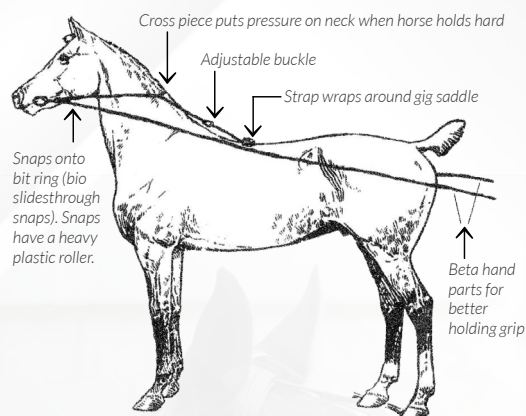


- TAKES PRESSURE OFF OF THE SPINE
- BUILT IN PADDING - SOME HORSES STILL NEED A THIN PAD

- SPREADS THE WEIGHT OF THE SADDLE ALL THE WAY DOWN INSTEAD OF JUST AT THE TOP
- AVAILABLE IN ALL COLORS



## PULLEYS &amp; POWER LINES

**Power Drive**

THIS DRIVING LINE IS AN IMPROVED METHOD OVER DRIVING LINE PULLEYS. IT DOES NOT HAVE A HEAVY PULLEY HANGING ON BIT AND HAS A CROSS PIECE OVER THE NECK WHEN HORSE IS LUGGING. THIS CROSS PIECE CAN BE ADJUSTED UP OR DOWN.

**Power Drive Lines with  
Black or Stainless Steel Hardware**

#2088 **\$82**

**Power Drive Lines - Pony Size**

#3549 **\$63**

**Power Line Extensions**

#2093 **\$23**

**Shaft Strap for Pulleys**

#2103

**\$61 pr**

For the horse that needs Pulleys but you don't want to fasten the lines back to the harness — you can now use this set up to fasten the lines to the shafts.

Shaft Straps Only. To be used with #2090 Pulleys

**SHOULD I USE PULLEYS OR POWER DRIVES?**

POWER DRIVES FOR HORSES THAT GET "HOT" OR LUGGERS THAT WON'T QUIT. PULLEYS ARE FOR THE HORSE THAT ONLY NEEDS IT ONCE IN A WHILE.

**Snap with Square and Roller**

#2090

**\$24 a set**

Designed to do the same thing as driving line pulleys. Large square lets you pass the front ends of your lines thru easily. This way you can quickly convert to average lines - also, with these you can use your average length lines instead of buying longer ones.

We also have a shorter model for horses that tuck their head in very far.

**2 LENGTHS AVAILABLE:**

Long (for horses with long necks)  
**10" length overall**

Short (for horses with short necks)  
**6" length overall**

**Saddle Straps to use with Pulleys**

#2095

**\$8 a set**

For the horse that needs Pulleys but you don't want to fasten the lines back to the harness — you can now use this set up to fasten the lines to the shafts.



## MISC DRIVING PARTS, NECKROPES, OPEN CHEEKS

**Nose Band with Single Strap Going Up Front (buckles into crown)**

#2142 \$16.<sup>50</sup>

**Nose Band with Straps Going Behind Ears (caveson)**

#2143 \$21

**Nose Band 6 Ring Bit Style**

#2145 \$20

**Quick Hitch Converter - convert your existing harness to Quick Hitch**

#6675 \$93

Available in 1" for Road Harness and 3/4" for Roadsters

**Replacement Pads for Amish Saddle - New Style**

#94758 \$24



**Neck Rope with Triple A Rope**

#90065 \$18

**Neck Rope with Triple A Rope w/chain at the end**

#90067 \$32

**Open Bridle Cheek Pieces with box loops**

#2007 \$33

**Open Bridle Cheeks**

#2281 \$48

**Poll Strap Beta**

#2141 \$13.<sup>50</sup>

**Poll Strap Rope Style**

#2138 \$13.<sup>50</sup>

**Trace Extensions with Roller Buckles, 1-1/2", 1-1/4".**

#2180 \$38 pr



## HARNESS DECORATIONS

**ALL HEARTS ARE AVAILABLE WITH WHITE OR STAINLESS STEEL RINGS**

**5" Heart -Spotted with 1-1/2" Letter**

#7047 \$28

**5" Heart -Spotted with color**

#7058 \$18



**ALL VINYL COLORS AVAILABLE - SEE PAGE 5**

**5" Heart -Spotted with Horse** #7046 \$16

**5" Heart -Spotted empty center** #7049 \$12.<sup>50</sup>

**2" Heart -Spotted** #7041 \$8

**Spots alone** #22030 \$0.10

**Diamonds alone** #32640 \$0.10

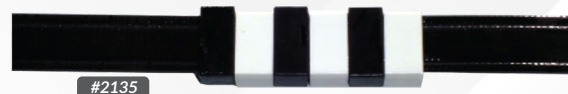
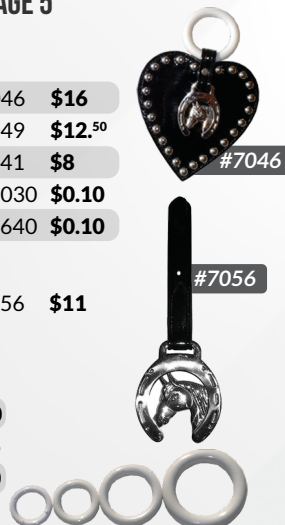
**Large Horse Shoe Horse Head with 7/8" wide Bio** #7056 \$11

**Plastic Rings in White or Black**

**7/8"** #00000 \$0.20

**1-1/4"** #00003 \$0.35

**1-5/8"** #00006 \$0.50



#2135

**THIS KEEPER KIT CONSISTS OF 60 KEEPER - 30 BLACK AND 30 WHITE**

There are 5 black & 5 white for the Martingale & Turn Back and for each side of the Rein Up & Hip Strap

Keeper Kit for Collar Harness #2135 \$24

Keeper Kit for Breast Harness #2136 \$29

If we Install + \$12

**FOR REPLACEMENT KEEPER ON YOUR HARNESS, PLEASE ASK. THESE KEEPER ARE FOR DECORATIVE PURPOSES ONLY.**



**KEEPERS CAN ALSO BE BOUGHT INDIVIDUALLY:**

White - 5/8" #59412 \$0.45

White - 3/4" #59413 \$0.45

White - 7/8" #59414 \$0.45

White - 1" #59415 \$0.45

Black - 5/8" #59442 \$0.45

Black - 3/4" #59443 \$0.45

Black - 7/8" #59444 \$0.45

Black - 1" #59445 \$0.45

**STAINLESS KEEPER**

Up to 1", .75¢ ea. or 10 or more, .75¢ ea

Over 1", .75¢ ea. or 10 or more, .75¢ ea





## Euro collars, Sunday Halters & Misc Parts



### Euro Collars with Traces Sewn On

Not Padded with QR (needs an additional pad)	#2061	\$236
Pad for #2061	#17961	\$69
Padded with QR (built-in padding, no color)	#2062	\$340
Padded with QR (built-in padding, extra colored edge)	#2591	\$470

**\*ALL NEW MODELS HAVE SIDE OPENING (QR)  
DUE TO BETTER COMFORT.**

**NEED  
CONSTRUCTION  
POUCHES?**

**JUMP TO PG 6**



Sunday Halter Crown #7118 \$14.<sup>50</sup>

Sunday Halter adjustable Chin Strap #7119 \$6

Sunday Halter Cheek and Nose #7124 \$20

Sunday Halter Plain #7131 \$53

Sunday Halter with Spots #7132 \$53

### Horse Dealer Halters

#7130 \$59

YOUR CHOICE OF COLOR TRIM  
BIO COLORS, SEE PAGE 5



### Kicking Strap

#2140 \$34



### 3-Ring Martingale (buckles into chokestrap)

#2023 \$12



### 3-Ring Martingale (goes to bellyband)

#2024 \$16

### Yoke Eye

#2196 \$27



### Ear Plugs

#10543 \$18

On the race track, these ear plugs pull out once they are on the homestretch, so the horse can hear the crowd and the other horses coming up behind him, which makes him pick up speed.

The ear plugs come with a long string that you can run back to the carriage, and will come out of the horse's ear if you pull on the string.

You can tie the short string to the horse bridle in case they fall out.



### Ankle Boots

#20970 9" ankle boot \$32/ea

#20972 11" ankle boot \$39/ea

This model is for a horse that "nips" his ankles or legs.

#20974 15" knee boot \$46/ea

Knee boot model is made to be used with large part pointing up and covering the knee.



#52155 \$19/pr

This model is for a horse that hits ankles very hard.



# DELUXE ROAD HARNESS

## DELUXE ROAD HARNESS INCLUDES:

Sewn padding with colored edge on saddle, breast, and breeching.

Includes shaped crown, backing straps (holdbacks), snaffle and overcheck bits, lines, #2153 bridle, neoprene girth.

- Semi-gloss finish. Easy to clean, and has a nice look
- Doesn't show specks of dirt as soon as the shiny finish
- All deluxe road harnesses made in 281

Starting price with Deep V Breast  
(Q.R. model #3701) - **\$1170**

Starting price with Black SS Hames  
(#3702) **\$1075**



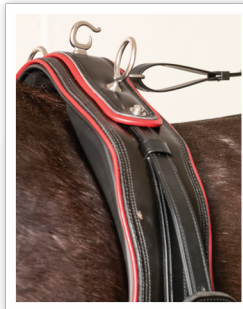
## FEATURES...

### Padded Saddle

This comes from the "English" driving community. We have made a similar saddle for 15+ years and only recently realized there is a need for this in our local community.

- Padding is all the way down to spread out the pressure instead of putting it all on the back
- New Saddle design has a medium gully in the top for the horse's spine. High gully available by request

Standard on Road Plus Harness  
#3736 **\$255**

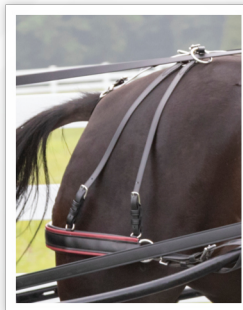


### Double Hipstrap

Holds the breeching more level, doesn't sag like some of the single strap hipstraps do.

- Dee Rings let it "float" more easily
- Built-in padding so you don't need an extra pad

Standard on Road Plus Harness  
#2076 **\$24**



### Padded Breastcollar

Standard on Road Plus Harness #3725 **\$330**

### Padded Breeching

Standard on Road Plus Harness #3740 **\$98**

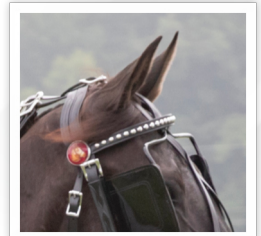
### Neoprene Girth w/elastic insides

- For comfort: the neoprene cover helps the colts and horses with "thin skin"
  - Standard on Road Plus Harness
- 24" buckle tip to tip is standard for Road Harness, #6536 -24" **\$55**



### Quick Hitch Bridle #2153 - \$188

- Standard with Deluxe Road Harness
- A classier bridle, blinds are smaller to get a showy look
- Choice of ornaments on Blinds: Diamond, Heart, Texas Star Rosettes or Horseshoe w/Horse Head



### Shaped Crown

Fits to the horse's ears for increased comfort.

### Wide Girth #6535\$85

Using a wide girth helps to spread out the pressure on the girth. Recommended by Chiropractors.



## UPGRADES/OPTIONS...

### Bridle #2158 **\$246**

Chiropractors tell us that reining a horse up with an overcheck can be harmful if you check up too hard (it will actually hurt their top-line muscles). Overchecks pull the nose up and out. Sidecheck bridles let the horse tuck-in their nose. Designed by a local trainer - he wanted a bridle that didn't look like a "pappy" bridle!

- Built-in nose band with "hanger" straps
- Padded nose and brow for comfort and class
- This style sidecheck is used with the "pleasure driving" community
- Recommended by Chiropractors
- Available with harness, or separately
- Choice of colored padding
- Available with ornaments on the blinds and on teardrop - Standard is without any ornaments





# MINI & PONY BRIDLE, HARNESS & PARTS

**INCLUDES: OVERCHECK BRIDLE, HOLDBACKS, SNAFFLE BIT, AND LINES. DOES NOT INCLUDE PADS.**

**SEE PAGES 11 & 12 FOR PADS**

## Mini Bridle, Harness & Parts - 101 or 281

## Pony Bridle, Harness & Parts - 101 or 281

MINI B - 38" TO 43" • MINI A 32" TO 38" • X-SMALL MINI 28" TO 32" • PONY 44" TO 54"

Mini Harness & Bridle - Breast Collar Style	#3096	<b>\$325</b>
Belly Band	#3025	<b>\$21</b>
Bit - 3-1/2" Nickel Plated	#22236	<b>\$7.<sup>50</sup></b>
Blinds with Winker	#3002	<b>\$55</b>
Breast Collar without Neck Strap	#3030	<b>\$45</b>
Breeching	#3033	<b>\$25</b>
Bridle - Overcheck Style	#3095	<b>\$93</b>
Brow Band	#3005	<b>\$5</b>
Crown	#3008	<b>\$12</b>
Crupper	#3035	<b>\$14.<sup>50</sup></b>
Face Piece	#3010	<b>\$7.<sup>50</sup></b>
Hames -Black Hybrid - with Solid Terrets	#95412	<b>\$44</b>
Hames -Black Hybrid -Solid Terrets - w/Chrome Balls	#94731	<b>\$102</b>
Hip Strap	#3038	<b>\$9</b>
Hold Backs with 56 Snaps	#3040	<b>\$21</b>
Lines 5/8" Wide with 56 Snaps	#3042	<b>\$33</b>
Line Rings & Straps on Hip	#3044	<b>\$8</b>
Neck Strap	#3046	<b>\$8.<sup>50</sup></b>
Rein End for Mini	#3013	<b>\$6</b>
Rein Up	#3012	<b>\$13</b>
Rosettes - 1" (per pair)	#28013	<b>\$3.<sup>50</sup></b>
Saddle 2" without Tree	#3048	<b>\$59</b>
Shaft Loops (a pair)	#3050	<b>\$23</b>
Throat Latch	#3017	<b>\$6</b>
Traces - 1" Wide	#3054	<b>\$37</b>
Turn Back with Hardware	#3058	<b>\$11.<sup>50</sup></b>

### Mini Teams Sets & Parts - We Stock Mini Hames in 14"

Mini Team Set with Black Hames - w/o Balls - No Collars	#3193	<b>\$730</b>
Mini Team Set with Black Hames - with Balls -No Collars	#3194	<b>\$790</b>
Mini Team Set -Breast Collar Style	#3192	<b>\$745</b>

### New Style Hook Up

Mini Collars - 12" Thru 15" (SEE COLLAR PAGE)

Pole Strap w/Brake Strap, Mini, Snap	#2205	<b>\$79</b>
Pole Strap w/Brake Strap, Mini Economy	#2206	<b>\$37</b>
Belly Backers	#3072	<b>\$26 pr</b>
Brake Strap - for Team	#3078	<b>\$9.<sup>50</sup></b>
Breast Collar - for Team	#3065	<b>\$60</b>
Choke Strap	#3068	<b>\$11 ea</b>
Lines -Mini Team -5/8" Wide with Snaps	#3075	<b>\$54</b>
Neck Strap - for Team	#3077	<b>\$10</b>
Pole Strap (per piece)	#3080	<b>\$8.<sup>50</sup> ea</b>
Trace Carrier at Breeching (per piece)	#3083	<b>\$6 ea</b>

Pony Harness & Bridle - Breast Collar Style	#3591	<b>\$470</b>
With Black Hybrid Hames	#3592	<b>\$485</b>
With Stainless Steel Hames	#3595	<b>\$560</b>
Bridle - Overcheck or Sidecheck	#3590	<b>\$126</b>

Belly Band	#3530	<b>\$22</b>
Bit	#25227	<b>\$10.<sup>50</sup></b>
Blinds with Winker and Loops	#3505	<b>\$65</b>
Breast Collar w/o Neck Strap	#3535	<b>\$90</b>
Breeching	#3540	<b>\$39</b>
Brow Band	#3508	<b>\$4</b>
Choke Strap for Breast Collar	#3565	<b>\$12</b>
Choke Strap for Collar	#3566	<b>\$13.<sup>50</sup></b>
Crown	#3510	<b>\$13.<sup>50</sup></b>
Crupper	#3035	<b>\$14.<sup>50</sup></b>
Face Piece	#3514	<b>\$8</b>
Hame Strap -Single Ply	#2070	<b>\$6.<sup>50</sup></b>
Hames -Black Hybrid without Terrets	#95870	<b>\$55</b>
Hip Strap	#3543	<b>\$18.<sup>50</sup></b>
Hold Backs with 2001 Snaps	#3546	<b>\$28</b>
Line Rings and Strap on Hip	#3044	<b>\$8</b>
Line Rings & Strap with Hames	#3043	<b>\$11</b>
Lines - Beta with 2001 Snaps	#3548	<b>\$38</b>
Martingale	#3515	<b>\$17</b>
Neck Strap	#3550	<b>\$26</b>
Rein Up	#3516	<b>\$16</b>
Rosettes - 1-1/4"	#28008	<b>\$3.<sup>75</sup></b>
Saddle - 2-1/2" wide with Tree	#3553	<b>\$93</b>
Shaft Loops (a pair)	#3050	<b>\$23</b>
Throat Latch	#3520	<b>\$6</b>
Traces	#3558	<b>\$54</b>
Trace Carrier at Breeching (per piece)	#3685	<b>\$10</b>
Turn Back with Hardware	#3561	<b>\$12</b>

Pair Harness with Black Hybrid Hames	#3593	<b>\$1175</b>
Pair Harness with Breast Collar	#3594	<b>\$1260</b>

Lines -Pony Team -3/4" wide w/ Snaps	#3570	<b>\$80</b>
Brakestrap for pair	#3580	<b>\$9.<sup>50</sup></b>
Polestrap for Breast (pair)	#3582	<b>\$15</b>
Belly Backers - Pony (per pair)	#3584	<b>\$25</b>
Breast Collar (pair)	#3586	<b>\$104</b>
Neckstrap (pair)	#3588	<b>\$28</b>

### Cob Lightweight

Cob Lightweight Harness - 54" x 62"	#3950	<b>\$515</b>
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## FINE SHOW HARNESS AND BRIDLE

### BRIDLE OVERCHECK STYLE



### BRIDLE SIDECHECK STYLE



### TRACES



### HARNESS



### REINS



## A FINE SHOW HARNESS FOR THE SHOW RING

Available in shiny Biothane for a patent look, or semi-shine with embossing for a dressed leather look. The Hardware is stainless steel - our standard is black. For colored inlay trim, see below for pricing. Reins (Lines) are 3/4" wide, black beta with buckles at the bit. No snaps unless requested. Other width reins available upon request. Shaft loops are french tug style. 3-ring Martingale is not included.

*Shown with options: Weaver Chain on Brow, Deep V Breast With Clip, Colored Trim*

### Add colored trim:

Brow	\$8	Nose	\$8	Saddle	\$25
Breastcollar	\$25	Turnback	\$10		

Show Harness with overcheck bridle  
#7775 **\$730**

Bridle Only - overcheck style  
#7781 **\$190**

Show Harness with sidecheck bridle  
#7776 **\$790**

Bridle Only - sidecheck style  
#7779 **\$250**

Overcheck Bridle comes with half cheek snaffle bit and overcheck bit. Hexagon spots on the brow band. A noseband is a half nose, which goes just across the front of the nose. Brow and nose are not padded. The Overcheck going to saddle has just one strap, which adjusts with a conway and ends with a snap. No tear drop unless requested. Rosettes are stainless steel with a horsehead on, and a rope design along the edge.

Side Check Bridle includes a half cheek snaffle bit, show chain on browband and a full noseband band with 2 buckles. Noseband and browband are padded. Tear drop is included. Rosettes are stainless steel with a rope design along the edge.

### Roadster Harness

Designed for the show ring. Lighter/finer than the Fine Show Harness. Originally designed for the Morgan Roadster Class but has also been used for other breeds in the last few years.

3 Ring Martingale

Any vinyl color available, **white & maroon are usually in stock**

**\$925**

VINYL COLOR OPTIONS: SEE PAGE 11



Credits for photo: Climb Higher Equine Stable



## MISC AMISH PARTS

Cribbing Strap, Nut Cracker Style

#2125 \$22

Cribbing Strap, 1-1/2" wide

#2130 \$11.50

Cribbing Strap Miracle Collar, leather

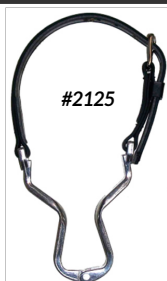
#21285 \$64



#2130



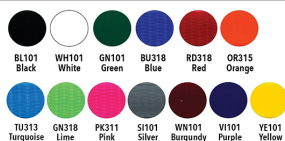
#21285



#2125

Carriage **HALTERS**  
with **CLASS!**

Choose Color of Trim:



Simple, on brow \$59.00

Fancy, on brow \$73.00

Simple, everywhere \$81.00

Fancy, everywhere \$91.00

Plain rosettes included in price.

For other rosette options see page 14.

Choose High Gloss (101)  
or Leatherlook/Matte (281)Front Blind with Straps -  
to keep horse from looking forward.  
Goes on to your bridle w/o any changes

#2001 \$20

Kicking Strap with Buckles (no photo)

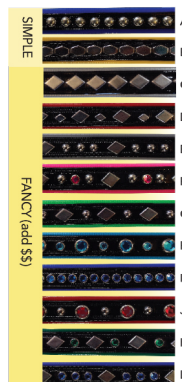
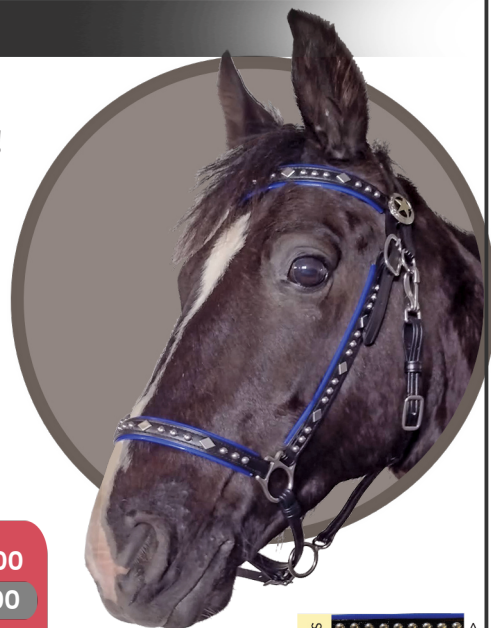
#2140 \$34

Kicking Strap with Snaps (no photo)

#2132 \$28



#2001

WORK BREAST COLLARS & NECK STRAPS  
CHECK OUT THIS BREAST COLLAR!!

When a horse gets a collar wound, switch to a breast Collar for a couple of weeks so its wound can heal up or use it on him ALL the time and save your collars. We have one farmer that bought 8. He only uses breast collars. He farms 80 acre and doesn't own one leather collar. These breast collars fit to any chain trace harness, just take the Hames off and hook up the Breast Collar. One size fits all. Can be modified to work with bio or belting traces. You may need to get shorter traces to work with this. Hook on breast needs to be modified + 2 pieces - #21034 (twisted connectors).

## Complete Breast Collar w/ Neck Strap

Pole Breast Collar #2361 \$190

Side Breast Collar #2362 \$170

(Side is without the Dees in front or extra strap around the neck)

## Breast Collar Only

Pole Breast Collar #2355 \$142

Side Breast Collar #2356 \$102

## Neck Strap Only

Pole Neck Strap #2358 \$68

Side Neck Strap #2360 \$67

Brake Strap (for pole) #2359 \$14.50



# WORK HORSE BRIDLE & HARNESS PARTS

**NOW WITH STAINLESS STEEL HARDWARE!**

## Square Blind Bridle

Crown – 5/6 oz. Leather	#2321	\$7. <sup>50</sup>
Crown Strap	#2320	\$7. <sup>50</sup>
Throat Latch	#2326	\$8
Brow Band	#2314	\$6. <sup>50</sup>
Rosettes (per pair)	#28010	\$5
Blinds with Nose	#2317	\$55
Bit Straps (each)	#2311	\$5. <sup>50</sup>
Bit – Heavy Snaffle – Nickel Plated	#25561	\$6
Rein	#2400	\$24
Snap in Bit Strap – Stainless Steel (each)	#25064	\$4. <sup>50</sup>
Keepers in Bit Strap (each)	#09590	\$0.40

## Pigeon Wing Bridle

Crown	#2334	\$19
Throat Latch	#2338	\$8
Brow Band	#2332	\$6
Rosettes (per pair)	#28010	\$5
Blinds with Winker	#2330	\$46
Face Piece	#2336	\$12. <sup>50</sup>
Bit Straps (each)	#2311	\$5. <sup>50</sup>
Bit – Heavy Snaffle	#25561	\$6
Snap in Bit Strap – Stainless Steel (each)	#25064	\$4. <sup>50</sup>
Keepers in Bit Strap (each)	#09590	\$0.40
Rein	#2400	\$24

## Breeching Harness with Bio/ Nylon Traces & Heel Chain

Wood Hames – Bolt Type	#99838	\$110
Hame Strap – Bio/Nylon	#2383	\$10
Hame Strap – Bio/Leather	#2384	\$11. <sup>50</sup>
Traces – Bio/Nylon with Heel Chain	#2404	\$170
Market Pad	#2414	\$30
Market Straps (per pair)	#2415	\$34
Belly Band with Conway & Holes	#2345	\$10. <sup>50</sup>
Belly Band with Conway & Buckle	#2346	\$20
Turn Back with Hardware	#2410	\$30
Hip Strap with Hip Drops & 667 Trace Carriers	#2395	\$54
Crupper	#2372	\$18
Breeching	#2365	\$43
Quarter Straps – Per Pair	#2418	\$40
Hame Strap – Single Ply for Lazy Strap (each)	#2385	\$7. <sup>50</sup>

## Belting Traces with Heel Chains

#2403	\$100
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## Traces Bio/Nylon to insert Tandem Dees

#2405	\$20
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## Front Gear Harness with Chain Traces

Wood Hames	#97924	\$88
Hame Hook – 900R (each)	#90006	\$1
Hame Hook Saver (each)	#2379	\$0.90
Hame Strap – Bio/Nylon	#2383	\$10
Hame Strap – Bio/Leather	#2384	\$11. <sup>50</sup>
Trace Chains (pair)	#23021	\$28
Boots (pair)	#2369	\$47
Back Piece	#2343	\$36
Crupper	#2372	\$18
Turn Back with Hip Straps & all Hardware	#2411	\$85
Hip Strap with Hardware	#2390	\$22
Belly Band with Snap & Holes	#2349	\$11. <sup>50</sup>
Belly Band with Snap & Buckle	#2348	\$19. <sup>50</sup>
Trace Carriers (each)	#2407	\$12

## Front Gear Harness with Bio/ Nylon Traces & Heel Chain

Wood Hames – Bolt Type	#99838	\$110
Hame Strap – Bio/Nylon	#2383	\$10
Hame Strap – Bio/Leather	#2384	\$11. <sup>50</sup>
Traces – Bio/Nylon with Heel Chains	#2402	\$174
Market Pad	#2414	\$30
Market Straps per pair	#2415	\$34
Turn Back with Hip Straps to pass traces thru	#2412	\$63
Crupper	#2372	\$18
Trace Carriers (each)	#2407	\$12
Belly Band with Conway & Holes	#2345	\$10. <sup>50</sup>
Belly Band with Conway & Buckle	#2346	\$20

## Breeching Harness with Chain Traces

Wood Hames	#97924	\$88
Hame Hook – 900R (each)	#90006	\$1
Hame Strap – Bio/Nylon	#2383	\$10
Hame Strap – Bio/Leather	#2384	\$11. <sup>50</sup>
Chain Traces	#23021	\$28
Boots (pair)	#2369	\$47
Saddle with Dees	#2344	\$42
Crupper	#2372	\$18
Turn Back with Hardware	#2410	\$30
Hip straps with Hip Drops & 667 Trace Carriers (used with #2410)	#2395 (pr)	\$54
Breeching	#2365	\$43
Quarter Straps – Hold Backs	#2418	\$40
Hame Strap – Single Ply for Lazy Strap (each)	#2385	\$7. <sup>50</sup>
#200 Snaps on Lazy Straps 1"-s/s (each)	#29004	\$3. <sup>25</sup>
Keepers on Lazy Straps (each)	#09590	\$0.40



# BIOTHANE® WORK HARNESS

ALL WITH WOOD HAMES AND MOSTLY STAINLESS HARDWARE. BREAST CHAIN, TIE BACK AND BRIDLE NOT INCLUDED.

## Front Gear Harness with

Chain Traces	#2303	<b>\$320</b>
Bio - Nylon Traces with Chain Ends	#2304	<b>\$435</b>
Belting Traces with Chain Ends	#2302	<b>\$375</b>

## Breeching Harness with

Chain Traces, includes Backer Straps, does not include Choke Strap #2305 **\$405**

Bio - Nylon Traces, includes Backer Straps, does not include Choke Strap #2306 **\$515**

Belting Traces, includes Backer Straps, does not include Choke Strap #2307 **\$455**

## BUY 6 HARNESSES

GET 5% OFF IF PAID WITHIN 10 DAYS OF ORDER DATE

## Teams Lines (Check Lines)

Bio with Beta in Hands  
#2399 **\$108**

## Tie Backs

Bio#2400 **\$24**

3/16" Link Chain#2401 **\$29**



## Hame Straps with Stainless Steel Buckles

Bio & Nylon Sewn Together	#2383	<b>\$10</b>
Bio & Leather Sewn Together	#2384	<b>\$11.<sup>50</sup></b>
Bio - Single Ply	#2385	<b>\$7.<sup>50</sup></b>



Wood Hames For Front Gear Harness  
for Chain Traces #97924 **\$88**

Wood Hames, Bolt Type  
for use with Bio - Plastic & Nylon Traces #99838 **\$110**

Black Tubular Hames with Balls for Bio/Nylon Traces  
(all rings & loops are stainless steel) #52070 **\$114**



## Miscellaneous

Bridle - Square Blinds  
#2300 **\$140**

Bridles include Rein/ Tieback

Bridle - Pigeon Wing Blinds  
#2301 **\$146**

Bridles include Rein/ Tieback

Bridle - Economy Style  
#2310 **\$134**

Bridles include Rein/ Tieback

Breast Chain  
#2353 **\$17**

Choke Strap with Links & Snaps  
#2370 **\$48**

Hip Backer  
#2388 **\$64**

Hip Strap Adapter w/ Buckle & Dee  
#2392 **\$9.<sup>50</sup>**

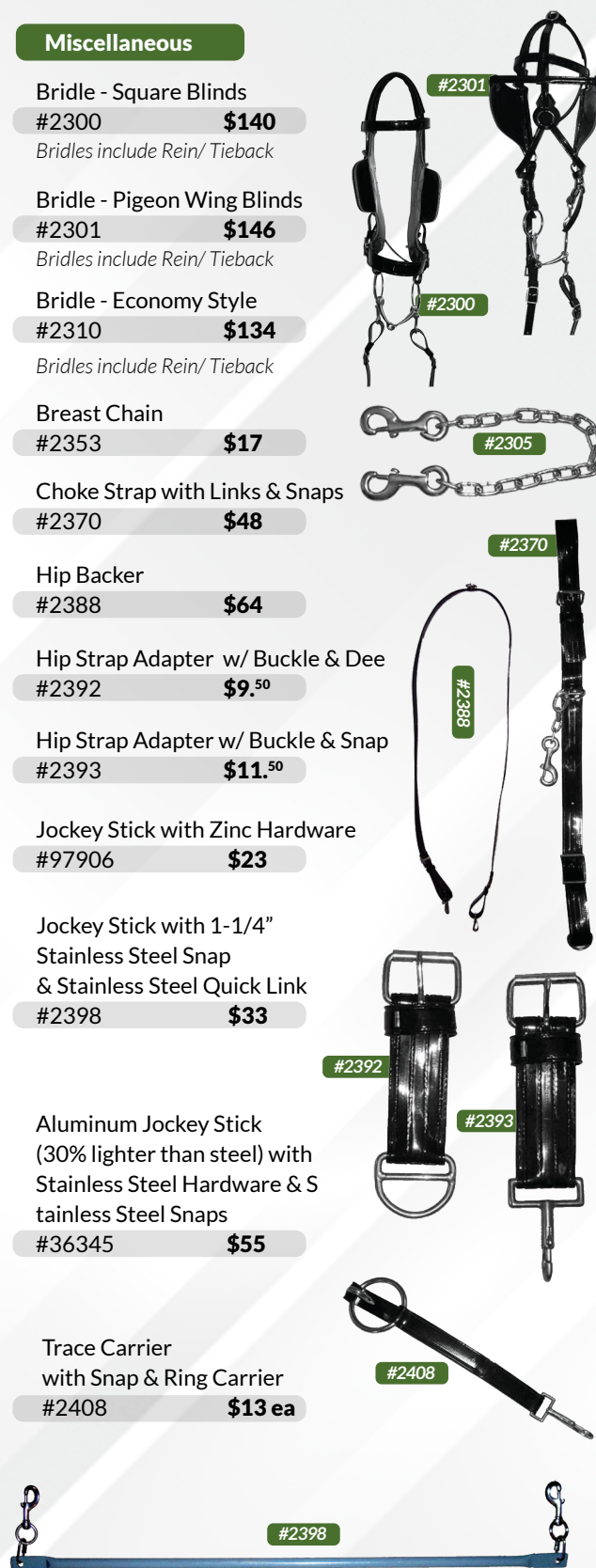
Hip Strap Adapter w/ Buckle & Snap  
#2393 **\$11.<sup>50</sup>**

Jockey Stick with Zinc Hardware  
#97906 **\$23**

Jockey Stick with 1-1/4"  
Stainless Steel Snap  
& Stainless Steel Quick Link  
#2398 **\$33**

Aluminum Jockey Stick  
(30% lighter than steel) with  
Stainless Steel Hardware & S  
tainless Steel Snaps  
#36345 **\$55**

Trace Carrier  
with Snap & Ring Carrier  
#2408 **\$13 ea**



You don't learn anything being kicked a second time by a mule.

## DRAFT CART HARNESS

A well built harness with a 5" wide saddle built over a stainless steel tree. Bit and all hardware are stainless steel. Traces are 2" wide with slotted ends. Chain ends are available at an additional cost. Breeching is 3" wide and padded, includes crupper and rein guides. This harness also works for team harness (additional parts needed).

**ALSO AVAILABLE IN OTHER SIZES. COLLARS ARE NOT INCLUDED IN PRICE**



### Hame Cover

#7038 16" x 44" **\$142**



### Black Tubular Hame Style

#2804 (plain) **\$1,010**  
#2805 (spotted) **\$1,105**

### Stainless Steel Hame Style

#2806 (plain) **\$1,170**  
#2807 (spotted) **\$1,270**



### 3-Strap Breeching

#### Black Tubular Hame Style

#2808 (plain) **\$1,115**  
#2809 (spotted) **\$1,255**

#### Stainless Steel Hame Style

#2810 (plain) **\$1,280**  
#2811 (spotted) **\$1,420**

#### Breast Collar Style

#2802 (plain) **\$1,060**  
#2803 (spotted) **\$1,220**



### Breast Collar Style

#2800 (plain) **\$950**  
#2801 (spotted) **\$1,070**



**PLOD OVER TO PG 13  
FOR NAME PLATES**



## DRAFT PARTS FOR CART HARNESS

		PLAIN	SPOTTED
Belly Band	#2813	\$36	----
Bit	#47707	\$13.50	----
Bit Straps (per pair)	#2626	\$11.50	----
Blinds with Nose Band	#2628	\$82	#2629 \$94
Breast Collar with #5705 Buckles (w/o neck strap)	#2815	\$176	#2816 \$206
Breast Collar with #49 Buckle & Stainless Steel Loops (w/o neck strap)	#2817	\$180	#2818 \$208
Breast Collar Neck Strap Alone	#2820	\$45	#2821 \$52
Breeching with #5705 Buckles (2 strap)	#2824	\$96	#2825 \$128
Breeching with #49 Buckles & Stainless Steel Loops (3 strap)	#2658	\$130	#2659 \$164
Bridle (comes with stainless steel bit)	#2600	\$212	#2601 \$238
Brow Band	#2631	\$8	#2632 \$12
Choke Strap	#2826	\$24	----
Choke Strap - Fancy Style - No Spots - with 3 Ornaments	#2827	\$62	----
Choke Strap - Fancy Style - Spotted - with 3 Clusters		----	#2828 \$65
Choke Strap with Martingale	#2829	\$53	----
Crown	#2635	\$26	----
Crupper Fork	#2672	\$14	----
Crupper (without Fork)	#2372	\$18	----
Face Piece with Overcheck	#2639	\$15	----
Hame Straps ( bio & nylon sewn together for strength) per piece	#2383	\$10	----
Hold Backs (extra long for Draft, includes snaps)	#2831	\$48 pr.	----
Lines without Snaps	#2835	\$60	----
Lines Guides for Hip	#2832	\$12 pr.	----
Rosettes	#28010	\$5	----
Saddle 5" wide	#2838	\$196	#2839 \$220
Shaft Loops	#2843	\$65 pr.	----
Sidecheck with Conway Gag	#2642	\$41	----
Tear Drop	#2644	\$8.50	#2645 \$19
Throat Latch	#2647	\$8	----
Traces with Black Bolt Connector & Clip at Front, Slots at Back	#2857	\$148	#2858 \$158
Traces with Stainless Steel Bolt Connector at Front, Slots in Back	#2859	\$174	#2860 \$188
Tubular Hames, Black, for 1 Horse	#52070	\$114	----
Turn Back, Spider with 2 Strap Hip Drop	#2847	\$75	#2848 \$90
Turn Back, Spider with 3 Strap Hip Drop	#2852	\$164	#2853 \$214
Winker	#2648	\$8.50	----

## OPTIONS FOR SINGLE DRAFT HARNESS

HEEL CHAINS ON TRACES INSTEAD OF SLOTSADD HEEL CHAIN PRICES (SEE DRAFT CONVERSION PARTS PAGE 82)

## Trimming Single Draft in Color

Breast Collar, Trimming	#2819	\$17
Breeching, Trimming	#2660	\$17
Brow, Trimming		\$3.50
Neck Strap, Trimming	#2822	\$7.50
Saddle, Trimming	#2840	\$21
Spider, Trimming	#2849	\$10

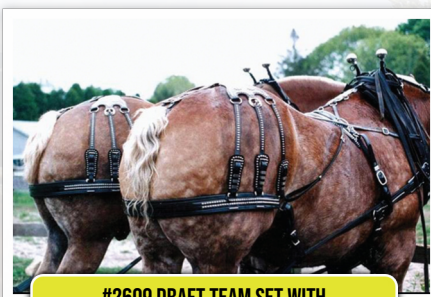
## DRAFT TEAM SETS - FARM & LOGGING STYLE - PARADE STYLE

All Team Sets come with stainless bits and stainless steel hardware. Some are priced with chrome plated (CP) heel chains. These draft team sets are well built! They have rolled edged padding on crowns, belly bands and breeching for comfort. Traces are 5 ply which is strong enough for draft pulling contests. Priced without cruppers.

### ALL NEW ENGLAND DEE RING HARNESSES ARE PRICED WITH THE TRIM YOKES

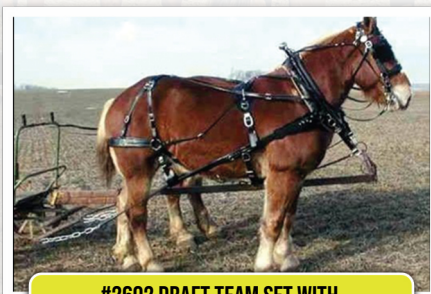
\*NOTE: CP = CHROME PLATED, S.S = STAINLESS STEEL AND N.E. = NEW ENGLAND

#2602 Draft Team Set, Black Hames, C.P Heel Chains, No Spots, 2 - Strap Spider	\$1,880
#2603 Draft Team Set, Black Hames, C.P Heel Chains, Med. Spotting, 2 - Strap Spider	\$2,040
#2604 Draft Team Set, Black Hames, C.P Heel Chains, Heavy Spotting, 2 - Strap Spider	\$2,160
#2605 Draft Team Set, S.S Hames, S.S Heel Chains, No Spots, 2 - Strap Spider	\$2,240
#2606 Draft Team Set, S.S Hames, S.S Heel Chains, Med. Spotting, 2 - Strap Spider	\$2,390
#2607 Draft Team Set, S.S Hames, S.S Heel Chains, Heavy Spotting, 2 - Strap Spider	\$2,510
#2608 Draft Team Set, Black Hames, C.P Heel Chains, No Spots, 3 - Strap Spider	\$2,160
#2609 Draft Team Set, Black Hames, C.P Heel Chains, Heavy Spotting, 3 - Strap Spider	\$2,530
#2610 Draft Team Set, S.S Hames, S.S Heel Chains, No Spots, 3 - Strap Spider	\$2,520
#2611 Draft Team Set, S.S Hames, S.S Heel Chains, Heavy Spotting, 3 - Strap Spider	\$2,890
#2612 Draft Team Set w/N.E. Dee Ring Traces, Black Hames, C.P Heel Chains, No Spots, 2 - Strap Spider	\$2,030
#2613 Draft Team Set w/N.E. Dee Ring Traces, Black Hames, C.P Heel Chains, Med. Spotting, 2 - Strap Spider	\$2,170
#2614 Draft Team Set w/N.E. Dee Ring Traces, Black Hames, C.P Heel Chains, Heavy Spotting, 2 - Strap Spider	\$2,270
#2615 Draft Team Set w/N.E. Dee Ring Traces, S.S Hames, S.S Heel Chains, No Spots, 2 - Strap Spider	\$2,390
#2616 Draft Team Set w/N.E. Dee Ring Traces, S.S Hames, S.S Heel Chains, Med. Spotting, 2 - Strap Spider	\$2,540
#2617 Draft Team Set w/N.E. Dee Ring Traces, S.S Hames, S.S Heel Chains, Heavy Spotting, 2 - Strap Spider	\$2,630
#2618 Draft Team Set w/N.E. Dee Ring Traces, Black Hames, C.P Heel Chains, No Spots, 3 - Strap Spider	\$2,310
#2619 Draft Team Set w/N.E. Dee Ring Traces, Black Hames, C.P Heel Chains, Heavy Spotting, 3 - Strap Spider	\$2,650
#2620 Draft Team Set w/N.E. Dee Ring Traces, S.S Hames, S.S Heel Chains, No Spots, 3 - Strap Spider	\$2,680
#2621 Draft Team Set w/N.E. Dee Ring Traces, S.S Hames, S.S Heel Chains, Heavy Spotting, 3 - Strap Spider	\$3,010



**#2609 DRAFT TEAM SET WITH  
3-STRAP BREECHING IN HEAVY SPOTTING**

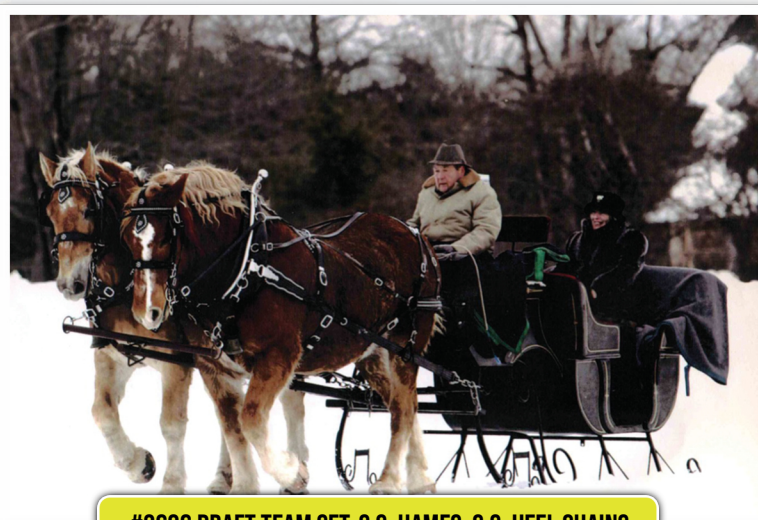
*Crupper forks not included in prices*



**#2602 DRAFT TEAM SET WITH  
2-STRAP BREECHING, PLAIN**

*Crupper forks not included in prices*

### ALL NEW ENGLAND DEE RING HARNESSES ARE PRICED WITH THE TWIN YOKES!



**#2606 DRAFT TEAM SET, S.S. HAMES, S.S. HEEL CHAINS,  
MED. SPOTTING, 2-STRAP SPIDER**

*Crupper forks not included in prices*



## DRAFT CONVERSION PARTS

## Heel Chain Trace Converter

## Trace Converter (heel chain not included)

2"	#2789	\$20 pr.
1-1/2"	#2790	\$18. <sup>50</sup> pr.

## Stainless Steel Heel Chains with Swivels

2"	#45592	\$21 ea.
1-1/2"	#45590	\$23 ea.

## Stainless Steel Heel Chains without Swivels

2"	#2794	\$28 ea.
1-1/2"	#7580	\$17 ea.

## Chrome Plated Heel Chains with Swivels

2"	#45584	\$15 ea.
1-1/2"	#45582	\$12.50 ea.



Buckle this to your slotted trace to convert it to a heel chain trace

**#2789**



## Slotted Trace Converter

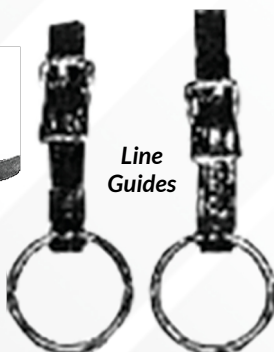
#2791 \$34 pr

Snap this to your heel chain to convert it to a slotted trace. Has strong stainless steel snap. 1-1/2" wide.

## ATTACH THESE PARTS TO YOUR DRAFT TEAM TO GO SINGLE



Single Reins



Line Guides

Hold Back with Snaps (per pr)	#2831	\$48
Line Guides for Hip (per pr)	#2832	\$12
Line Guides for Hip w/Stainless Steel Snaps (per pr)	#2833	\$19. <sup>50</sup>
Single Lines without Snaps	#2835	\$60
Heel Chain Covers (1 set for 1 horse)	#2795	\$18. <sup>50</sup>



Hold Backs

## Shaft Loop Attachments

Draft Size Attachment - Complete (pictured)	#2846	\$97
Draft Shaft Loop Belly Strap	#2845	\$12. <sup>50</sup>
Draft Shaft Loop Carrier Straps	#2844	\$19. <sup>50</sup> pr.
Draft Shaft Loops (per pr)	#2843	\$65 pr.
Haflinger Shaft Loop Attachment - Complete	#7600	\$65
Haflinger Shaft Loop Belly Strap	#7599	\$9. <sup>50</sup>
Haflinger Shaft Loop Carrier Straps	#7598	\$17. <sup>50</sup> pr.
Haflinger Shaft Loop	#2098	\$45 pr.

(Haflinger size is not built quite as heavy as draft size)



#2846



#2098

## DRAFT TEAM PARTS

All team parts are sold per horse, except traces and lines. Traces are sold per set (2 horses)

	PLAIN	MED SPOTTED	HEAVY SPOTTED
Belly Band	#2650 <b>\$24</b>	-----	-----
Belly Band - Wrap Style for Pulling	#2651 <b>\$57</b>	-----	-----
Belly Band - Wrap Style - Extra Wide	#2652 <b>\$73</b>	-----	-----
Billets (pair)	#2654 <b>\$23</b>	-----	-----
Bit	#25557 <b>\$13.50</b>	-----	-----
Bit Straps (per pair)	#2626 <b>\$11.50</b>	-----	-----
Blinds with Nose Band	#2628 <b>\$82</b>	#2629 <b>\$94</b>	-----
Breeching - 2 Strap - Conway Style	#2656 <b>\$51</b>	#2657 <b>\$68</b>	-----
Breeching - 3 Strap with #49 Buckles & SS Loops	#2658 <b>\$130</b>	-----	#2659 <b>\$164</b>
Bridle (comes with stainless steel bit)	#2600 <b>\$212</b>	-----	#2601 <b>\$238</b>
Brow Band	#2631 <b>\$8</b>	#2632 <b>\$12</b>	-----
Check Strap - Single Style - goes to ring on rump (per pc)	#2664 <b>\$8.50</b>	-----	-----
Check Strap - Double Style - goes to breeching dees (per pc)	#2665 <b>\$23</b>	#2666 <b>\$43</b>	-----
Crown	#2635 <b>\$26</b>	-----	-----
Crupper (without fork)	#2372 <b>\$18</b>	-----	-----
Crupper Fork (without crupper)	#2672 <b>\$14</b>	-----	-----
Face Piece, Overcheck Style	#2639 <b>\$15</b>	-----	-----
Rear Overcheck	#2640 <b>\$21</b>	-----	-----
Hame Strap ( bio & nylon)	#2383 <b>\$10</b>	-----	-----
Hame Strap (bio & leather)	#2384 <b>\$11.50</b>	-----	-----
Lazy Straps with Pockets (pair)	#2677 <b>\$62</b>	#2678 <b>\$69</b>	#2679 <b>\$76</b>
Lines - Team Style - 1" wide	#2680 <b>\$99</b>	-----	-----
Lines - 4 Up Style - 1" wide (Lead or Swing Horse Lines)	#2681 <b>\$134</b>	-----	-----
Lines - 6 Up Style - 1" wide (Lead Horse Lines)	#2682 <b>\$160</b>	-----	-----
Lines - 3 Abreast Style - 1" wide	#2683 <b>\$162</b>	-----	-----
Lines - 4 Abreast Style - 1" wide	#2674 <b>\$182</b>	-----	-----

**NOTE: ALL LINES ARE PRICED WITH BETA HAND PARTS AND NO SNAPS**

Market Pad	#2684 <b>\$53</b>	#2685 <b>\$66</b>	#2686 <b>\$86</b>
Market Straps (pair)	#2690 <b>\$33</b>	-----	-----
Pole Straps with 1616 Snap (each)	#2694 <b>\$64</b>	-----	-----
Quarter Straps (pair)	#2696 <b>\$42</b>	-----	-----
Rosettes (pair)	#28010 <b>\$5</b>	-----	-----
Side Backer Straps - 5705 Style - 1-1-2" x 74" (pair)	#2698 <b>\$47</b>	-----	-----
Side Backer Straps - 5705 Style - 1-1/2" x 60" (pair)	#2699 <b>\$42</b>	-----	-----
Side Backer Straps - Conway Style - 1-1/2" wide Adj. from 48" - 60" (pair)	#2700 <b>\$64</b>	-----	-----
Sidecheck with Conway Gag	#2642 <b>\$41</b>	-----	-----
Spider - 2 Strap - Conway Style	#2702 <b>\$93</b>	#2703 <b>\$104</b>	#2704 <b>\$120</b>
Spider - 3 Strap - #49 Style	#2707 <b>\$172</b>	#2708 <b>\$194</b>	#2709 <b>\$224</b>
Strap from Jockey Strap or upside down Hook to Hame Bio/Nylon Hame Strap - 1" - 21"	#2383 <b>\$10</b>	-----	-----
Tear Drop	#2644 <b>\$8.50</b>	#2645 <b>\$19</b>	-----
Throat Latch	#2647 <b>\$8</b>	-----	-----
Traces w/Black Hardware & Chrome Plated Heel Chains (per set)	#2718 <b>\$330</b>	#2719 <b>\$355</b>	#2720 <b>\$365</b>
Traces w/Stainless Steel Hardware & Stainless Steel Heel Chains (per set)	#2722 <b>\$415</b>	#2723 <b>\$440</b>	#2724 <b>\$455</b>
Traces New England Dee Ring Style w/Black Hardware (per set)	#2782 <b>\$460</b>	#2786 <b>\$480</b>	-----
Traces New England Dee Ring Style w/Stainless Steel Hardware (per set)	#2783 <b>\$560</b>	#2784 <b>\$580</b>	-----
Winker	#2648 <b>\$8.50</b>	-----	-----

### Trimming Draft Sets in Color

Breeching - Trimming	#2660	<b>\$17 ea.</b>	Spider - Trimming	#2705	<b>\$7.50 ea.</b>
Market Pad - Trimming	#2687	<b>\$8 ea.</b>	Brow - Trimming		<b>\$3.50 ea.</b>



## HAFLINGER TEAM SETS - FARM, LOGGING STYLE - ALSO SINGLE HARNESS

**ALL HARDWARE IS STAINLESS STEEL - NO COLLARS INCLUDED IN THESE PRICES...SEE PAGE 10**

**\*NOTE: CP =CHROMED PLATED, S.S. = STAINLESS STEEL**

### TEAM SETS - PLAIN

	PLAIN	SPOTTED
Bridle	#7500 <b>\$134</b>	#7501 <b>\$182</b>
Halfinger Team Set with Black Hames, Stainless Steel Hardware, Chrome Plated Heel Chains - 2 Strap	#7502 <b>\$1,375</b>	#7503 <b>\$1,520</b>
Halfinger Team Sets w/Stainless Steel Hames, Stainless Steel Hardware, Stainless Steel Heel Chains - 2 Strap	#7504 <b>\$1,810</b>	#7505 <b>\$1,990</b>
<i>For 3 Strap Team Set</i>	<i>add \$105</i>	<i>add \$365</i>
Blinds	#7508 <b>\$49</b>	#7509 <b>\$77</b>
Brow Band	#7510 <b>\$5</b>	#7511 <b>\$10.50</b>
Crown	#7512 <b>\$18</b>	-----
Nose Band	#7513 <b>\$4.50</b>	-----
Side Check with Conway Gag	#7515 <b>\$30</b>	-----
Teardrop	#7516 <b>\$4.75</b>	-----
Teardrop with Ornament	#7517 <b>\$13.50</b>	-----
Throat Latch	#7518 <b>\$5</b>	-----
Winker	#7519 <b>\$6</b>	-----
Belly Band	#7520 <b>\$18.50</b>	-----
Billets per pair	#7525 <b>\$18.50 pr.</b>	-----
Breeching	#7528 <b>\$33</b>	#7529 <b>\$42</b>
Check Strap - Double Style (per piece)	#7535 <b>\$17 ea.</b>	-----
Check Strap - Single (per piece)	#7536 <b>\$5.50 ea.</b>	-----
Lazy Strap (per pair)	#7538 <b>\$15 pr.</b>	-----
Lines - Team - 1" wide	#7540 <b>\$92</b>	-----
Market Pad	#7550 <b>\$42</b>	#7551 <b>\$55</b>
Market Strap (per pair)	#7555 <b>\$26</b>	-----
Pole Strap with 1616 Snap (per piece)	#7560 <b>\$59</b>	-----
Quarter Straps (per pair)	#7562 <b>\$26 pr.</b>	-----
Spider - 2 Strap - Conway Style	#7565 <b>\$84</b>	#7566 <b>\$94</b>
Trace w/Black Hardware & Chrome Plated Heel Chains - for 2 horses	#7570 <b>\$270</b>	#7571 <b>\$265</b>
Trace with Stainless Steel Hardware & Stainless Steel Heel Chains	#7575 <b>\$380</b>	#7576 <b>\$405</b>
Shaft Loop Attachment Straps with Snap	#7598 <b>\$17.50 pr.</b>	-----
Straps with 2 Buckles & Keeper	#7599 <b>\$9.50</b>	-----
Shaft Loop Attachment - Complete	#7600 <b>\$65</b>	-----

### SINGLE

	PLAIN	SPOTTED
Halfinger Single with Breast Collar	#7700 <b>\$695</b>	#7701 <b>\$845</b>
Halfinger Single with Black Driving Hames	#7702 <b>\$685</b>	#7703 <b>\$805</b>
Halfinger Single with Stainless Steel Driving Hames	#7704 <b>\$755</b>	#7705 <b>\$825</b>
Breast Collar with # 49 Buckle	#7720 <b>\$138</b>	#7721 <b>\$172</b>
Neck Strap	#7722 <b>\$29</b>	#7723 <b>\$36</b>
Breeching # 49 Style	#7730 <b>\$74</b>	#7731 <b>\$99</b>
Crupper Fork	#7734 <b>\$9</b>	-----
Lines - Single - 3/4" wide	#7736 <b>\$48</b>	-----
Saddle - 4" wide	#7745 <b>\$128</b>	#7746 <b>\$152</b>
Shaft Loops (per pair)	#2098 <b>\$45 pr.</b>	-----
Traces with Slots	#7750 <b>\$82</b>	#7751 <b>\$93</b>
Turn Backs with Spider	#7755 <b>\$82</b>	#7756 <b>\$100</b>
Mini Team Set - Farm and Logging Style	#2863 <b>\$1,030</b>	

## DRAFT TEAM HARDWARE

**ALL HARDWARE IS PRICED PER SET (FOR 2 ANIMALS) UNLESS OTHERWISE NOTED.**

### HAMES - ALL HAMES ARE PRICED PER SET (2 ANIMALS)

Black Tubular with Stainless Steel Rings & Balls	#52070	<b>\$228</b>
Black Tubular with Stainless Steel Rings & Balls Pulling Style	#62085	<b>Call for price</b>
Stainless Steel Tubular w/ Stainless Steel Hardware	#52050	<b>\$550/set</b>
Stainless Steel Tubular w/ Stainless Steel Hardware Pulling Style	#62080	<b>\$1,580</b>

### SIDE BACKER HARDWARE

Jockey Loop Rings for on Billets when using Side Backers	#36300	takes 4 pcs x <b>\$6 ea.</b>
Jockey Snaps - Stainless Steel	#60800	takes 4 pcs x <b>\$12 ea.</b>
New England Side Backer Hook - #499, 1-1/2" Black	#49900	takes 4 pcs x <b>\$7.50 ea.</b>
New England Side Backer Hook - #499, 1-1/2" Stainless Steel	#49901	takes 4 pcs x <b>\$35 ea.</b>
Twin Yokes - Draft Size is 23 1/2" overall - Haflinger size is 20-1/2" (S.S.)	#38572	takes 2 pcs at <b>\$99/pr.</b>

### TRACE HARDWARE

Bolt Connectors - #21 Black, 1-1/2"	#99001	takes 4 pcs x <b>\$5.50 ea.</b>
Bolt Connectors - #21 Black, 2"	#99003	takes 4 pcs x <b>\$7 ea.</b>
Bolt Connectors - #21 Stainless, 1-1/2"	#99005	takes 4 pcs x <b>\$13 ea.</b>
Bolt Connectors - #21 Stainless, 2"	#99006	takes 4 pcs x <b>\$13.50 ea.</b>
Bolt Connectors - #212 Black, Pulling, 2"	#99010	takes 4 pcs x <b>\$15 ea.</b>
Bolt Connectors - #212 Stainless, Pulling, 2"	#99011	takes 4 pcs x <b>\$19.50 ea.</b>
Clips - #989, Black - 3 Hole, 1-1/2"	#87901	takes 4 pcs x <b>\$3 ea.</b>
Clips - #989L, Black - 5 Hole, 2"	#87602	takes 4 pcs x <b>\$4.75 ea.</b>
Clips - #988 Stainless - 3 Hole, 1-1/2"	#87605	takes 4 pcs x <b>\$11 ea.</b>
Clips - #870 Stainless - 5 Hole, 2"	#87606	takes 4 pcs x <b>\$12.50 ea.</b>

### HEEL CHAINS

Chrome Plated with Swivel - 2"	#45584	takes 4 pcs x <b>\$15 ea.</b>
Stainless Steel with Swivel - 2"	#45592	takes 4 pcs x <b>\$21 ea.</b>
Stainless Steel without Swivel - 2"	#2794	takes 4 pcs x <b>\$28 ea.</b>

### HEEL HOOKS

Black - #444 - 2"	#44472	takes 4 pcs x <b>\$12.50 ea.</b>
Stainless Steel - #444 - 2"	#81105	takes 4 pcs x <b>\$14 ea.</b>

### NEW ENGLAND STYLE TRACE DEE

Black over Mag. Bronze - #487 - 2"	#32620	takes 4 pcs x <b>\$21 ea.</b>
Stainless Steel - #487 - 2"	#32630	takes 4 pcs x <b>\$24 ea.</b>

### HAME FASTENERS (PER PIECE)

Hame Fastener # 83 Work - Black	#52045	<b>\$24</b>
Hame Fastener # 84 Pulling - Black	#52046	<b>\$40</b>
Hame Fastener # 83 Work - Chrome Plated	#52047	<b>\$53</b>
Hame Fastener # 84 Pulling - Stainless Steel	#52048	<b>\$74</b>



## DRAFT SHOW HARNESS

## #2901 SINGLE SHOW HARNESS

## SINGLE SHOW HARNESS PRICES INCLUDE:

Housing, Buxton Show Bit, Shaft Loop Pockets, Single Hold Backs and Single Reins.

Your choice of nose band style either Caveson Style or Front Nose Band Style.

PRICES DO NOT INCLUDE COLLARS - SEE PAGE 10

Draft Size: **\$2,750**

Haflinger Size: **\$2,650**

## #2902 TEAM SET SHOW HARNESS

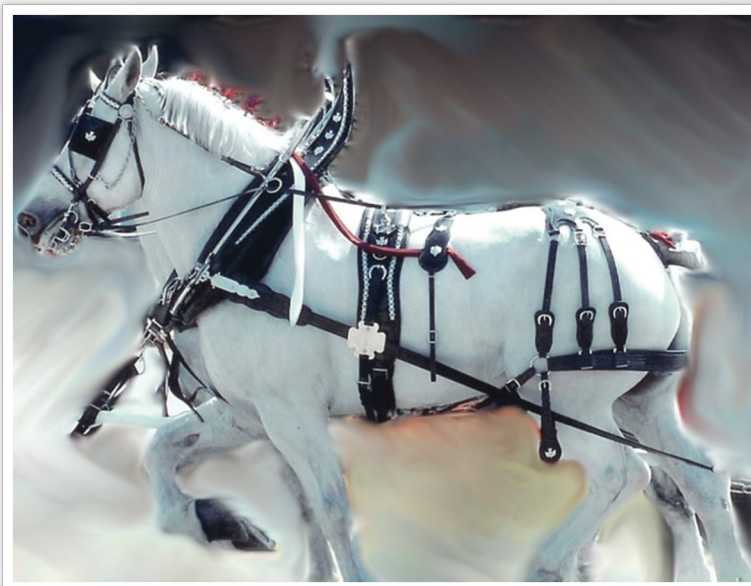
## TEAM SET SHOW HARNESS PRICES INCLUDE:

Housing, Buxton Show Bit, and Team Reins.

PRICES DO NOT INCLUDE COLLARS - SEE PAGE 10

Draft Size: **\$5,280**

Haflinger Size: **\$5,180**

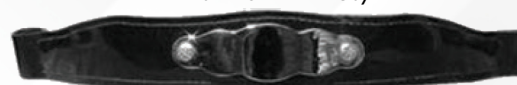


*Bee Tree Trail*

Belly Band Complete - Padded Style	#2925	\$80
Belly Band without Outside Strap	#2926	\$67
Bit for Show	#25520	\$44
Blinders and Winker	#2908	\$88
Breeching	#2930	\$126
Brow Band	#2910	\$39
Choke Strap with 3 Ornaments	#2827	\$62
Clover - per piece	#2933	\$48
Connector Strap	#2935	\$16
Crown	#2912	\$23
Crupper	#2938	\$17. <sup>50</sup>
Crupper Fork	#2939	\$11. <sup>50</sup>
Draft Show Bridle w/Buxton Show Bit	#2900	\$305
Housings w/Show Chain & 9 Ornaments - each	#85100	\$375
Kidney Drop	#2940	\$99
Lazy Straps - Plain - per pair	#2942	\$42
Lazy Strap - Fancy - per pair	#2943	\$78
Martingale Show Chain & Ornament	#2947	\$182
Nose Band with Cavason Strap	#2914	\$36
Pole Straps or 1616 Outfits - per piece	#2950	\$100
Rosettes - per pair	#27855	\$11
Saddle	#2955	\$695
Show Hames #821 - per pair - for 1 horse	#82110	\$415
Show Hames #821 - per set - for 2 horses	#82100	\$835
822 Show Hooks #821 - per pair - for horse	#82105	\$98
Side Check with Fine Chain	#2916	\$63
Spider	#2959	\$154
Tear Drop	#2918	\$19
Throat Latch	#2920	\$11
Traces for Single - per pair	#2962	\$228
Traces for Team - per set	#2963	\$415

## Nose Bands

*Front Nose Band Style*



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**Neck Sweats**  
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**Stapled  
Keepers**



standard  
on our  
"Deluxe"  
Harnesses

**Belts** PAGE 15



**Wooden Sweat Sticks**  
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